

# MEANINGFUL CHARACTERIZATION OF BATTERY CELLS AND SYSTEMS WITH CURRENT PULSES

40 YEARS  
FRAUNHOFER ISE  
#CreatingTheEnergyFuture



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Fraunhofer Institute for Solar Energy Systems ISE

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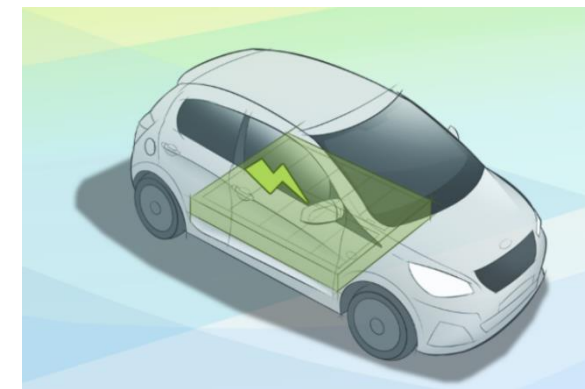
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# Motivation

Why is the characterization of batteries important?

Knowing the electric property of a specific cell or battery system is crucial for:

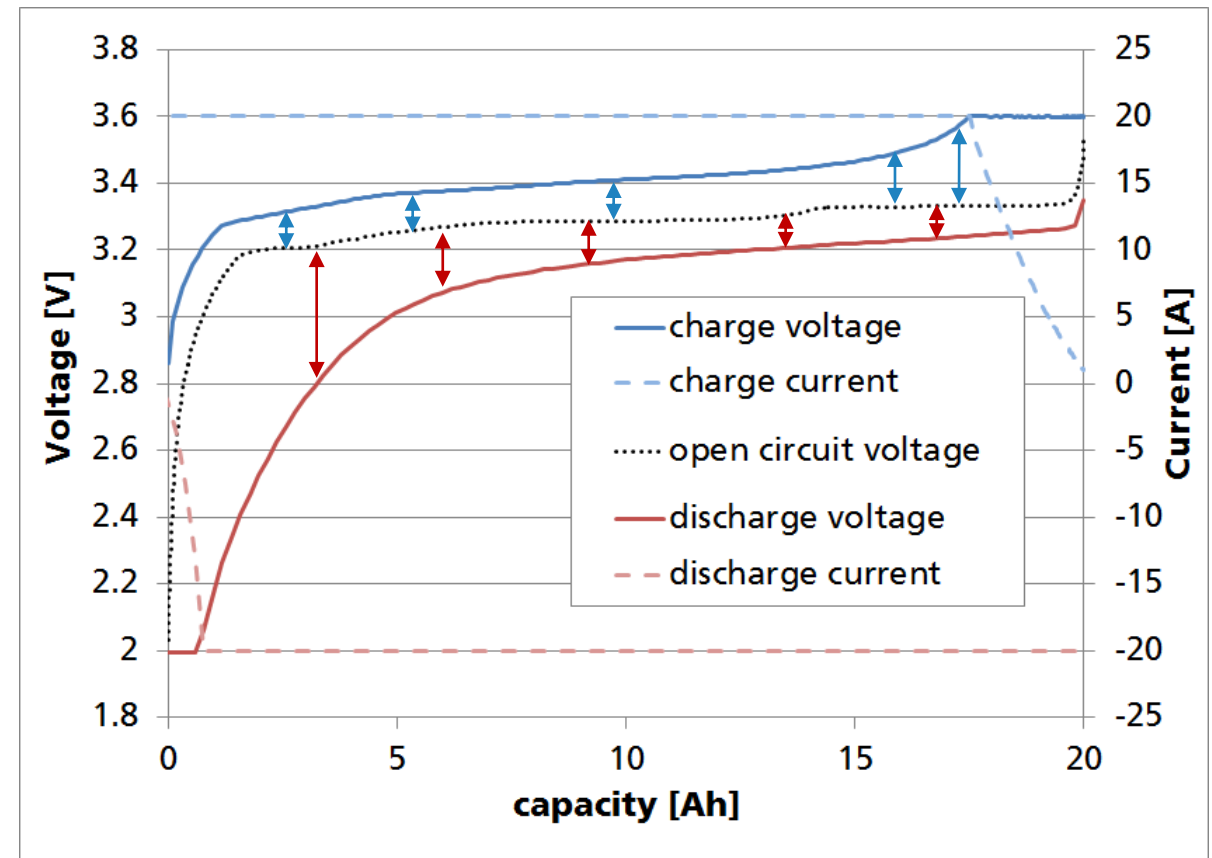
- Quality and safety assurance
  - Incoming components inspection
  - Service and monitoring
  - Health prediction (fast 2<sup>nd</sup> life qualification)
- Modelling and Simulation
  - Electric performance
  - System design (sizing/range, heat dissipation)
  - Analysis of aging
  - Battery management (SOC/SOH-estimation)



# Methods - Charge and discharge curves

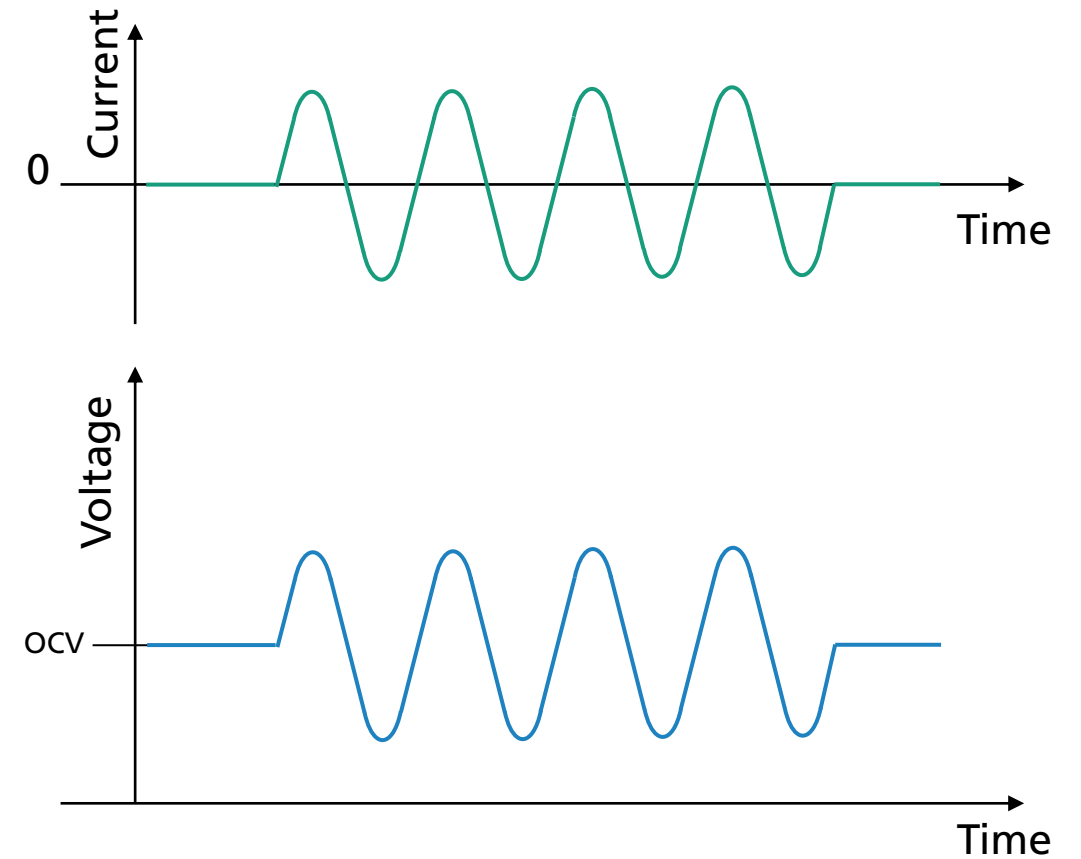
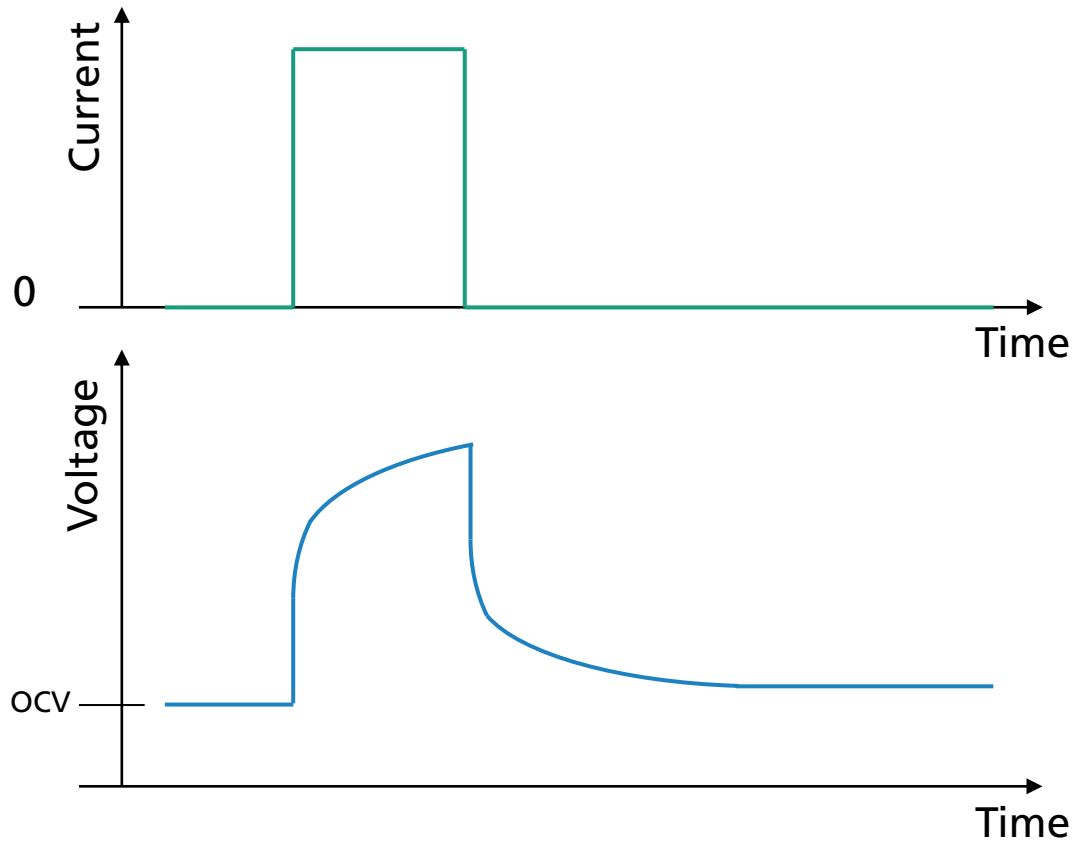
How can we characterize batteries?

- The voltage loss (discharge) or addition (charge) to the open circuit voltage (OCV) or overpotential defines the electric performance.
- Overvoltage depending on:
  - Temperature
  - Current
  - State of charge
  - Aging state



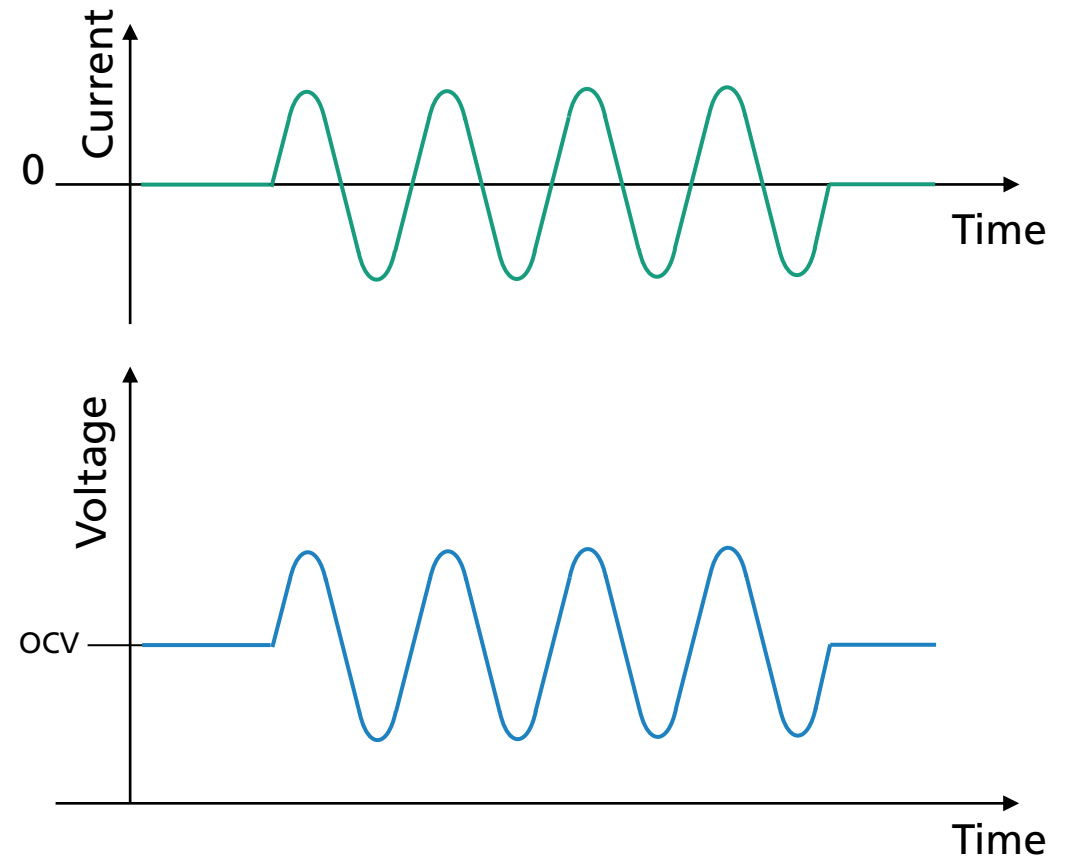
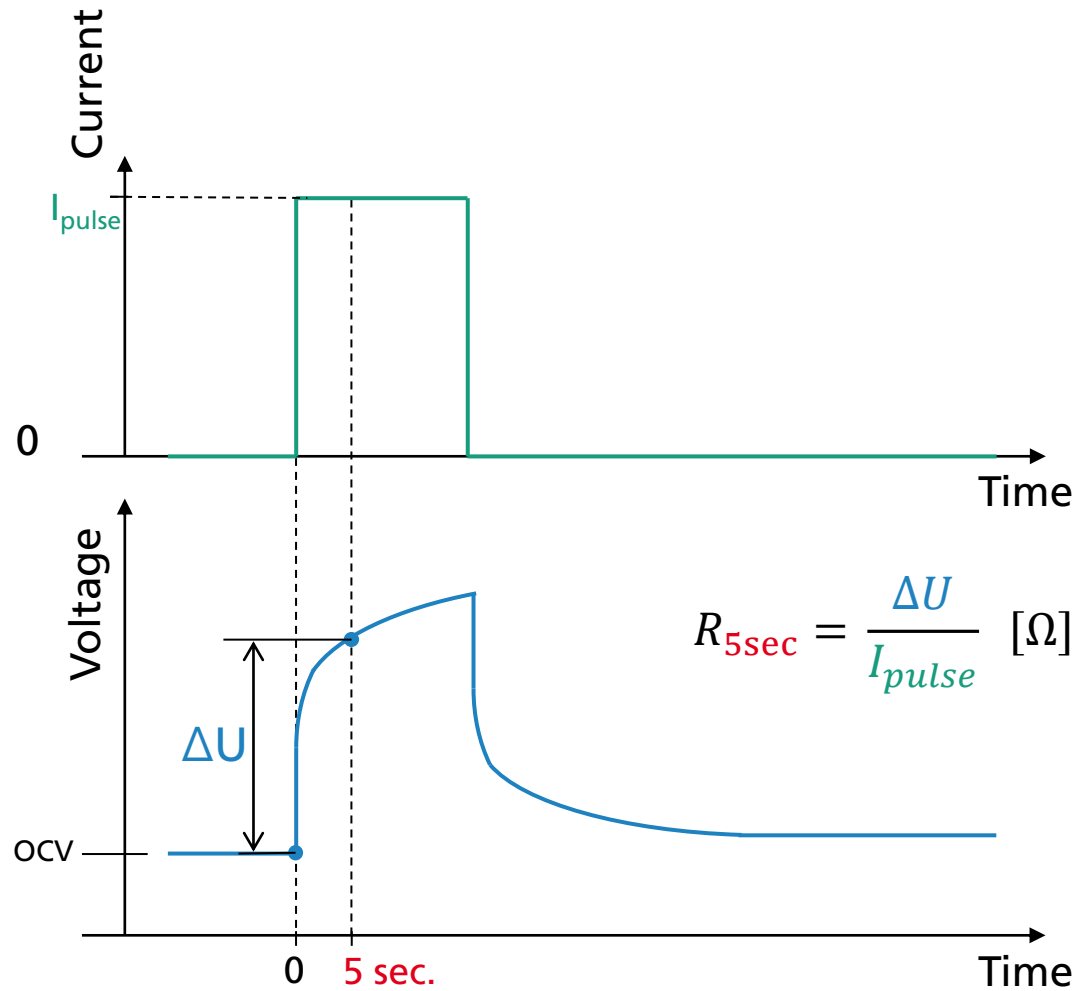
# Methods – Pulse test & Electric Impedance Spectroscopy (EIS)

How can we characterize batteries?



