

BATTERY CELL TESTING FOR THE SIMULATIVE OPTIMISATION OF AN EV BATTERY SYSTEM



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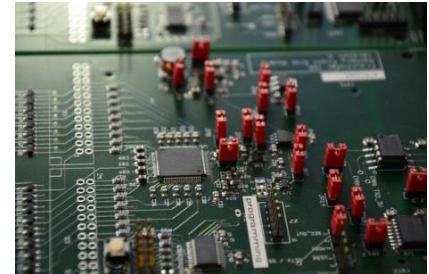
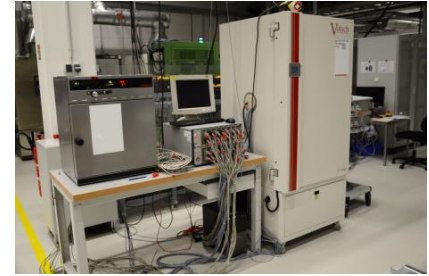
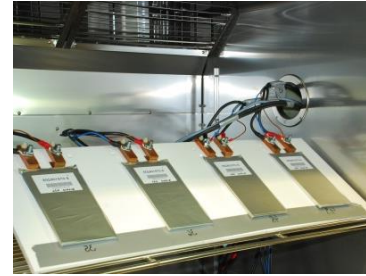
eMove360° - Battery Conference

München, 17.10.2018

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AGENDA

- Cell testing
 - Electric model
 - Thermal model
 - Aging model
- EV simulation
 - Results of the JOSPEL project



Cell testing

Motivation

- New cell versions, short development cycles
- Need for efficient and effective cell characterization
 - Reliable
 - Automated
- Simulation of the effect of cell variation on the application and investigation of operation parameter

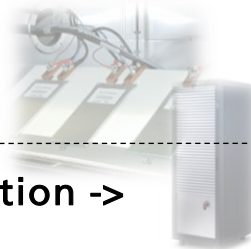
Cell testing

Overview

Equivalent circuit

(Temp., C-rate, SOC, SOH)

Verified by EIS, impulse tests and load profile test with battery tester



electr.
model

Fit – parameter equation ->

C-loss + R_i -increase

(Temp., C-rate, time, DOD, SOC)

Verified by cycle, calendric and load profile tests

aging
model

Temperature computation

(Temp., C-rate, SOC, R_i , dU/dT)

Joule + entropic Heat

Heat capacity

Verified by calorimeter

therm.
model

$$\dot{Q} = R \cdot I^2 + I \cdot T \cdot \frac{dU_0}{dT}$$

Fit – parameter equation ->

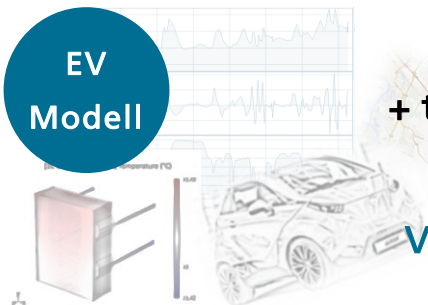
C-loss + R_i -increase

(Temp., C-rate, time, DOD, SOC)

Verified by cycle, calendric and load profile tests

aging
model

EV
Modell



Load profile

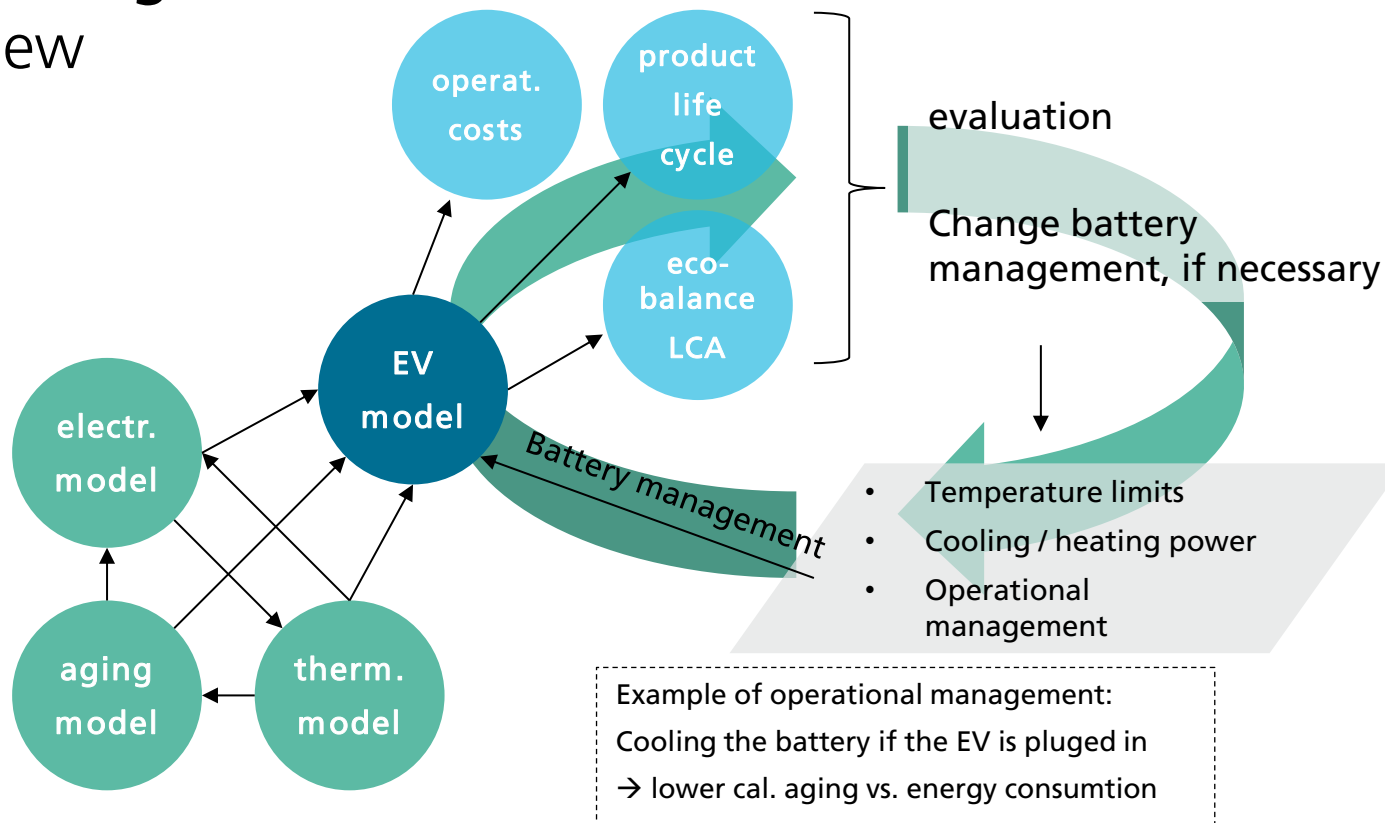
+ therm. vehicle model

(Temp._{ambient}, design)