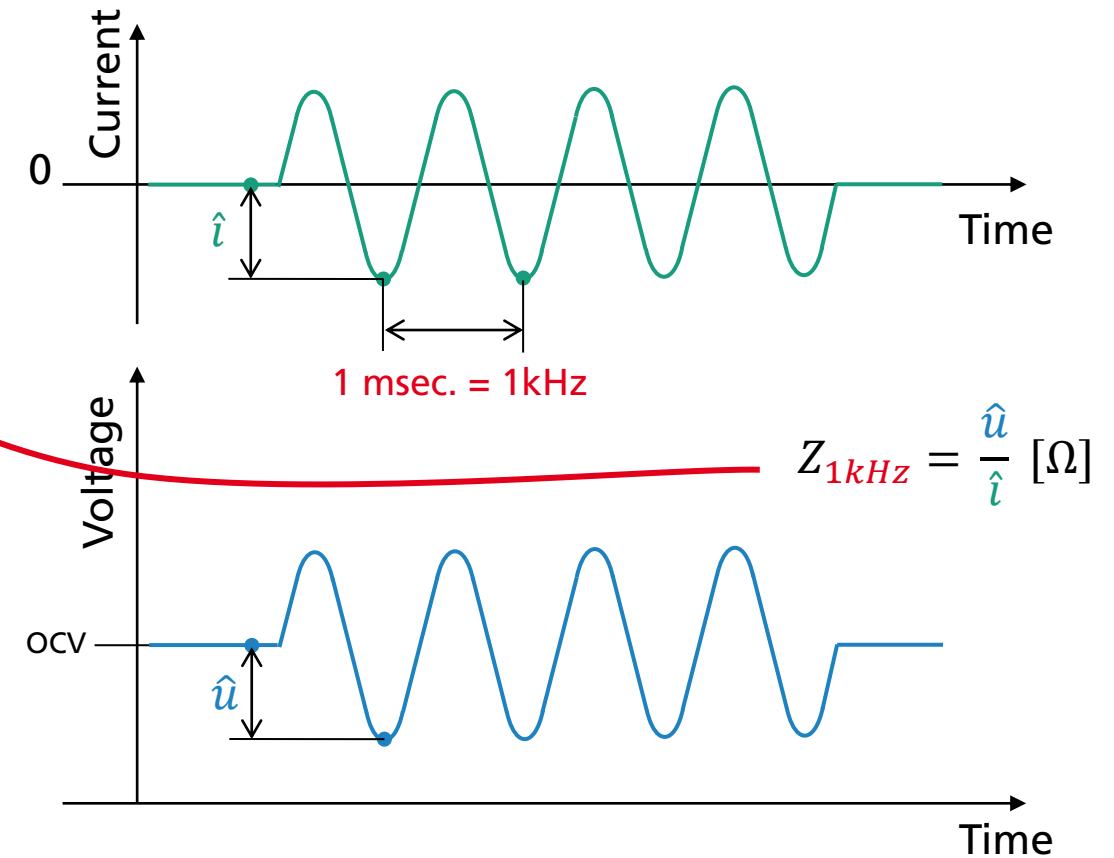
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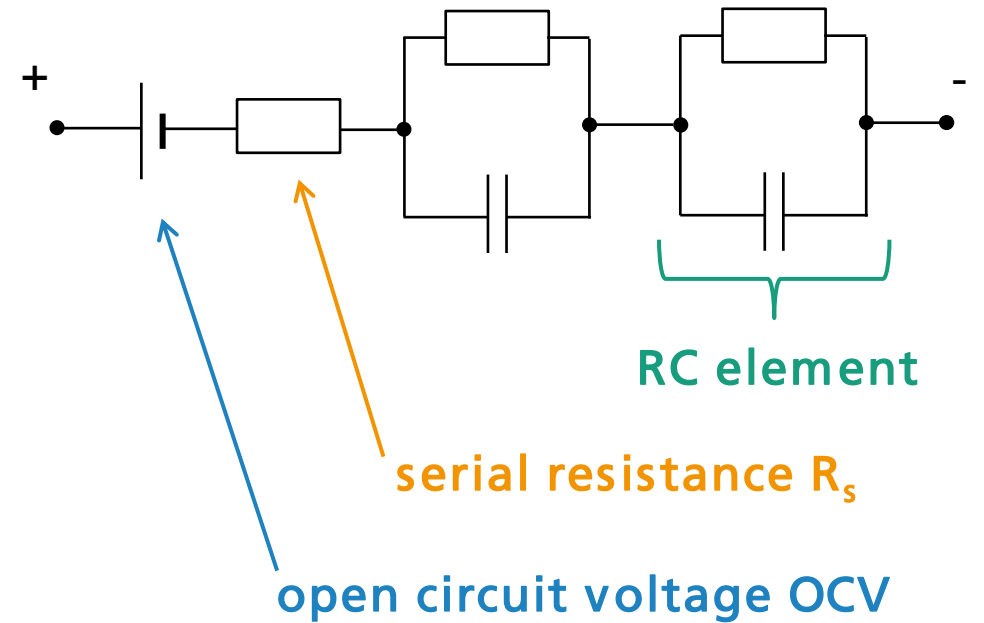
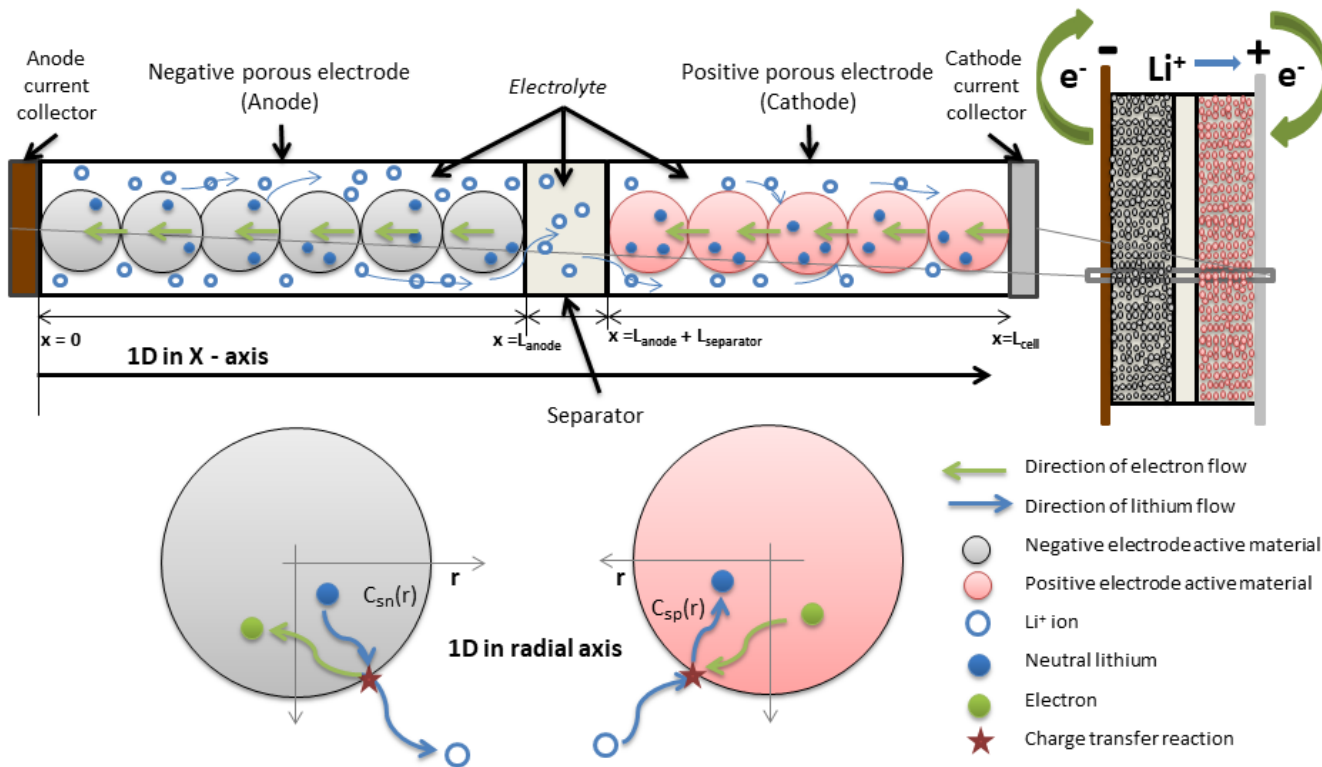
# Methods – Pulse test & Electric Impedance Spectroscopy (EIS)

How can we characterize batteries?



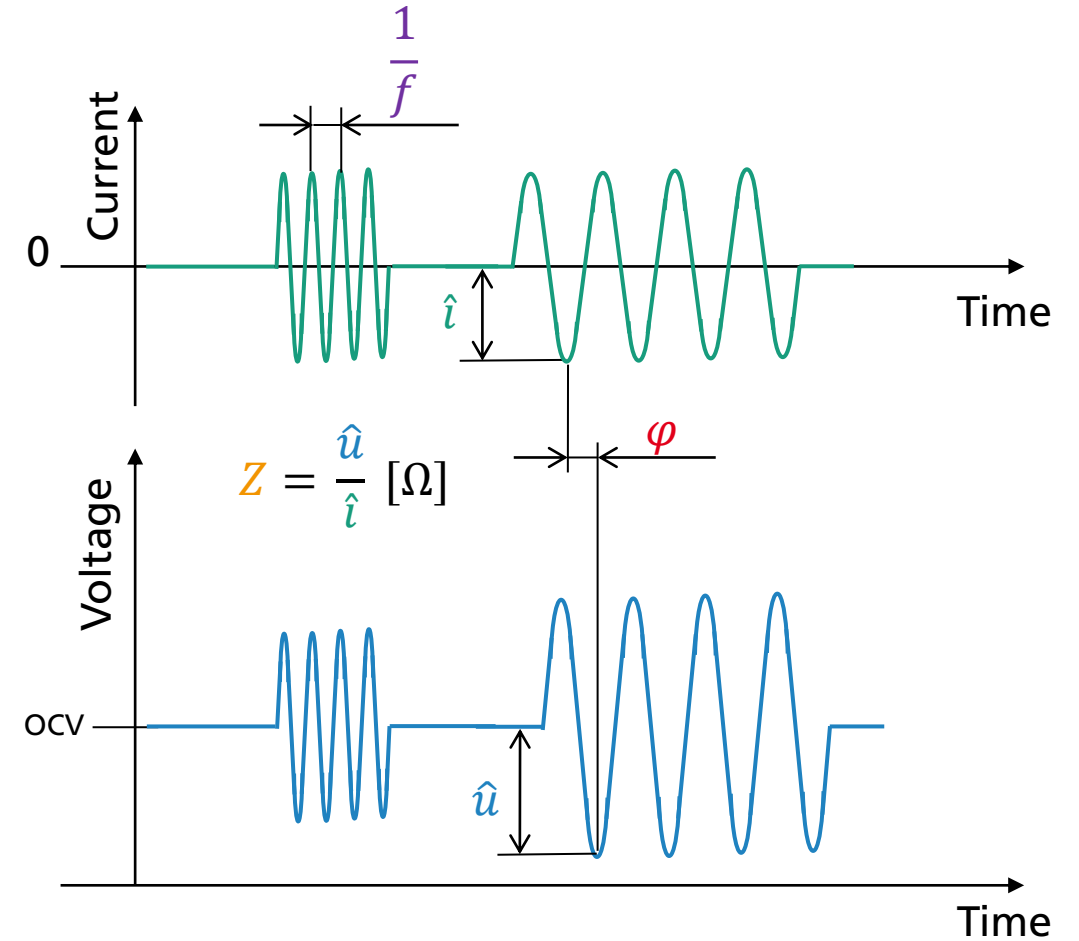
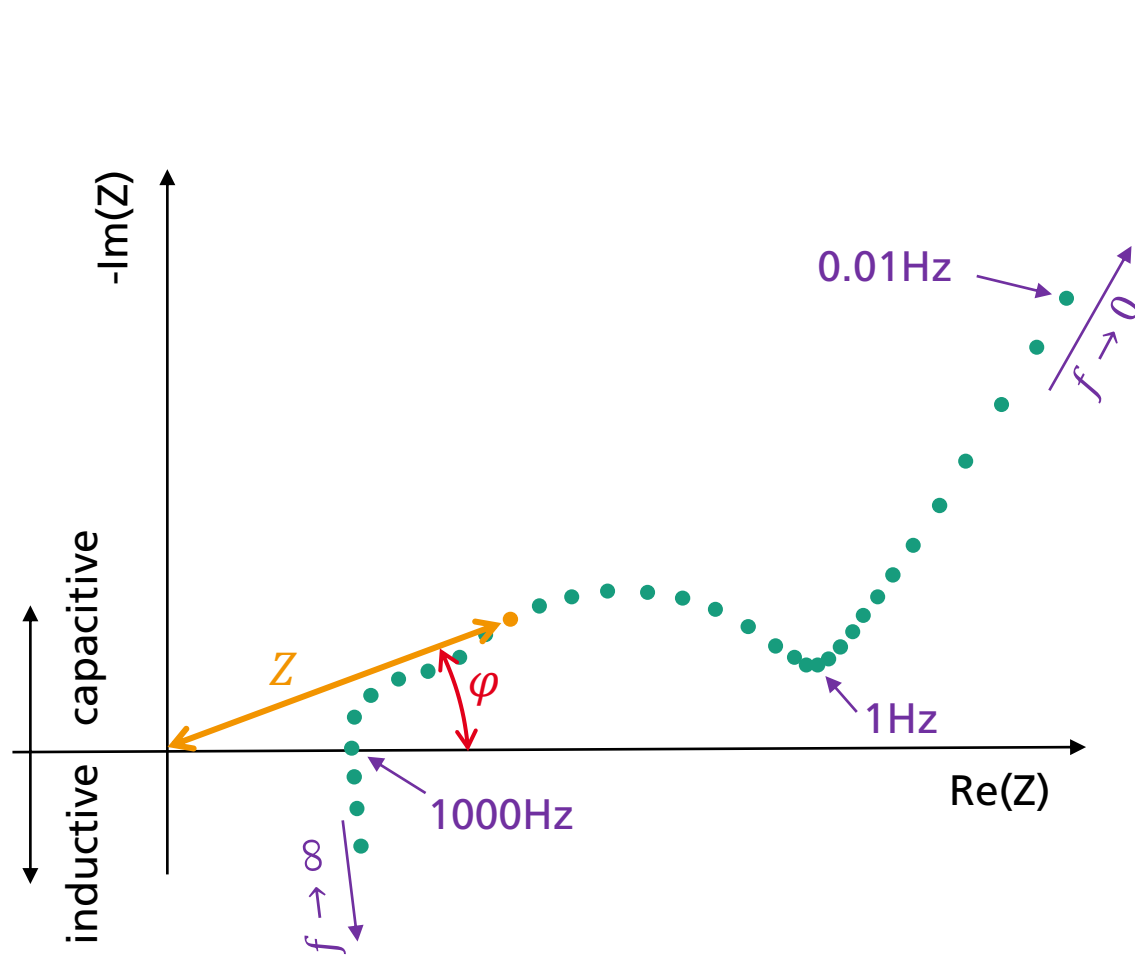
# Modelling

Two general methods: Theoretic & empirical



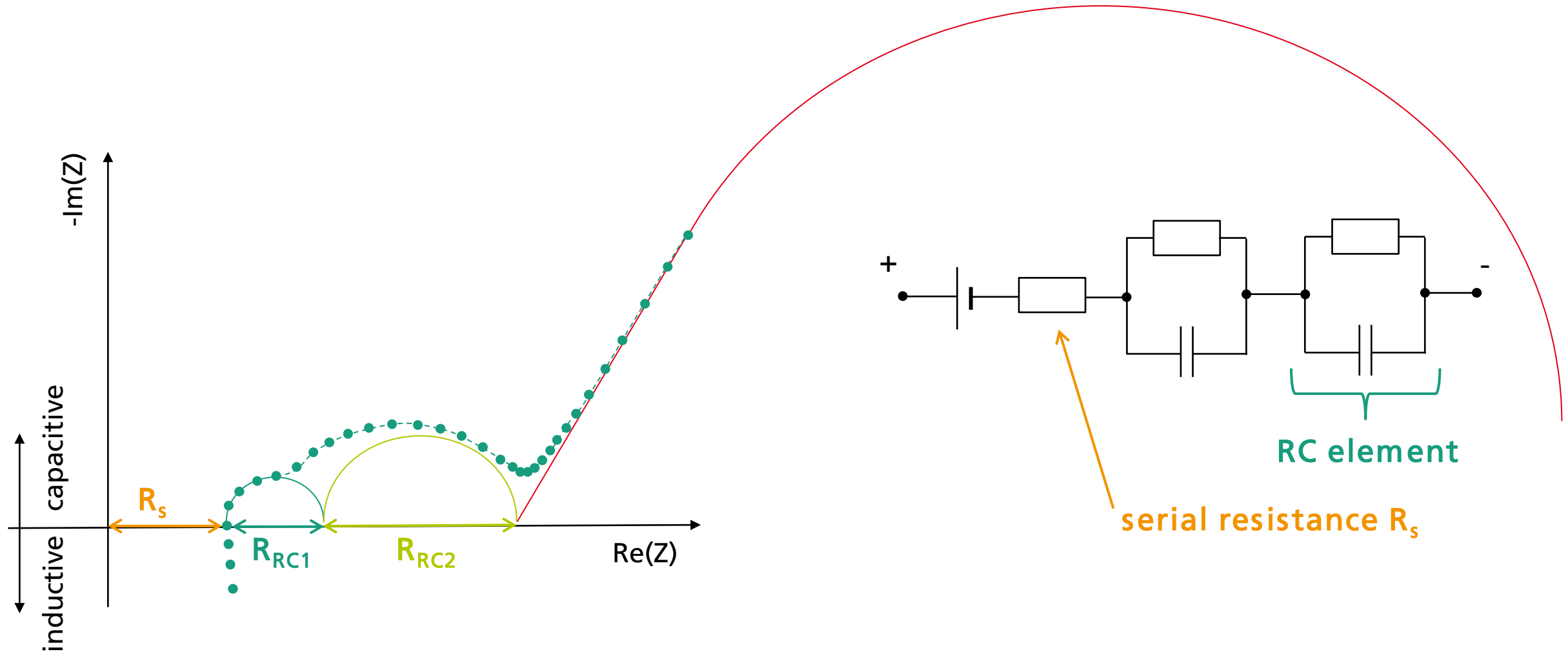
# Methods – Electric Impedance Spectroscopy (EIS)

## Nyquist plot



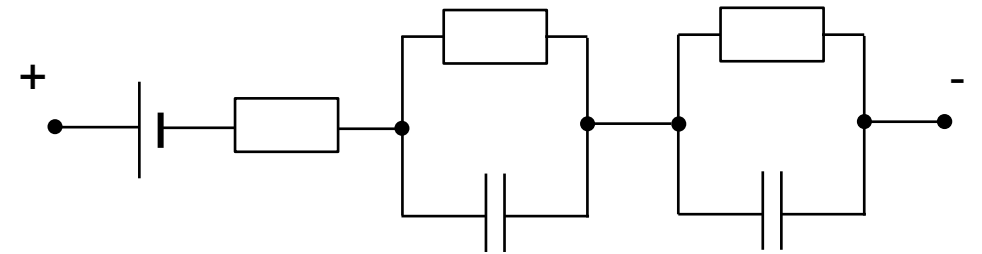
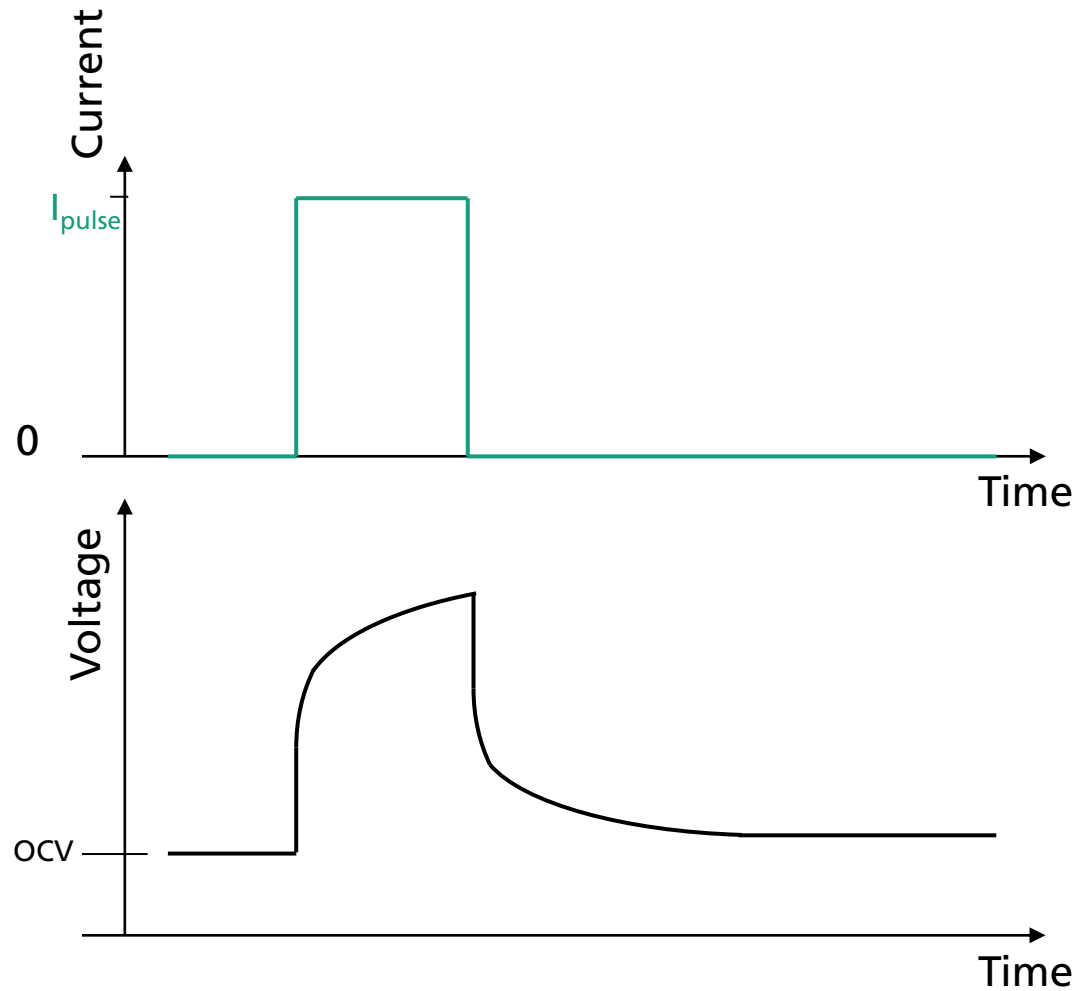
# Methods – Electric Impedance Spectroscopy (EIS)

Fitting EIS result



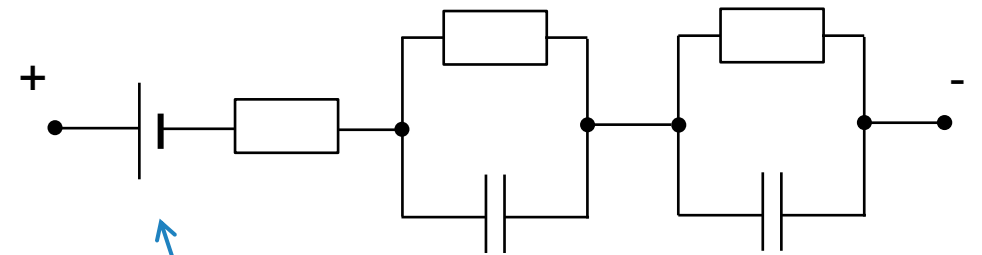
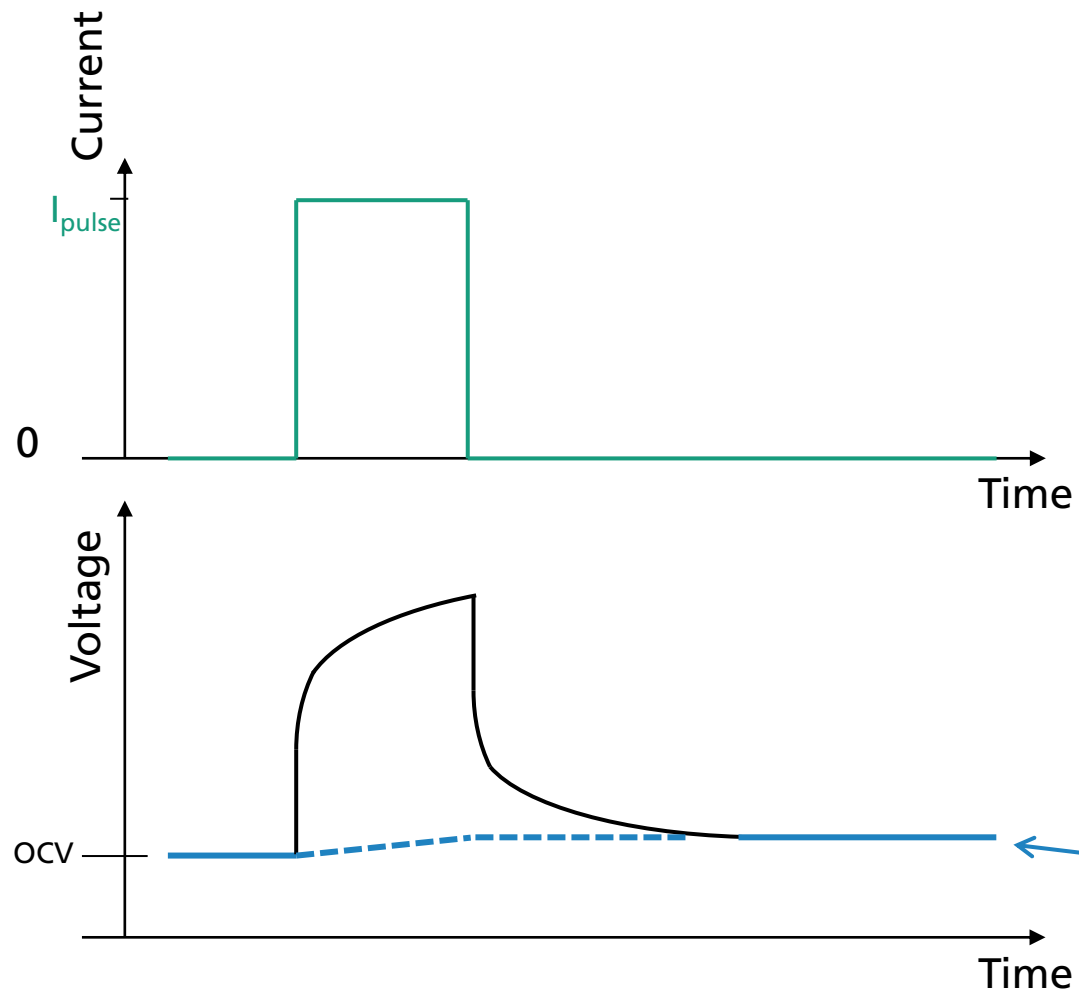
# Methods – Pulse test

How can we characterize batteries?