Verified by test drives and CFD simulation

Cell testing

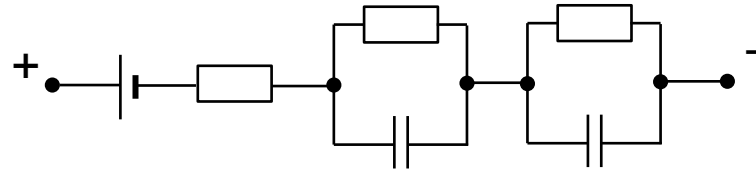
Overview



Cell testing

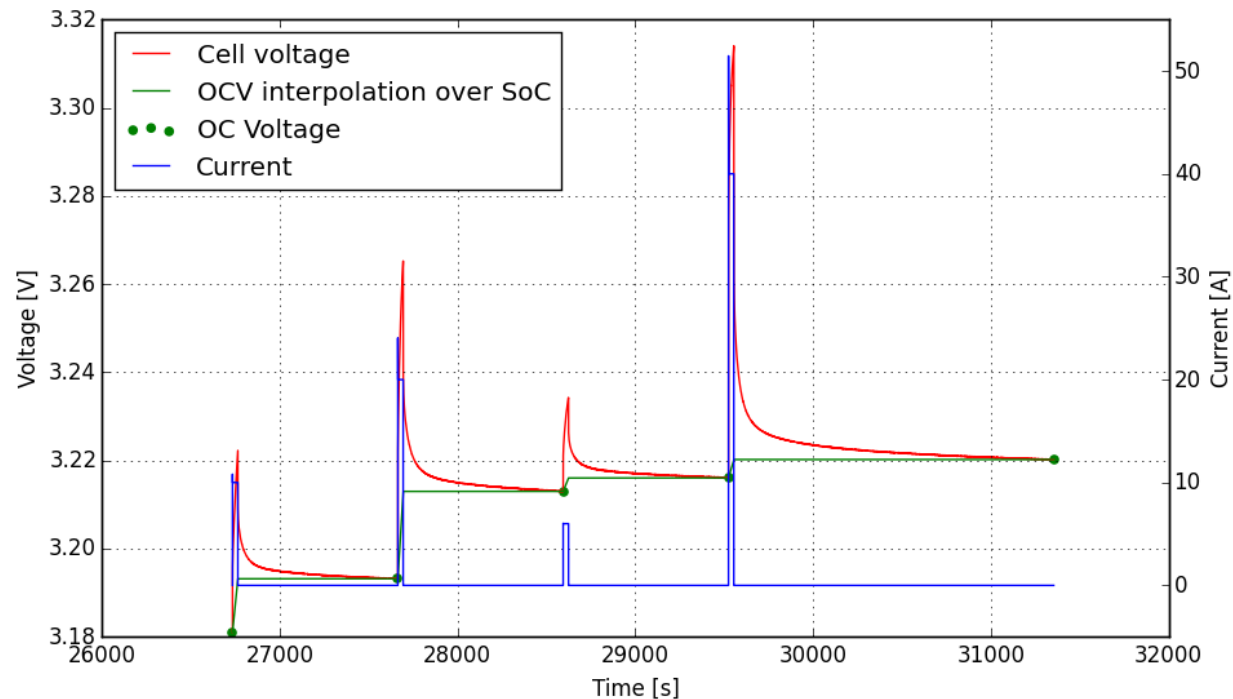
Electric model

- Electrochemical model
 - Plenty of material parameter are necessary
- Equivalent circuit model
 - Empirical values for circuit elements (OCV voltage, resistors, capacitors).
 - Calculated form Pulse or EIS (Electrochemical Impedance Spectroscopy) tests