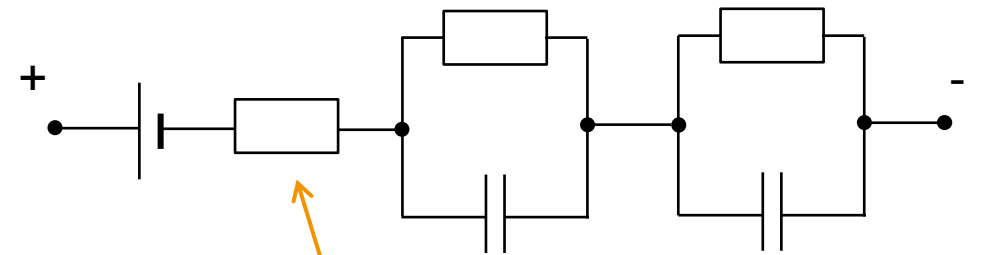
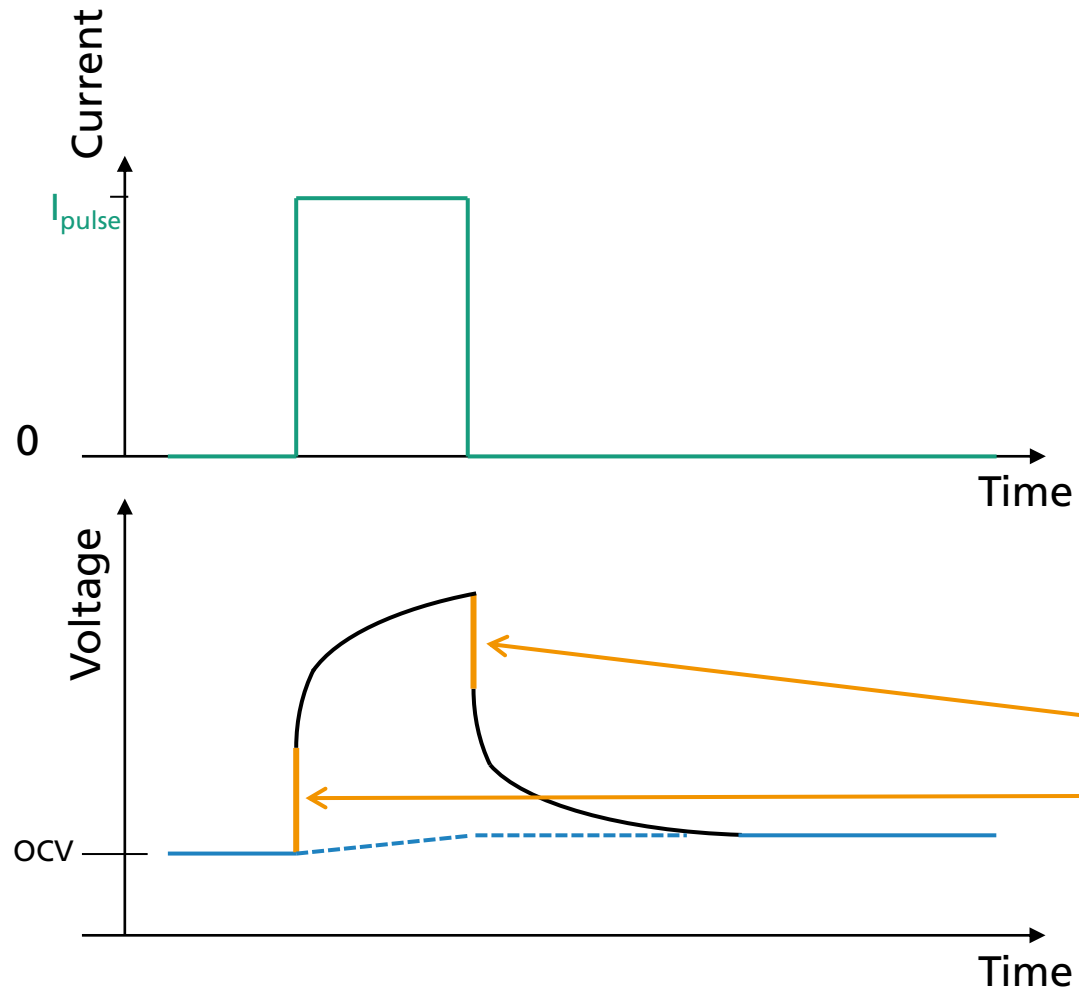
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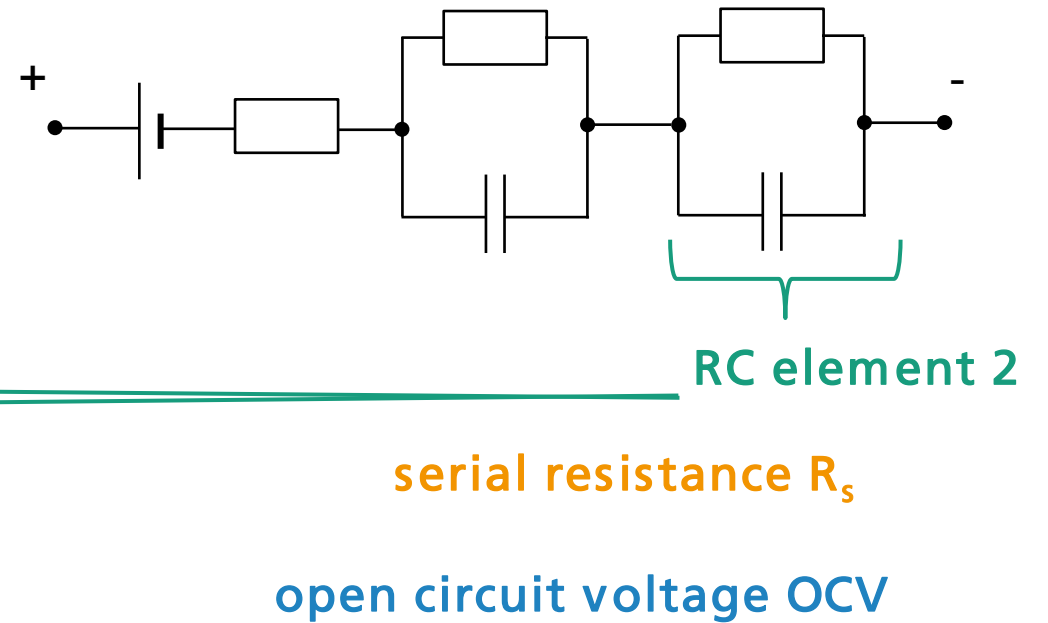
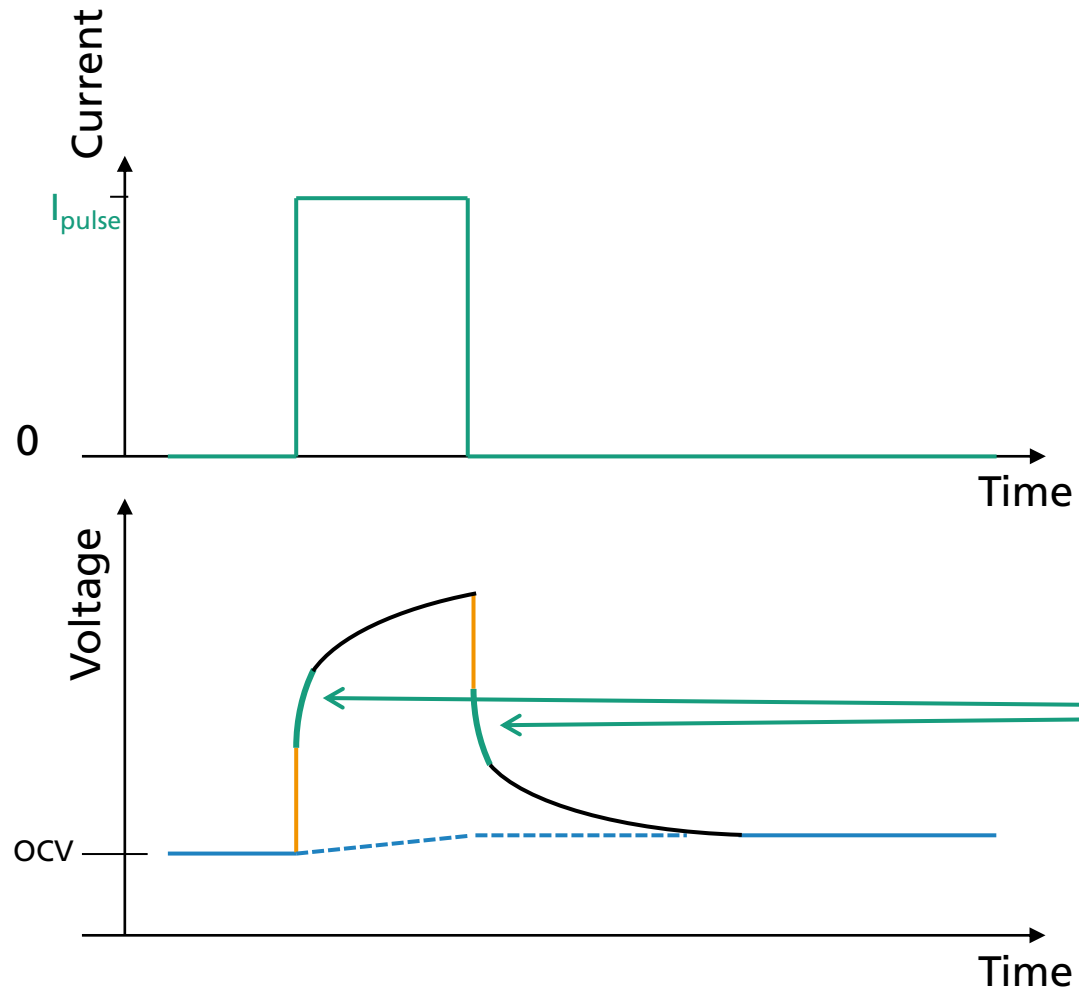


serial resistance  $R_s$

open circuit voltage OCV

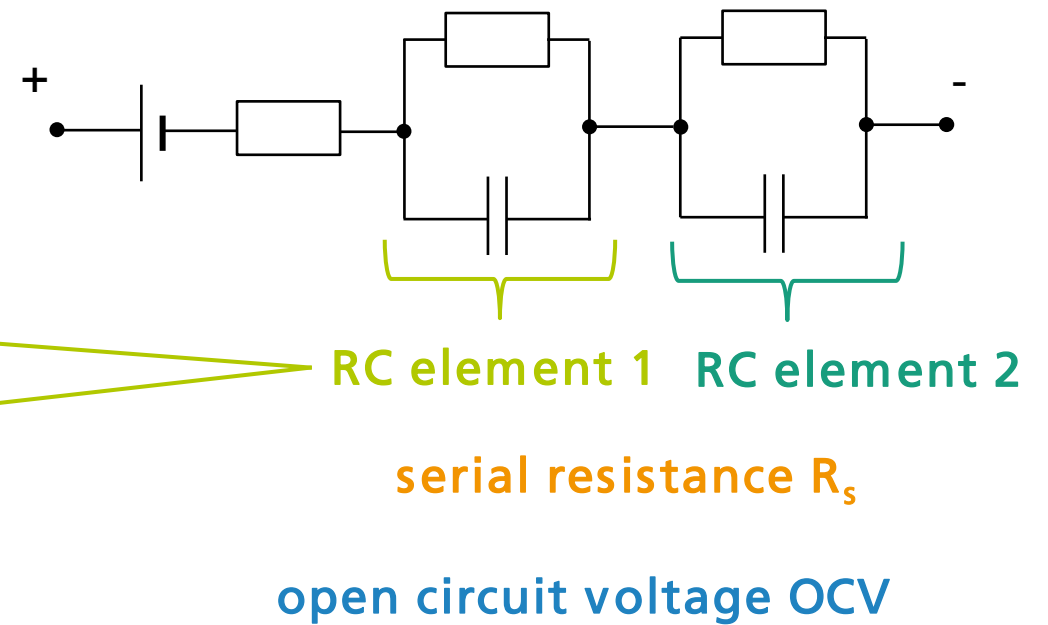
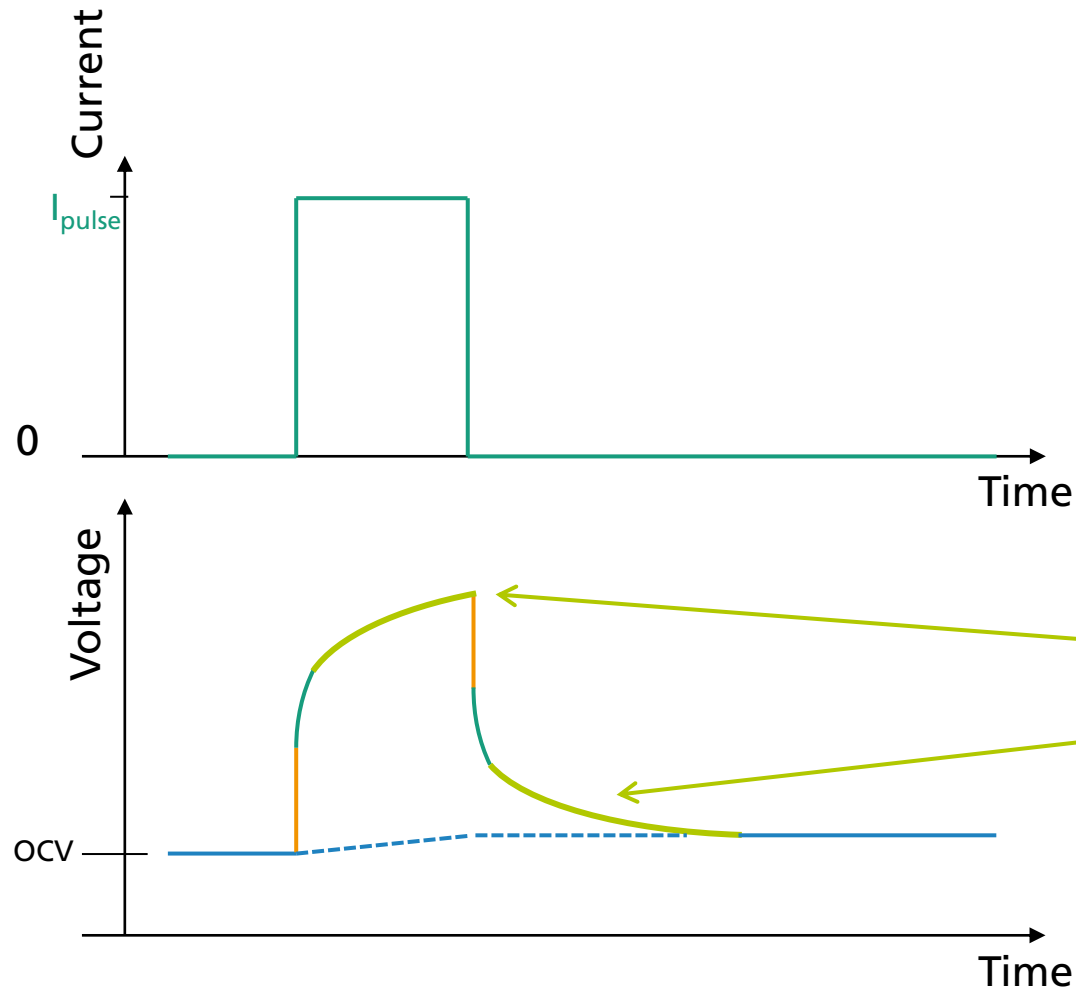
# Methods – Pulse test

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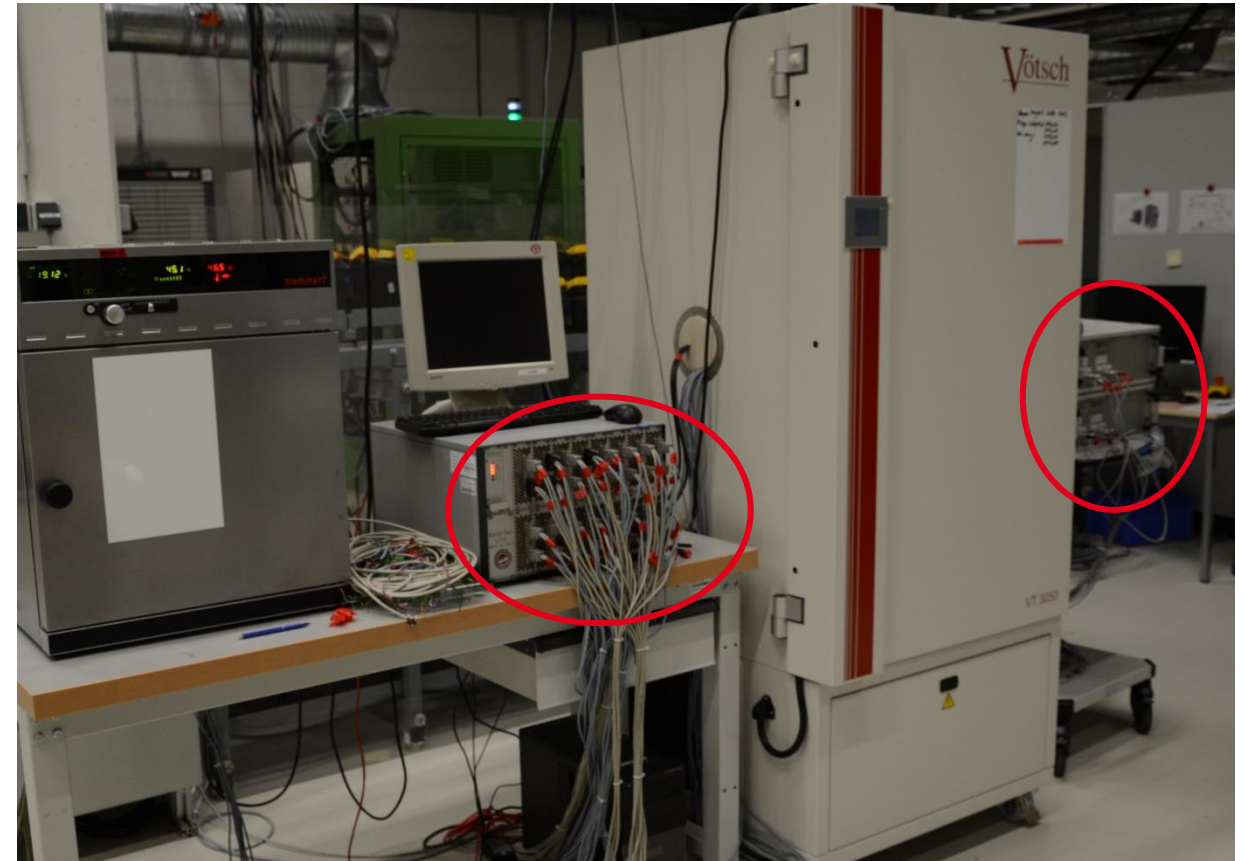
# Pulse test vs. EIS

## Advantage pulse test:

- Conductible with all test channels & no switching of connection / measu. channels
- Slow diffusion measurable

## Disadvantage pulse test:

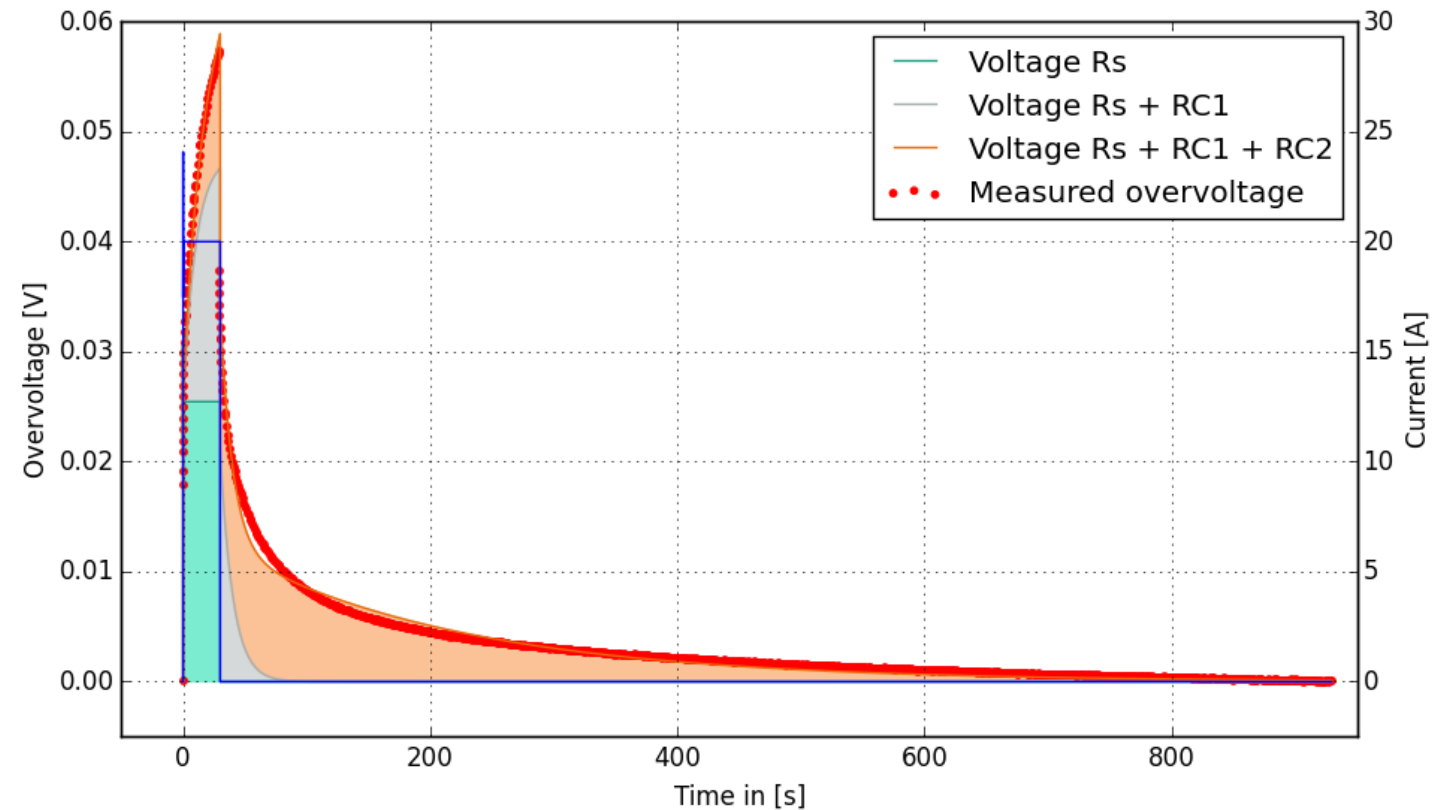
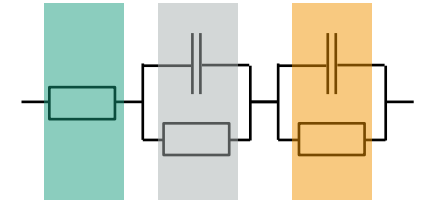
- Most hardware is not suited for measuring fast el.chem. effects
- El. chem. effects are difficult to separate
- Result difficult to visualize
- Results of fitting procedures are often ambiguous and unprecise



# Pulse test fitting problems

What are the problems with pulse test fitting?

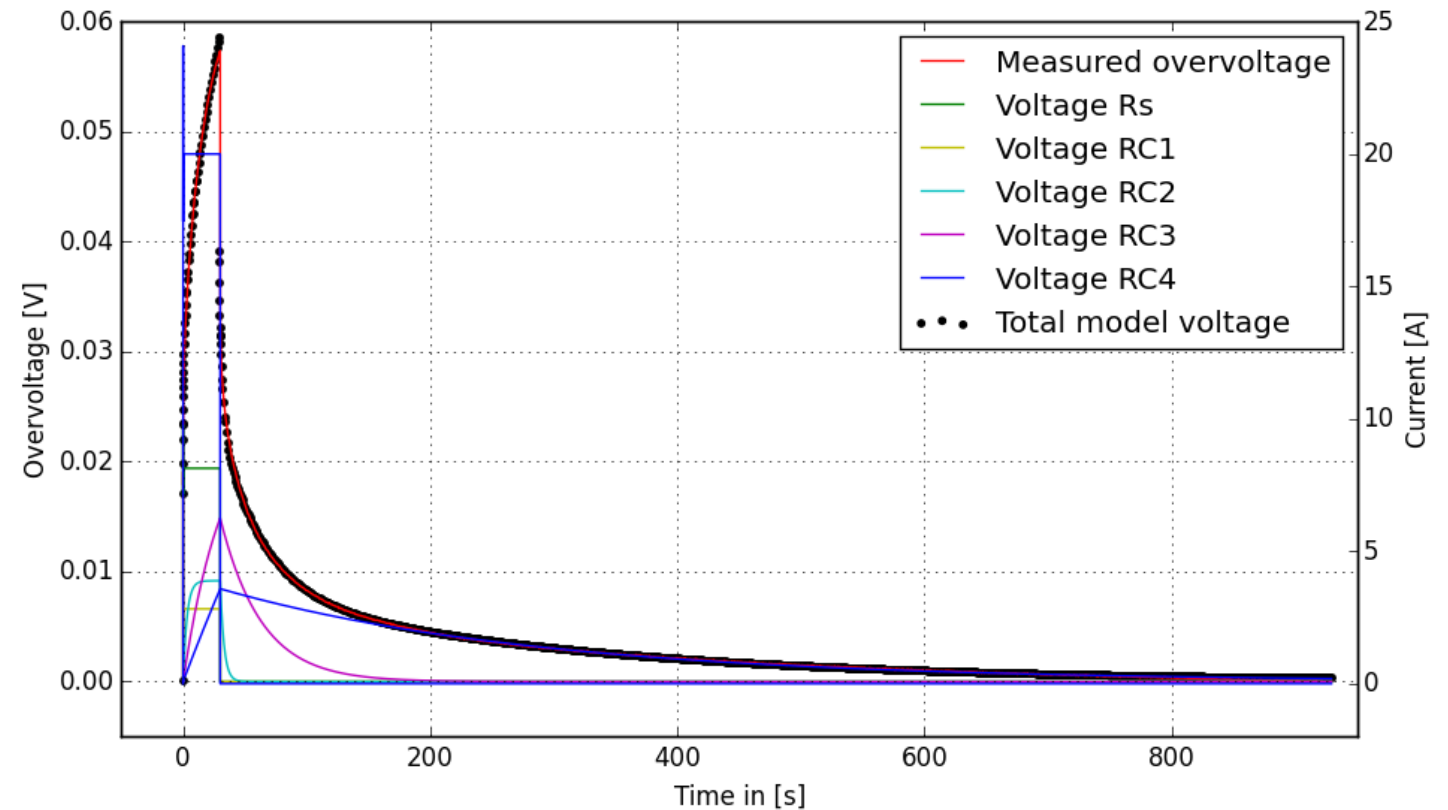
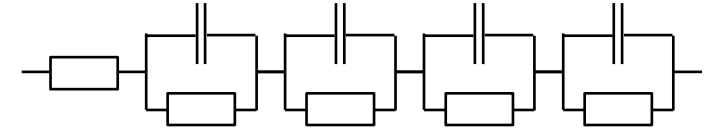
- Not clear how much RC elements are detectable:  
Under or over fitting problem!



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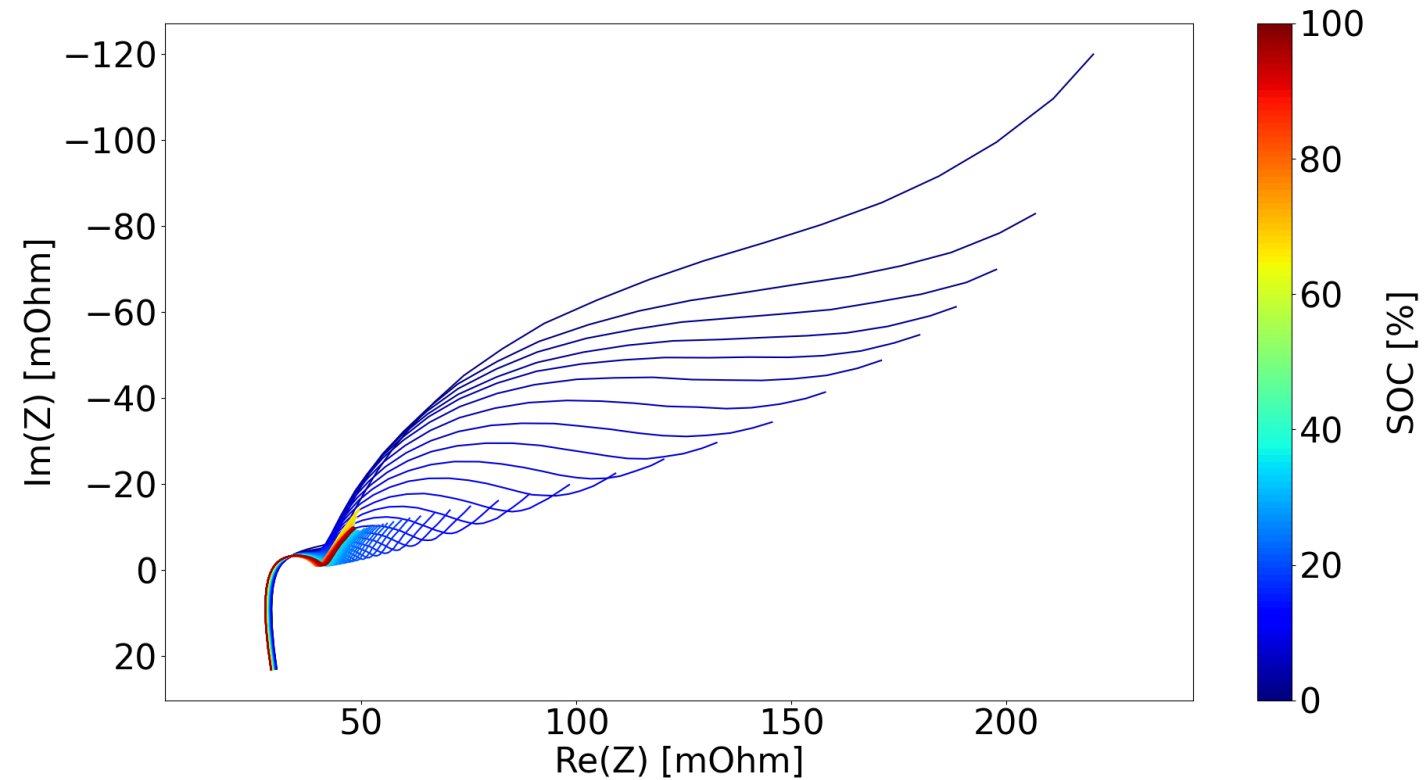
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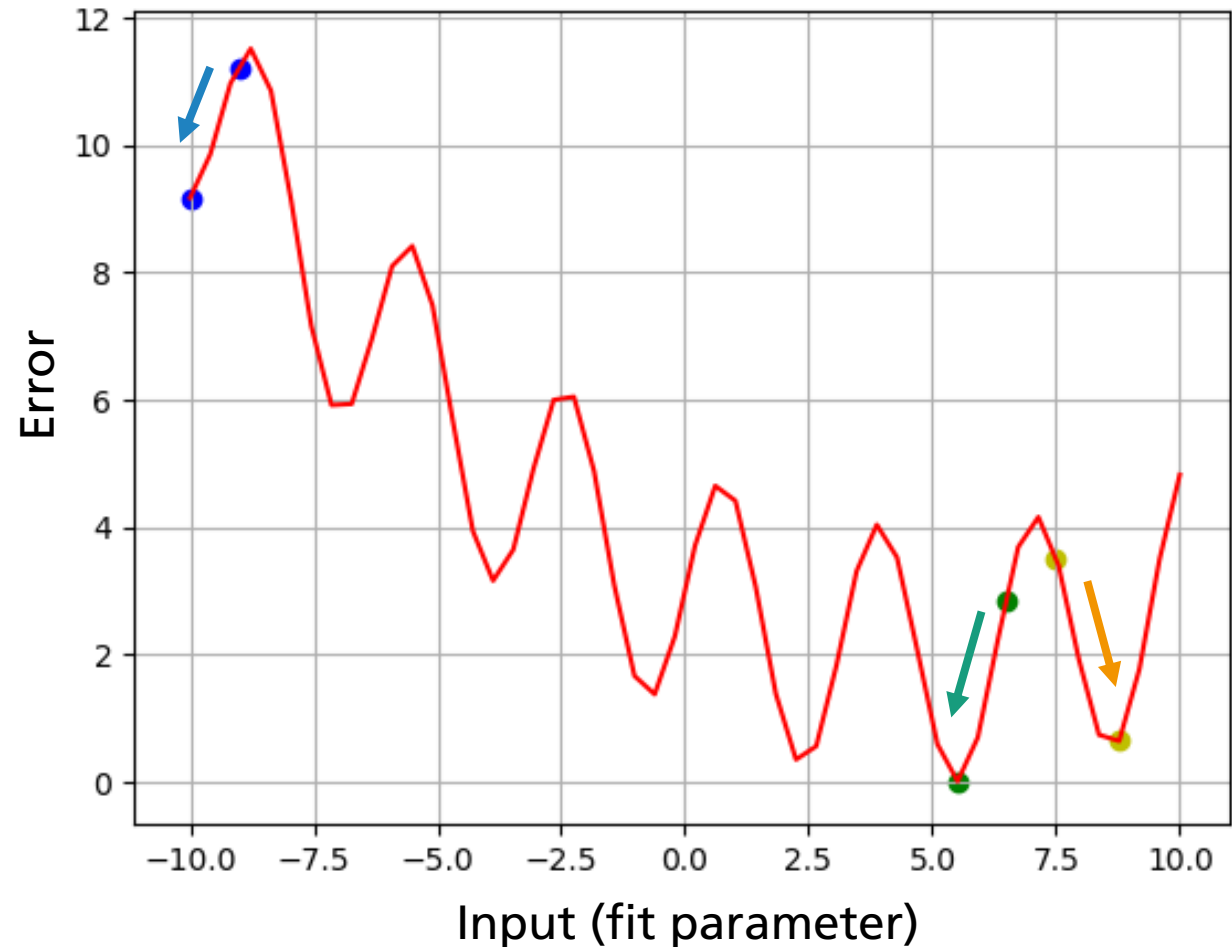
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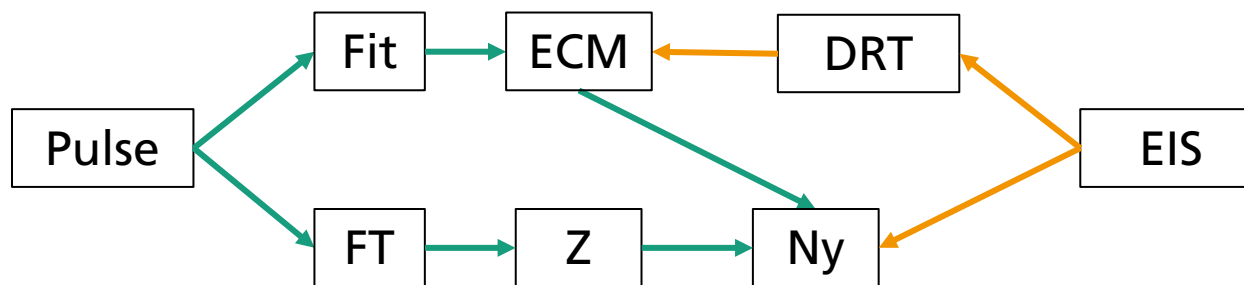
- Not clear how much RC elements are detectable:  
Under or over fitting problem!
- Search for numerous parameter with least-square algorithm (local optimizer)
  - Initial guess values required
  - Outcome may be a local minima/optimum