Cell testing

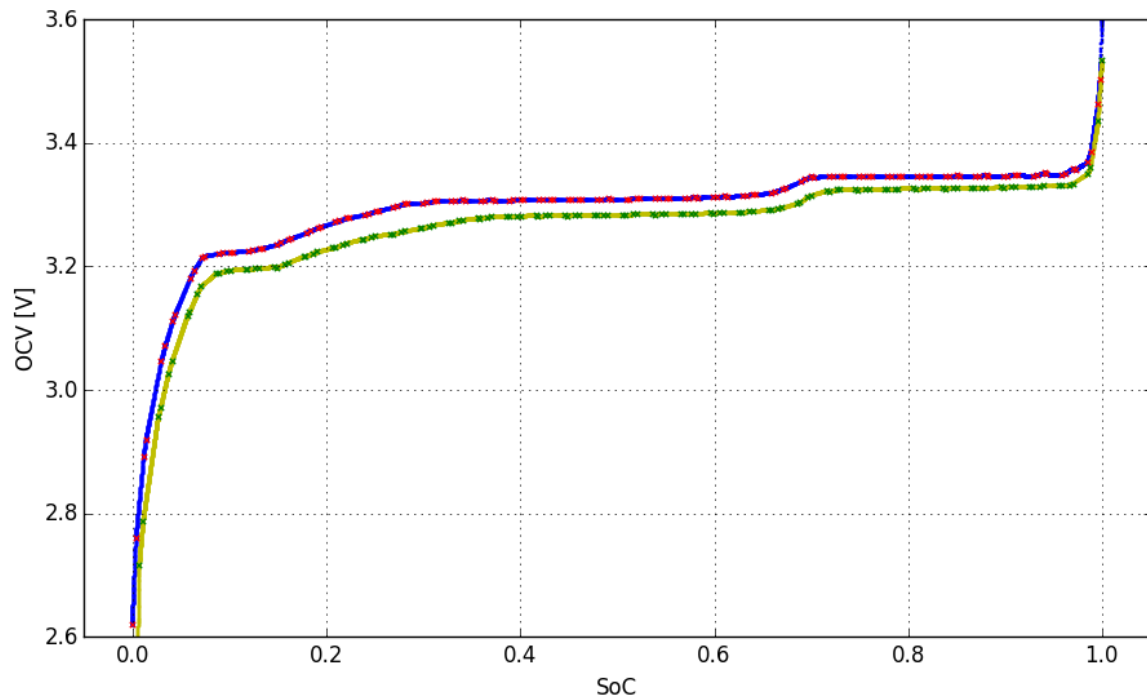
Electric model



Cell testing

Electric model

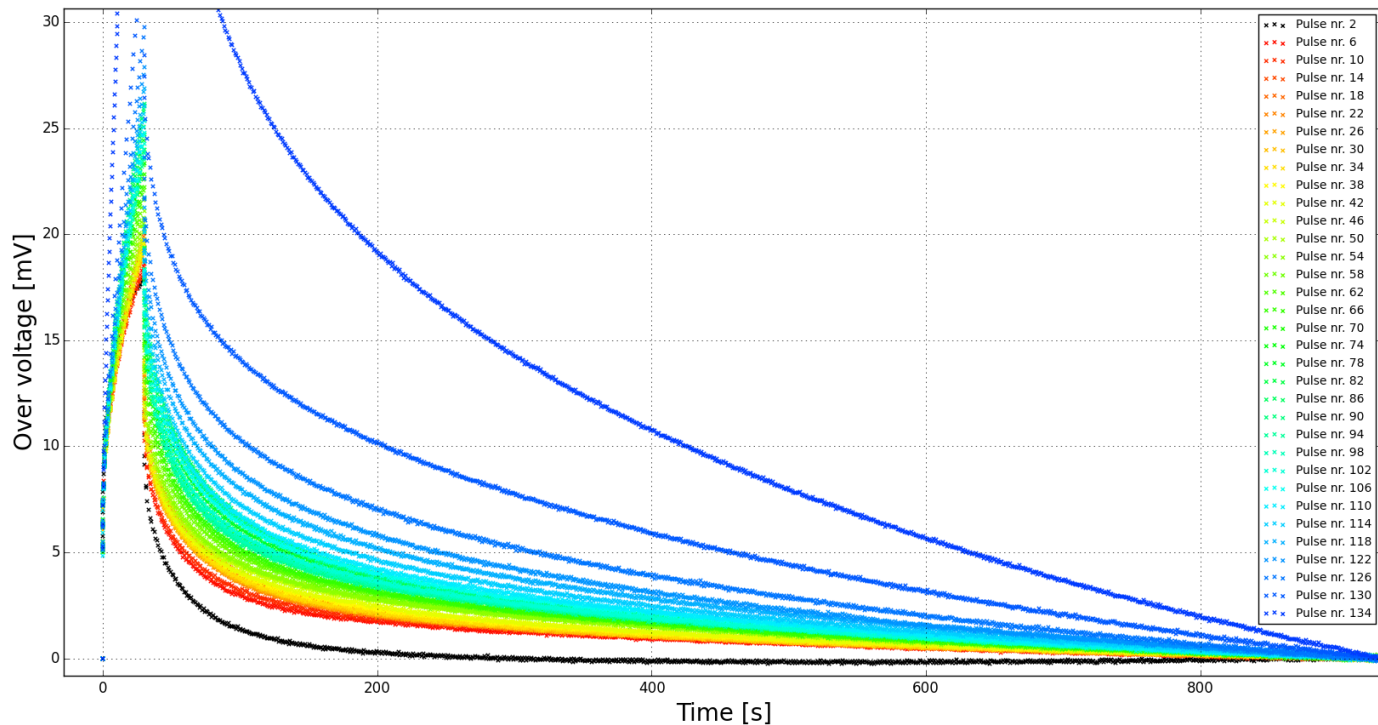
■ Open
Circuit
Voltage
(OCV)



Cell testing

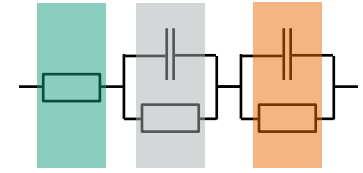
Electric model

- Over-voltage
- 0.3C
- 30 sec.



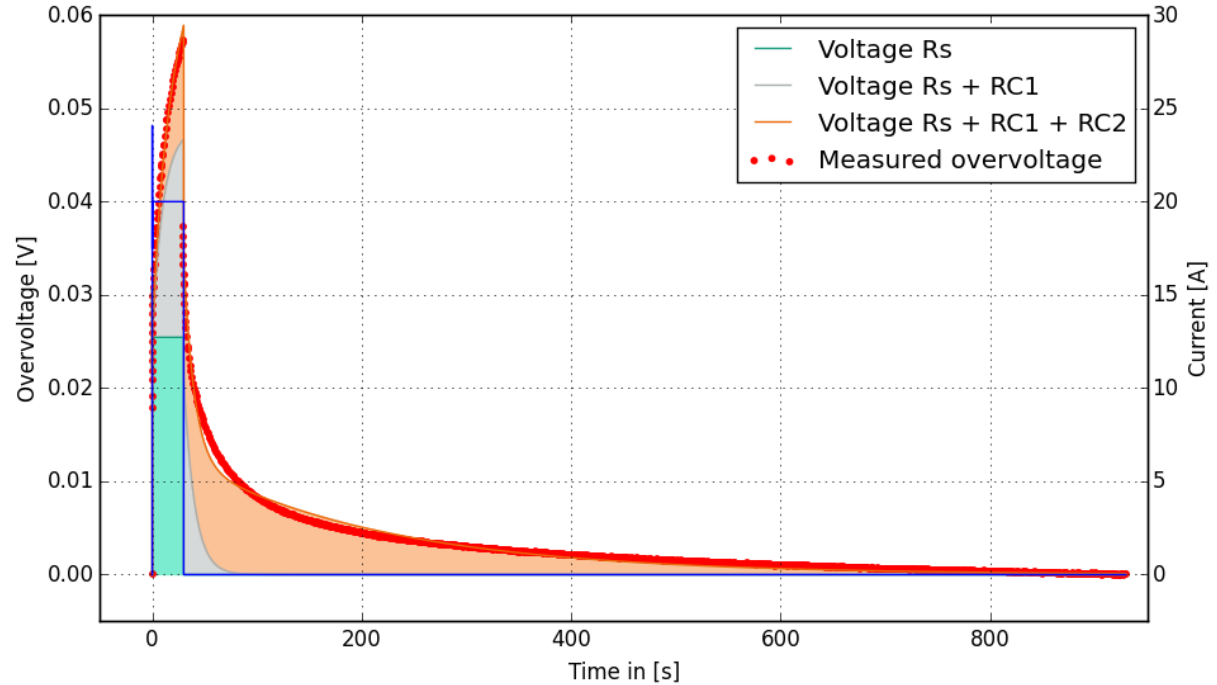
Cell testing

Electric model



Fit of model parameter

- 1C
- 30 sec.
- 2 RC elements



Cell testing

Thermal model

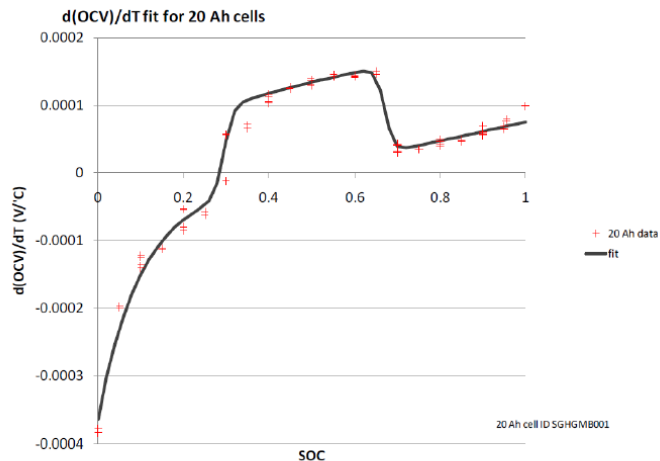
- Equation (Bernardi et al.) :

$$\begin{array}{lcl} q_{\text{gen}} = & I \cdot \Delta U & + \quad \overbrace{I \cdot T \cdot dU/dT}^{\text{Entropic Coefficient}} \quad [W] \\ q_{\text{gen}} = & \underbrace{I^2 \cdot R_{\text{total}}}_{\text{irreversible heat (Joule heat)}} & + \quad \underbrace{I \cdot T \cdot dU/dT}_{\text{reversible heat (Entropic heat)}} \quad [W] \end{array}$$

Cell testing

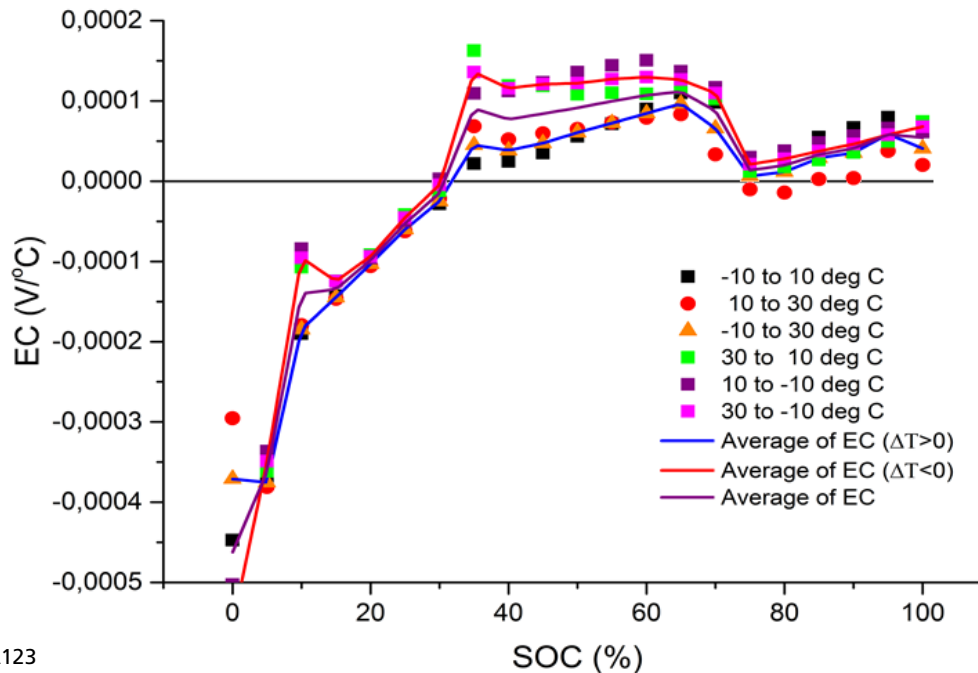
Thermal model

■ Entropic Coefficient



Entropic coefficient from A123 Systems data sheet.