# Solution for pulse analysis

What can we do?

- Successive pulse fitting:  
Fitting one RC element at a time starting from the end of relaxation (highest time constant).  
Publication: <https://doi.org/10.1016/j.jpowsour.2021.229513>
- Fourier transformation:  
Transform the pulse response into frequency domain and use the impedance workflow (e.g. DRT analysis).  
Publication: coming soon

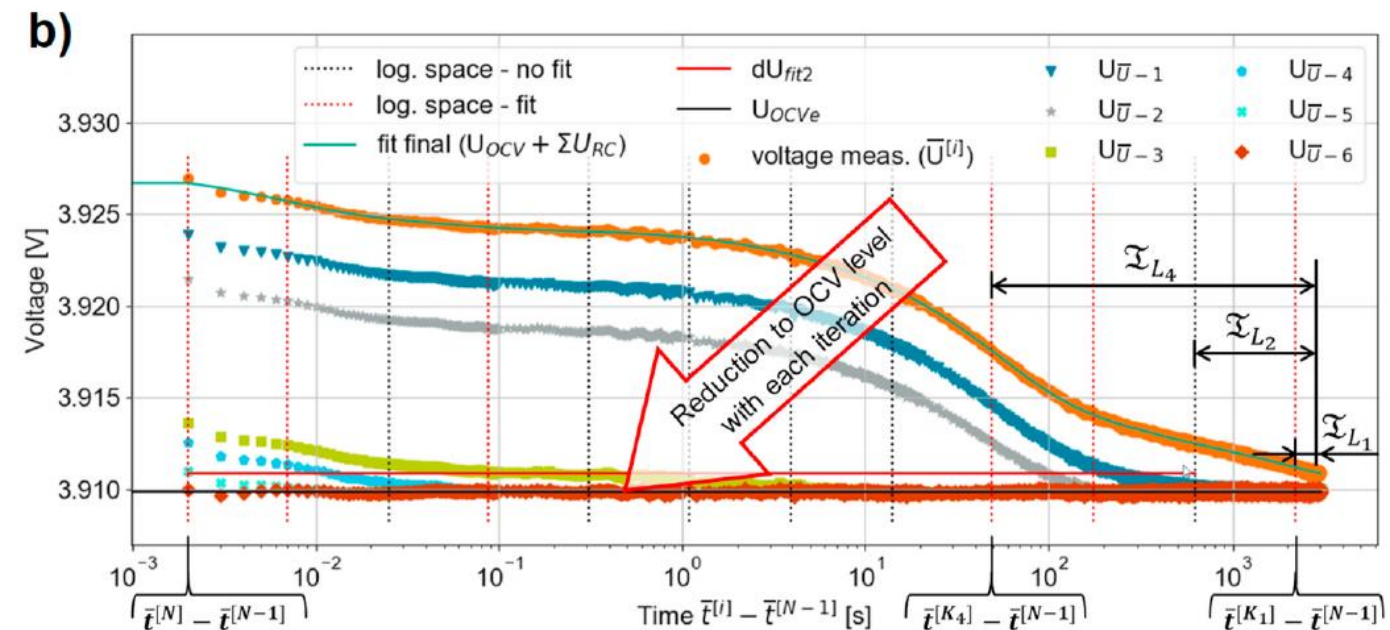
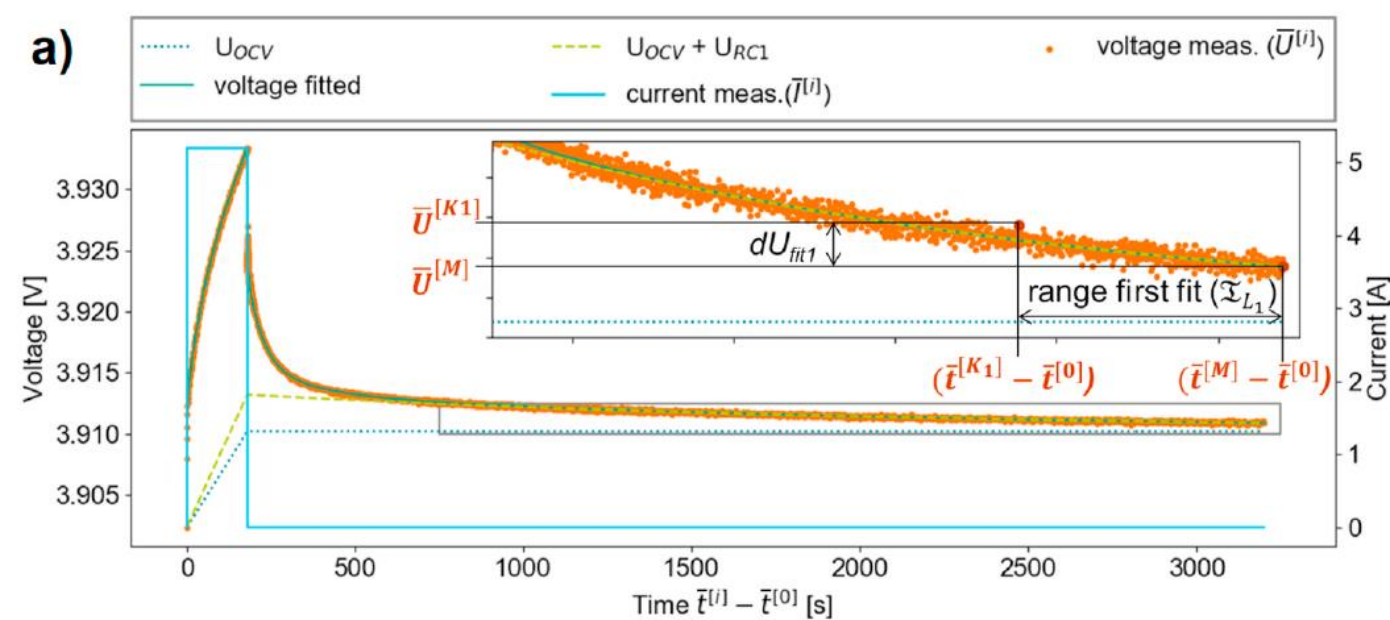


ECM = equivalent circuit model  
FT = Fourier transform  
Z = Impedance  
Ny = Nyquist plot  
DRT = Distribution of relaxation times

# Successive pulse fitting

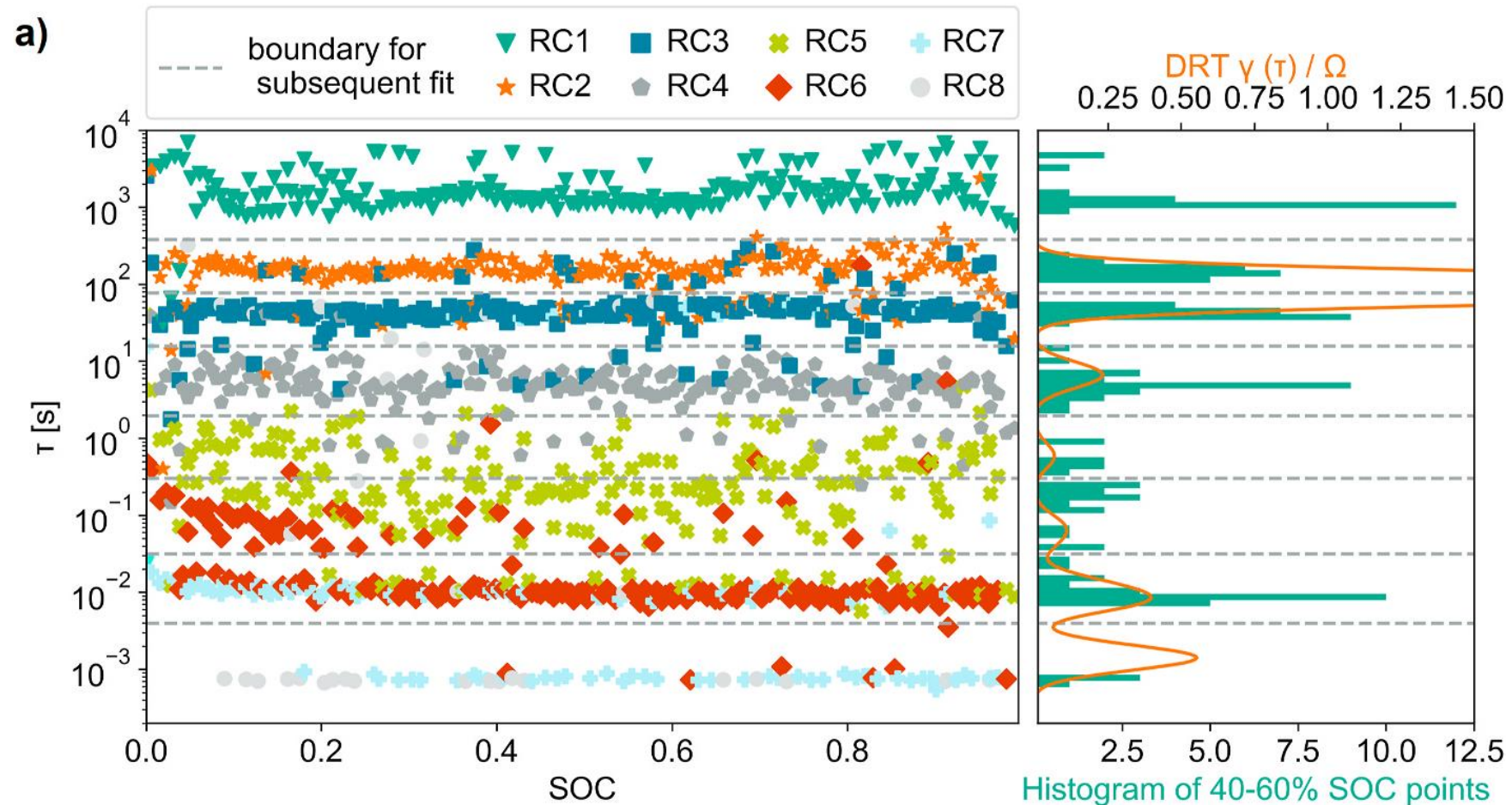
How does it work?

- First fit at the end of the relaxation (RC1, OCV)
- Subtract voltage of RC1 and divide voltage response in logarithmic sections.
- Loop: fit in the section and subtract respective RC element's voltage



# Successive pulse fitting

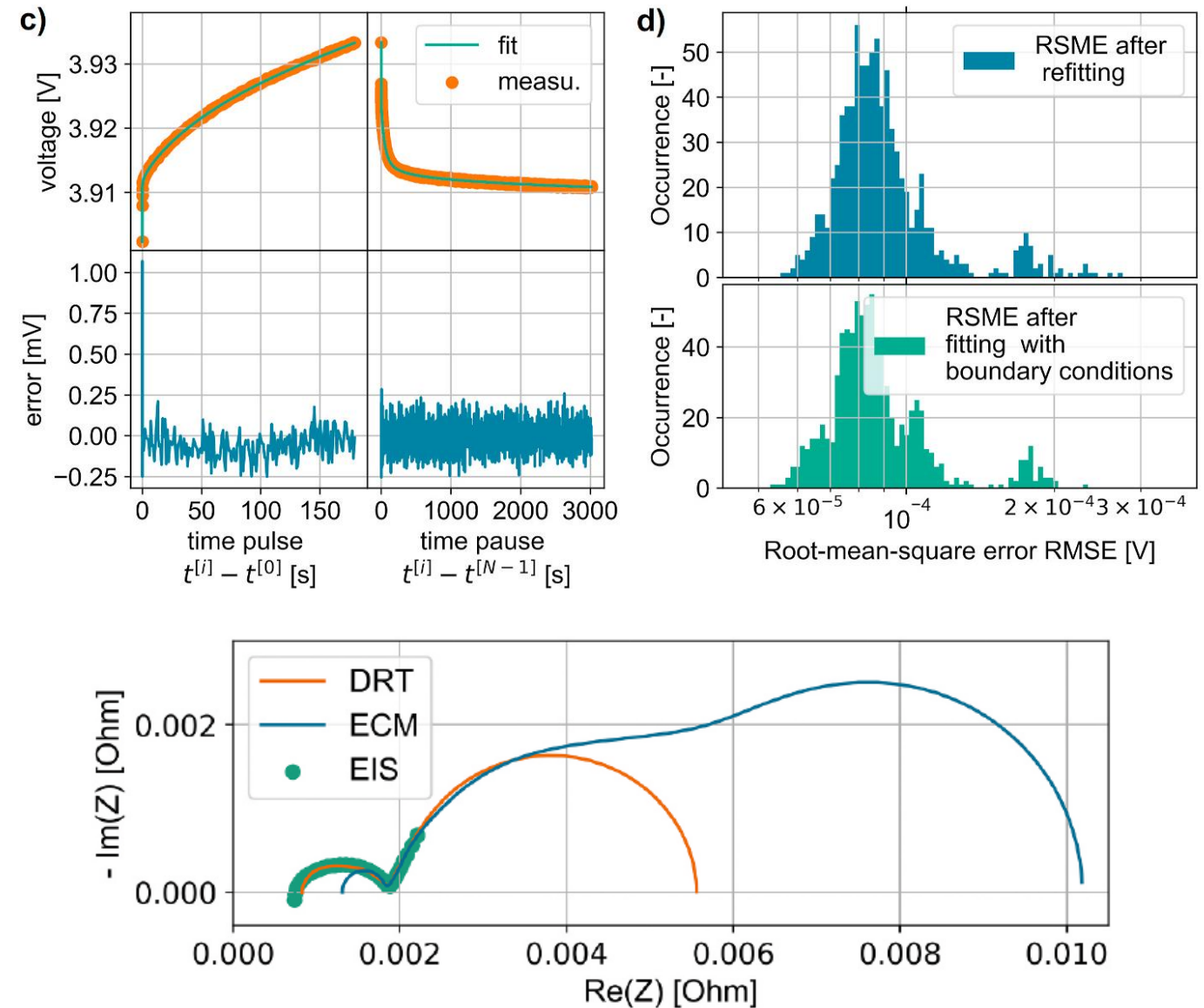
Results for a battery cell



# Successive pulse fitting

## Results for a battery cell

- One current pulse response can be perfectly modeled with RC elements. Error = noise
- The time constants match with EIS-DRT-analysis, impedance in Nyquist plot
- The data acquisition rate of battery tester needs to increase 10-20 kHz (and logarithmic logging)