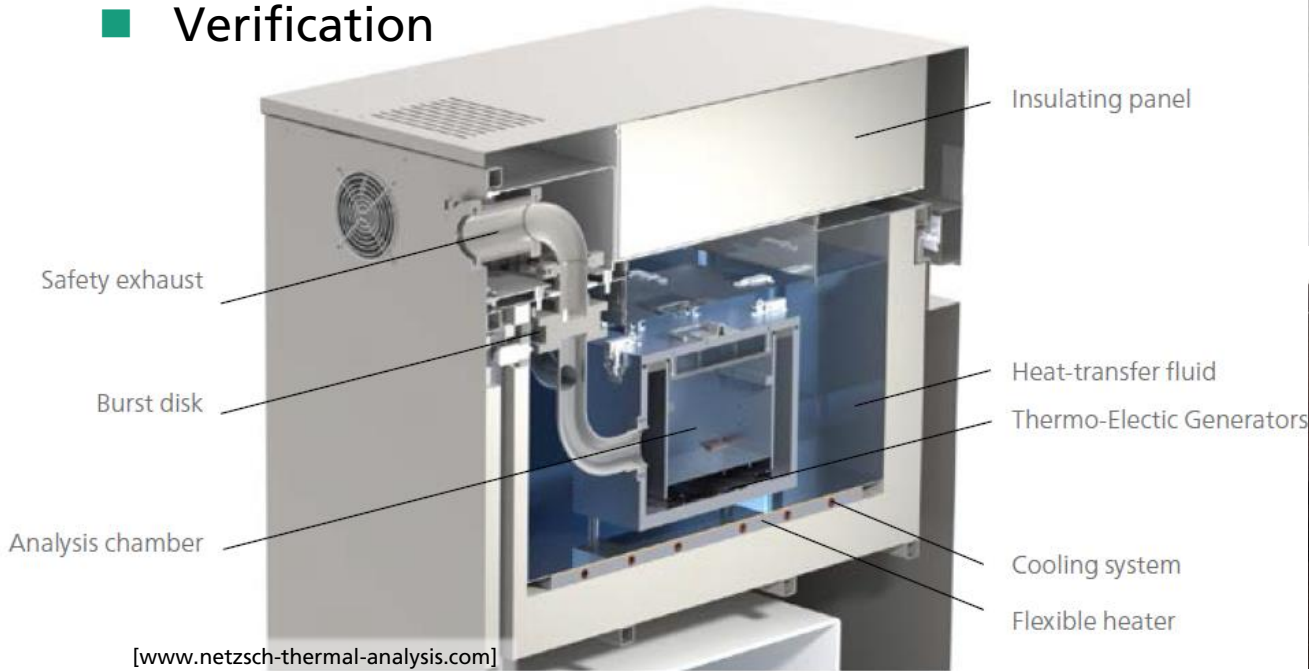
[Battery Pack Design, Validation, and Assembly Guide using A123 Systems AMP20M1HD-A Nanophosphate Cell – A123 Systems - Online]



Cell testing

Thermal model

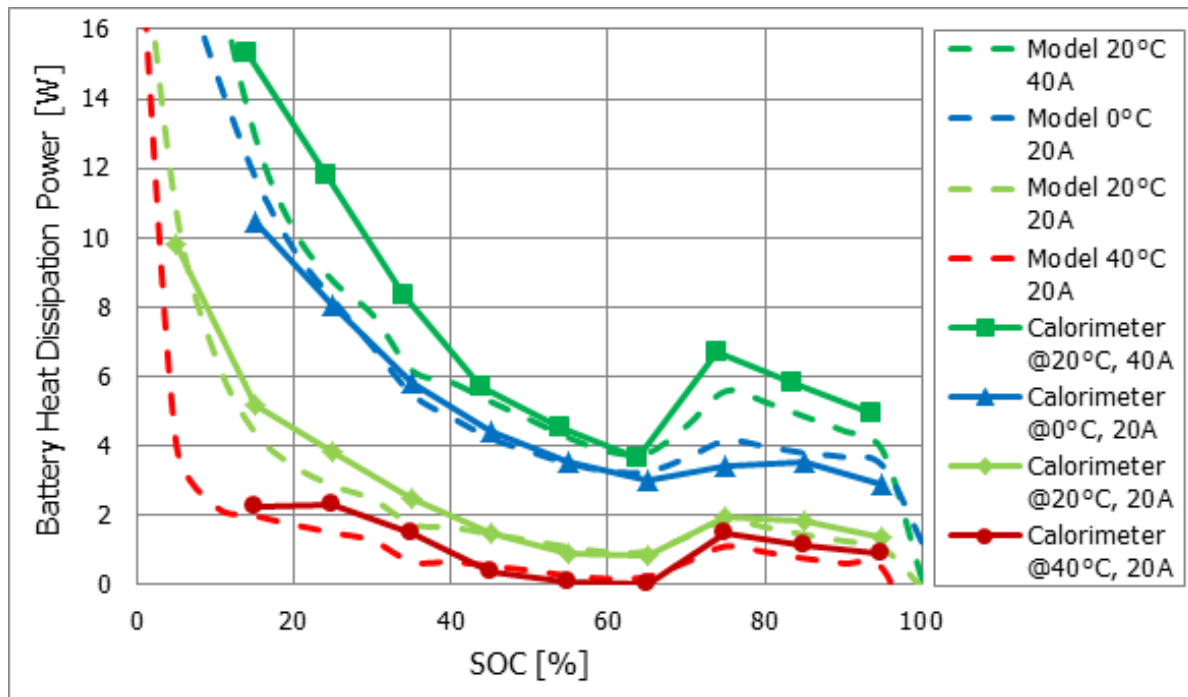
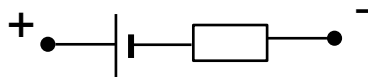
■ Verification