# Battery cell model

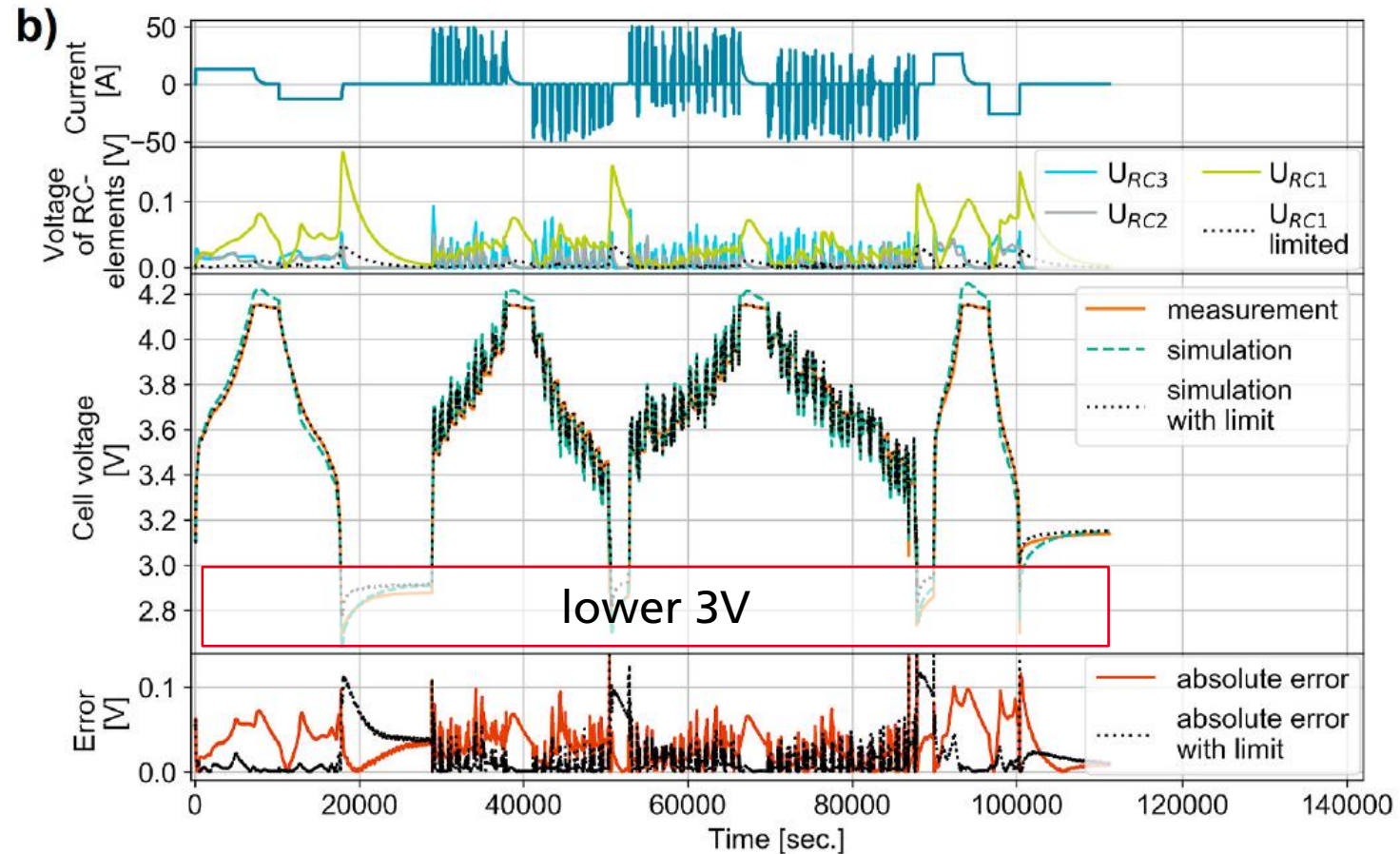
## Verification of fitted ECM parameter

- Voltage limit for RC with highest time constant

$$U_{RC1 \text{ limit}} = R_1 I_{\text{pulse}} \left( 1 - e^{-\frac{t_{\text{pulse}}}{\tau_1}} \right)$$

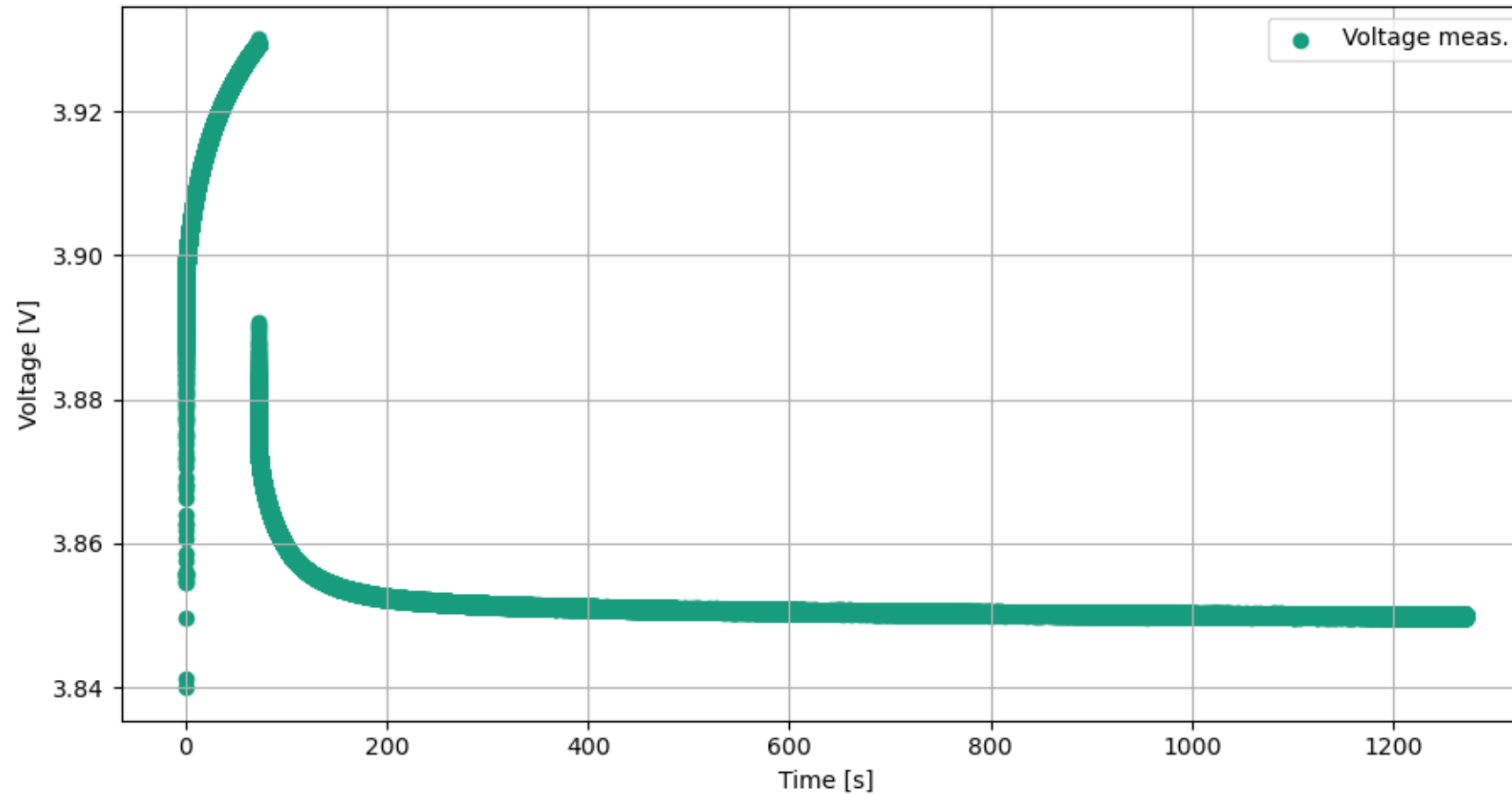
- Good result:

- RMSE 33.2 mV // NRMSE 2.27%
- RMSE 19.0 mV // NRMSE 1.30%  
(for voltages over 3V)



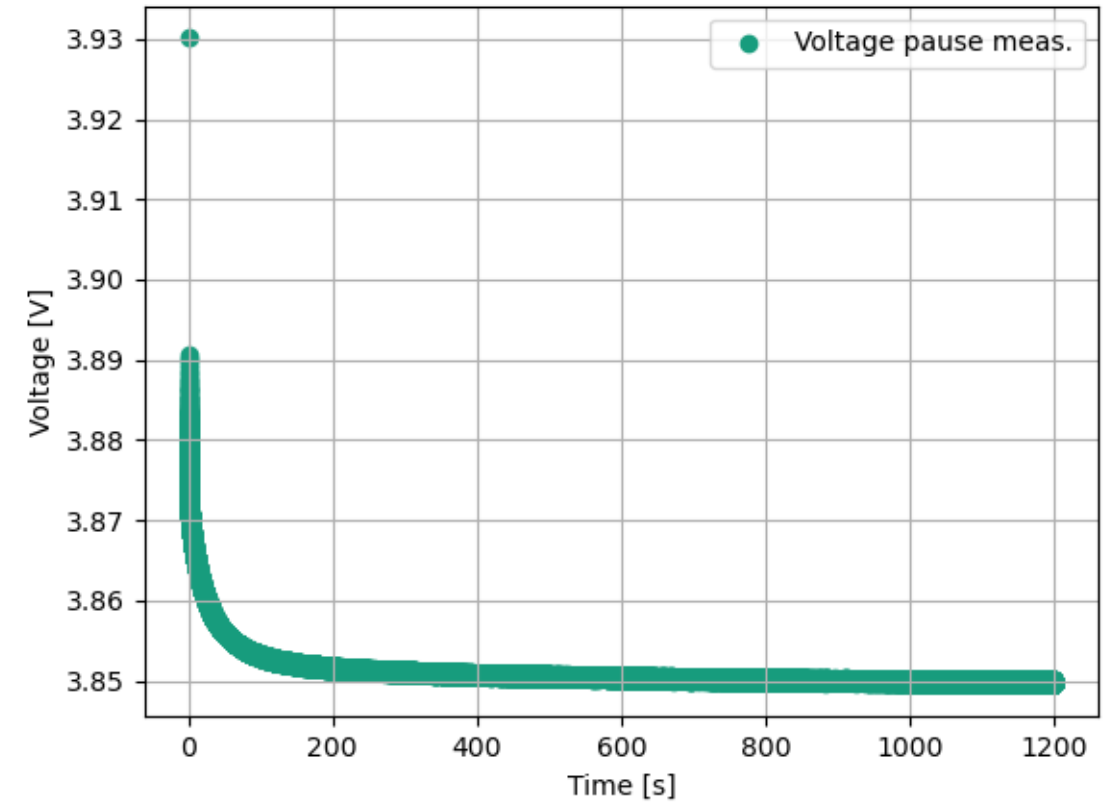
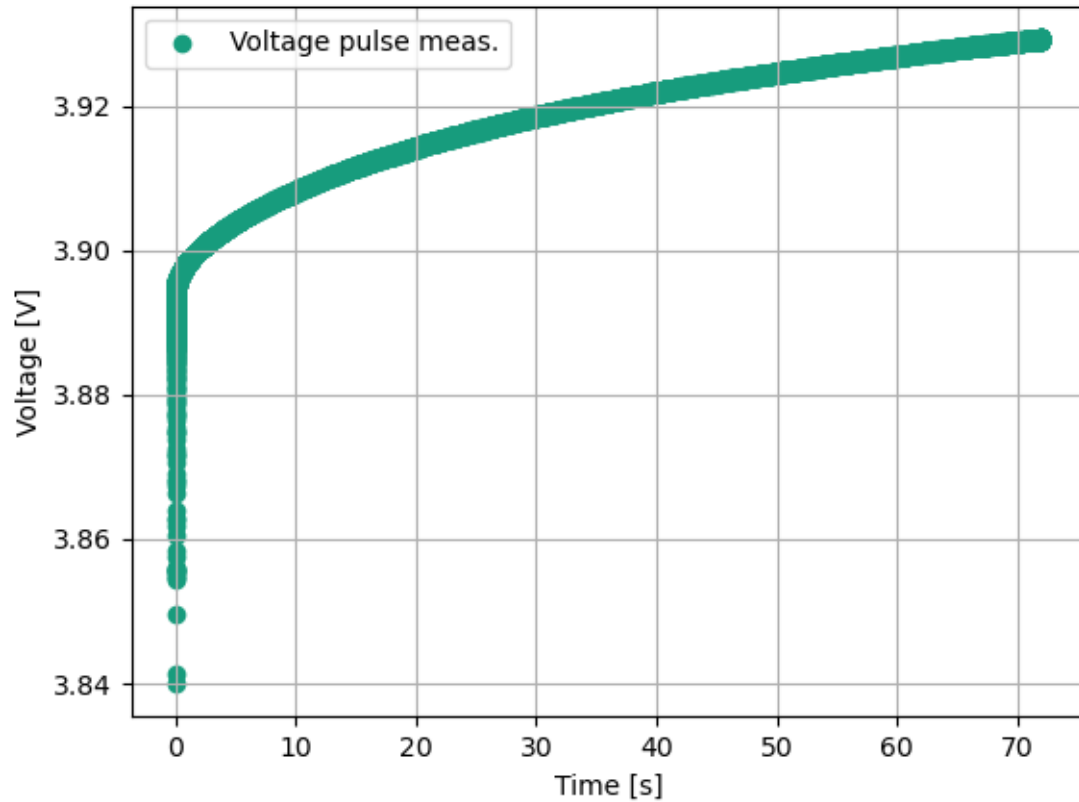
# Pulse test

Can a pulse test be as meaningful as EIS?