Cell testing

Thermal model

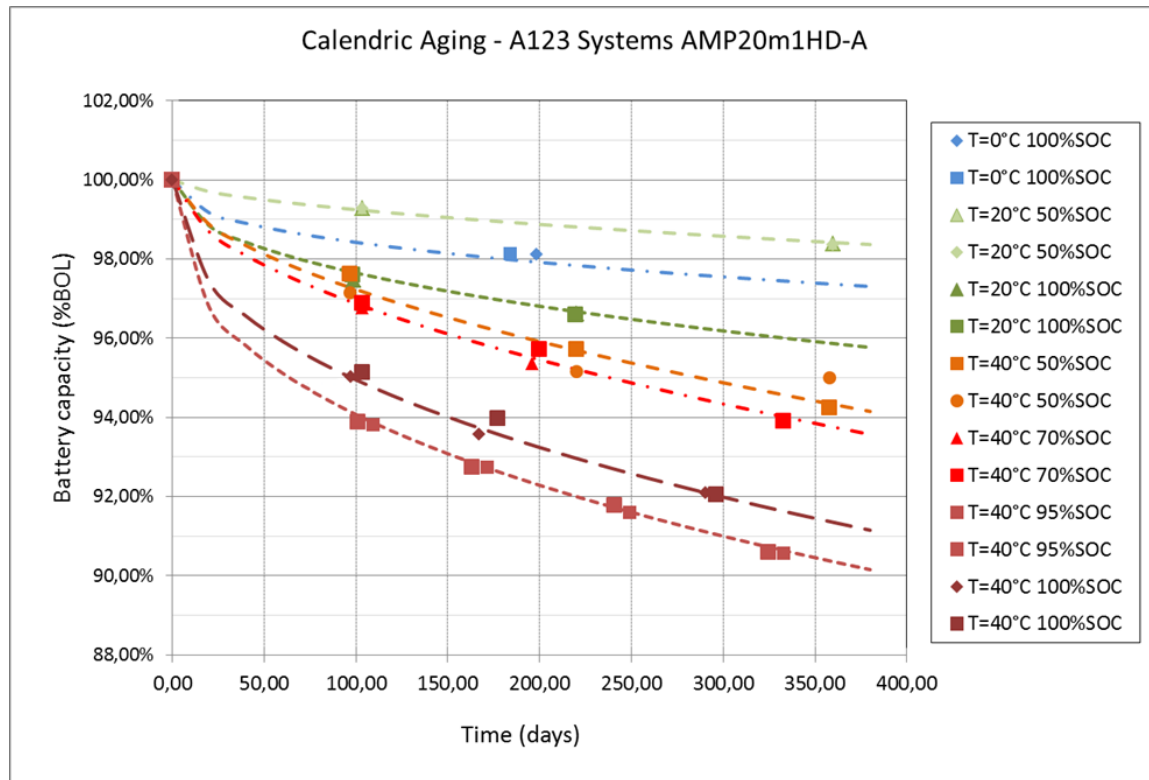
■ Verification



Cell testing

Aging model

■ Phenomenological model



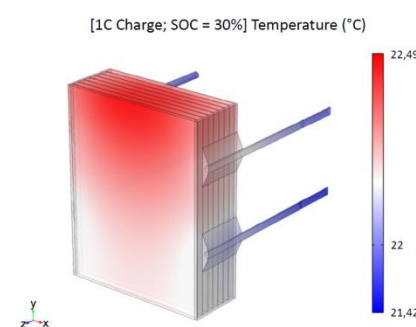
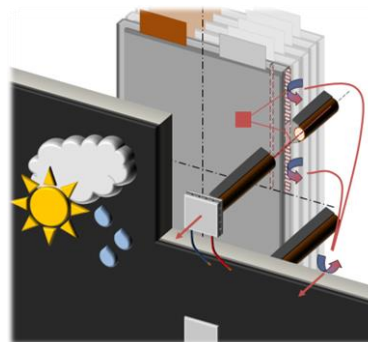
EV simulation

Results of the project



The JOSPEL project has received funding from the European Union's Horizon 2020 research and innovation programme under Grant Agreement n° 653851.

- Load profile
- Thermal equivalent circuit
- Environmental conditions (weather)
- Operating points and strategies



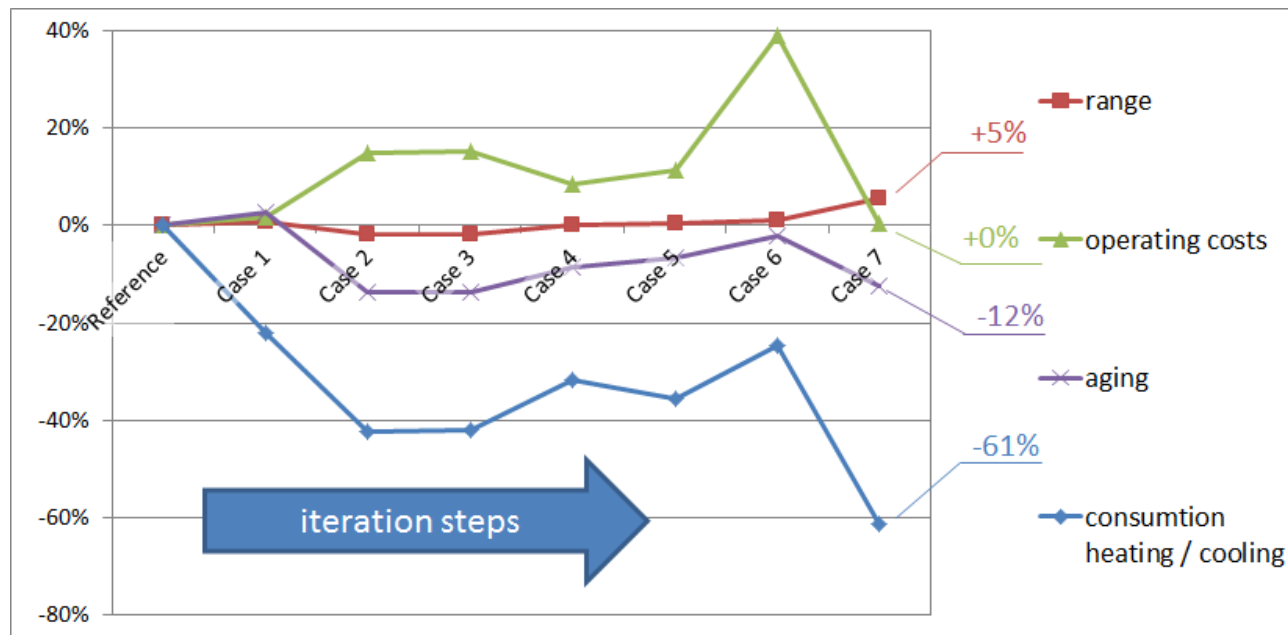
EV simulation

Results of the project

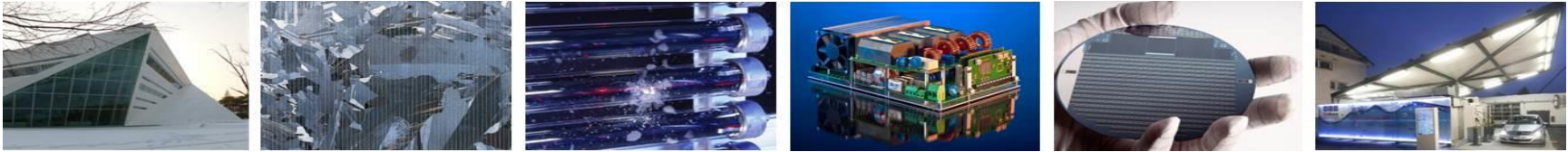


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- Final Result: all target values optimized



Thank you for your attention!



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