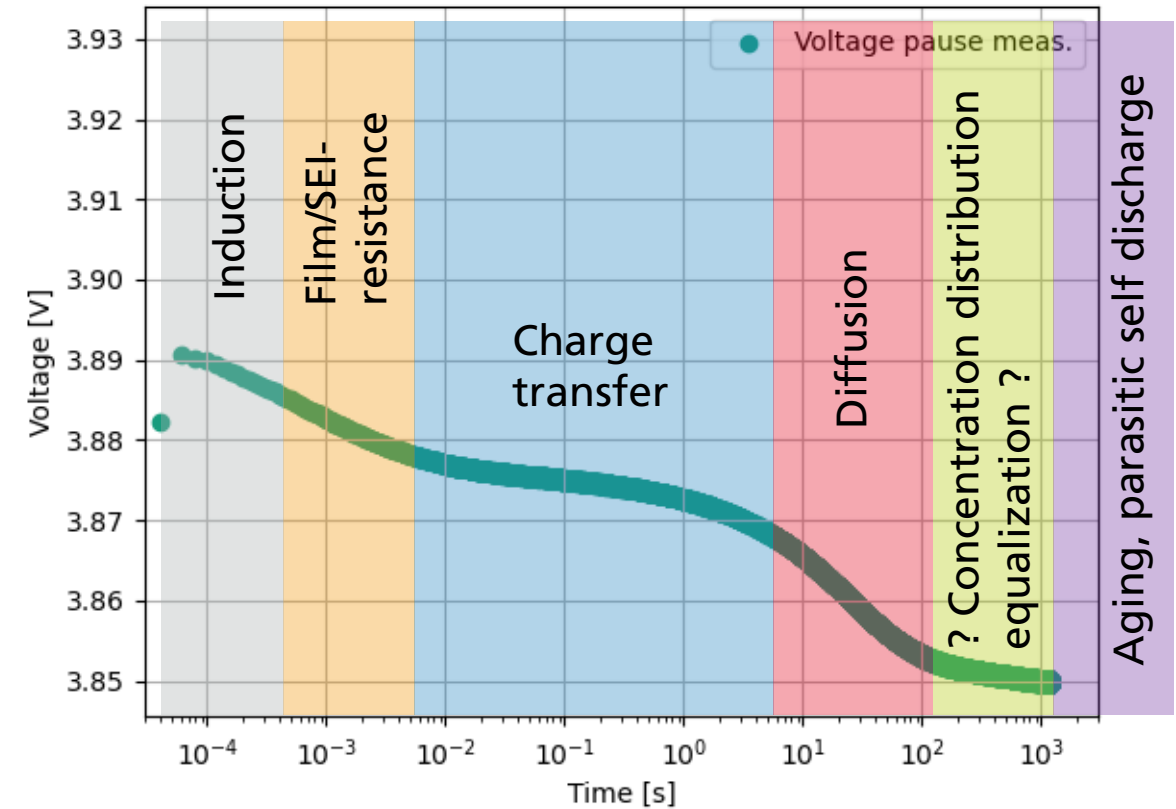
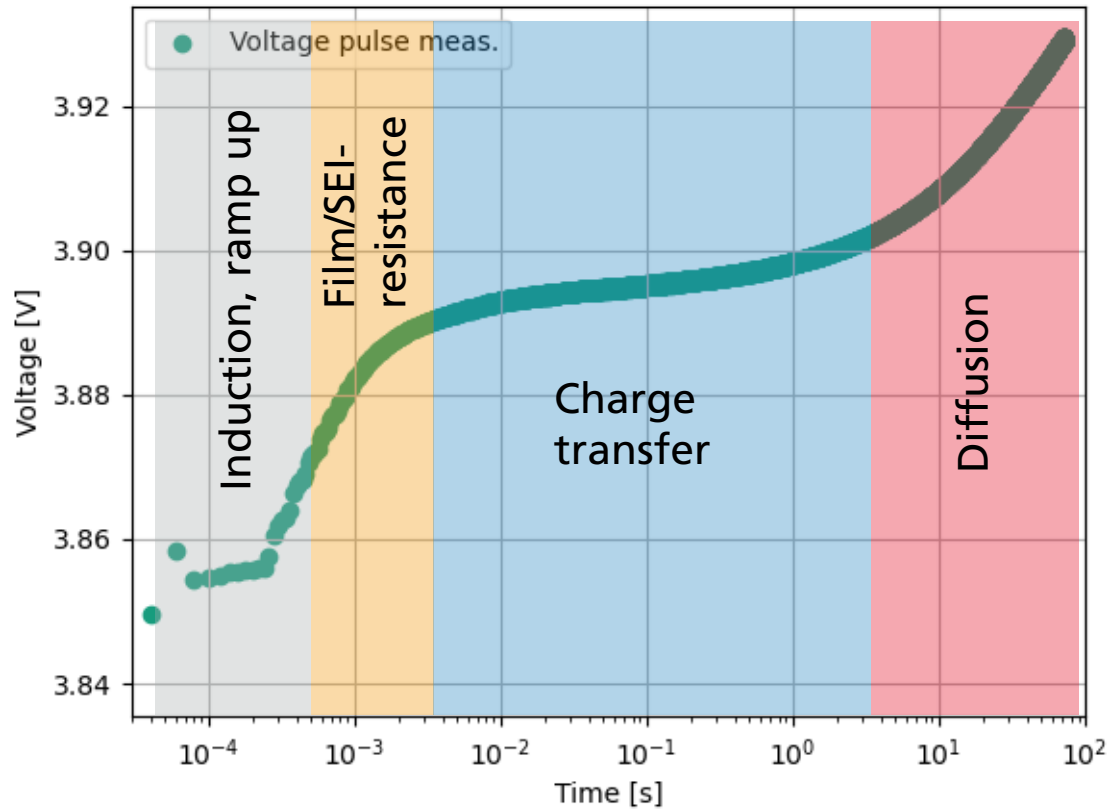
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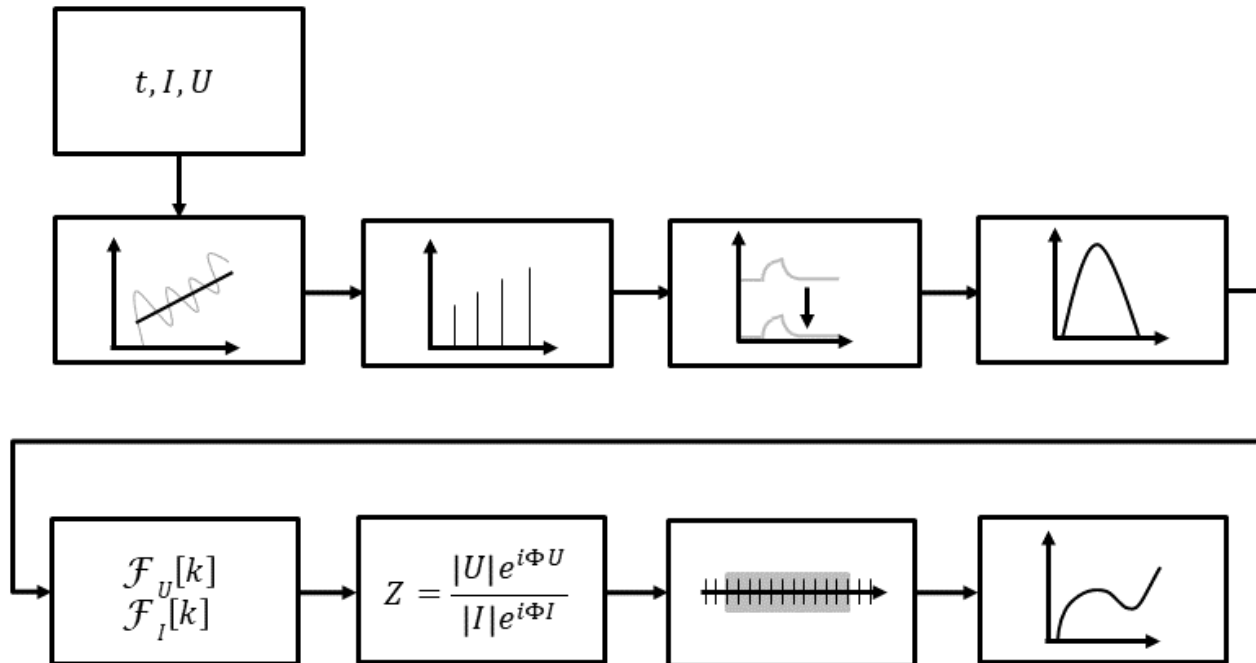
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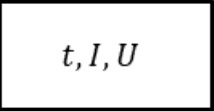
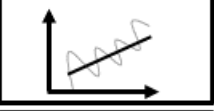
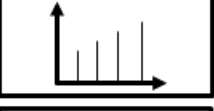
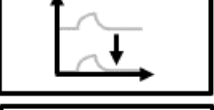

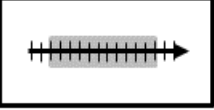



# Fourier transform

Can a pulse test be as meaningful as EIS?

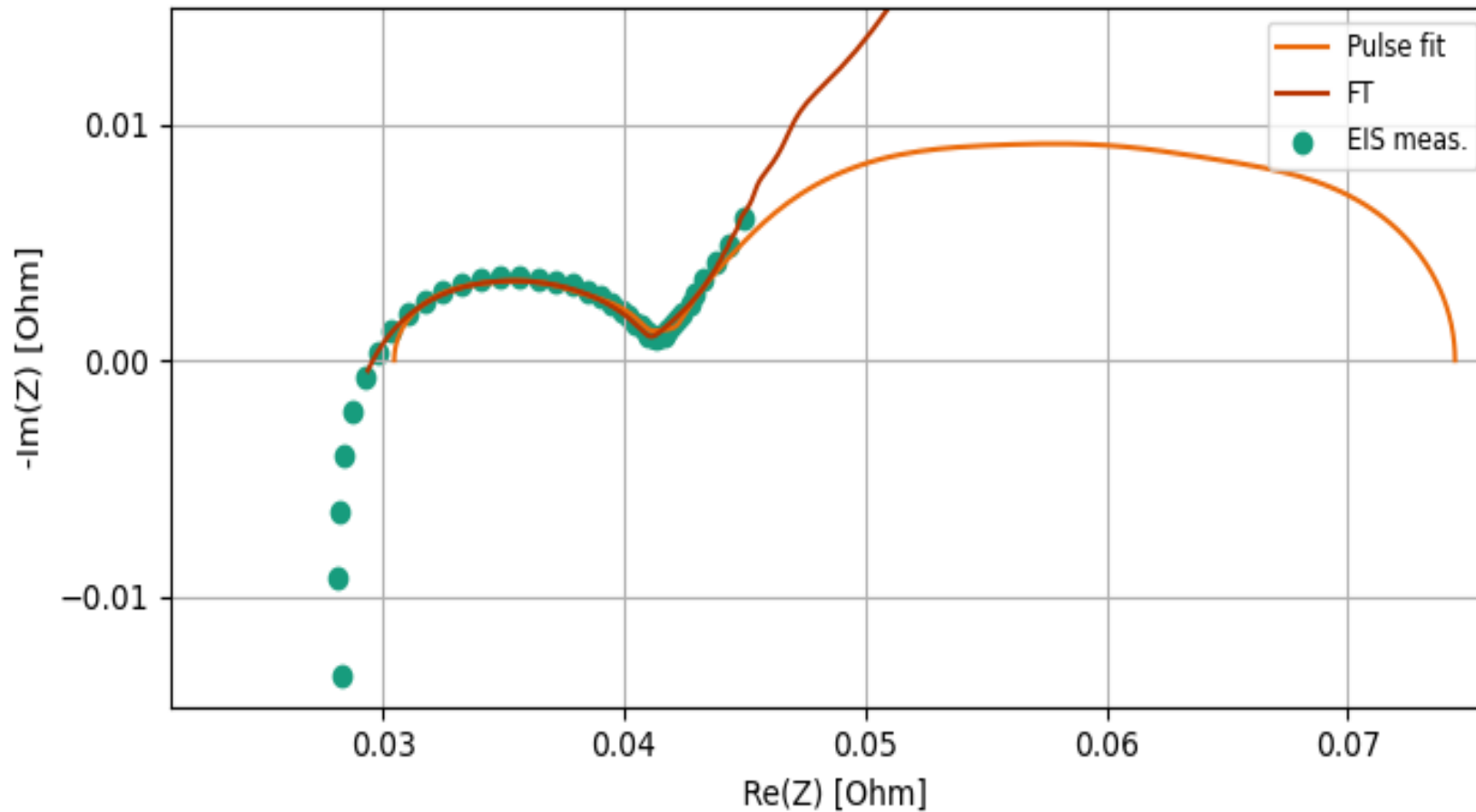
## ■ Workflow Fourier transformation:



	Importing measurement data
	Fitting measurement data
	Interpolating measurement data
	Subtracting OCV
	Windowing
$\mathcal{F}_v[k]$ $\mathcal{F}_i[k]$	Fourier transforming current and voltage signals
$Z = \frac{ U e^{i\Phi_U}}{ I e^{i\Phi_I}}$	Calculating impedance
	Filtrating frequencies
	Visualising via Nyquist plot

# Pulse test

Can a pulse test be as meaningful as EIS?



# Conclusion

- Pulse testing can be as meaningful as EIS and analyze all el. chem. effects.
  - Quality and aging indicator
  - Empirical modeling
- The bad reputation of pulse testing is due to the presented problems and bad practice.
- Our pulse fitting & FT algorithms are verified by EIS (DRT, Nyquist plot), synthetic data, load profile
- Visualization of pulse response should be (also) in logarithmic scale.
- Battery test systems need to have higher measurement rates (20-50 kHz).
- Pulse tests are easily viable for cells and battery systems

# Thank You for Your Attention!

Maximilian Bruch

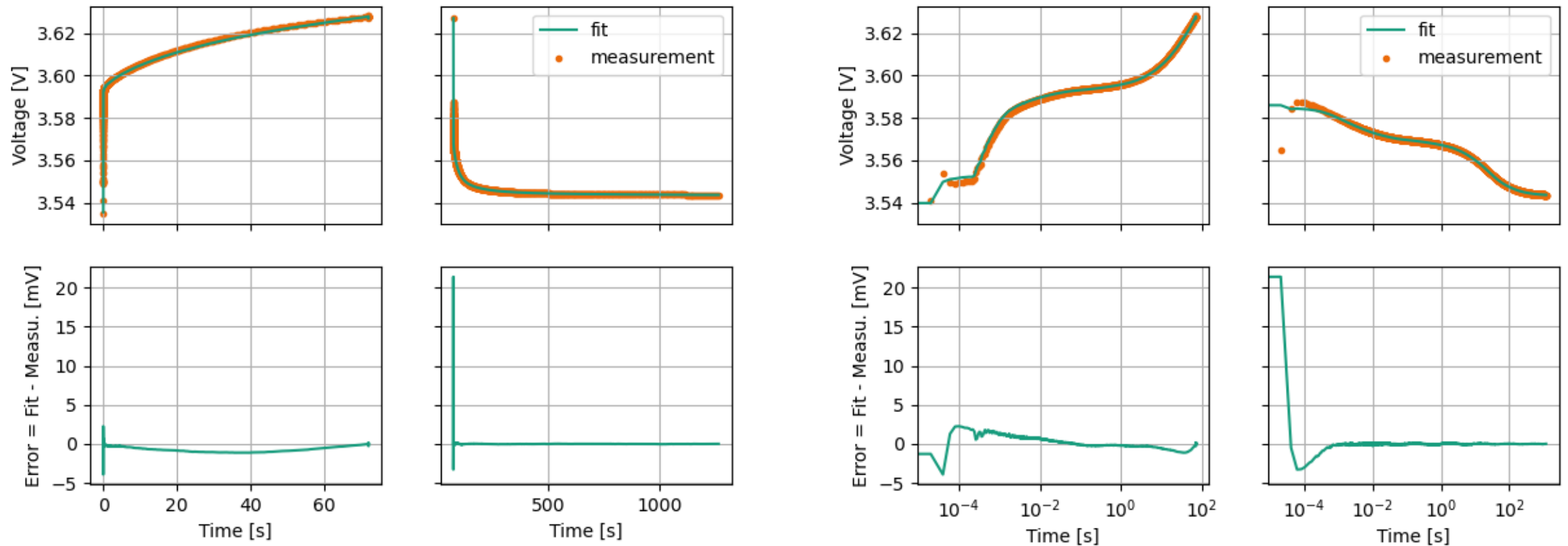
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maximilian.bruch@ise.fraunhofer.de



# Pulse test

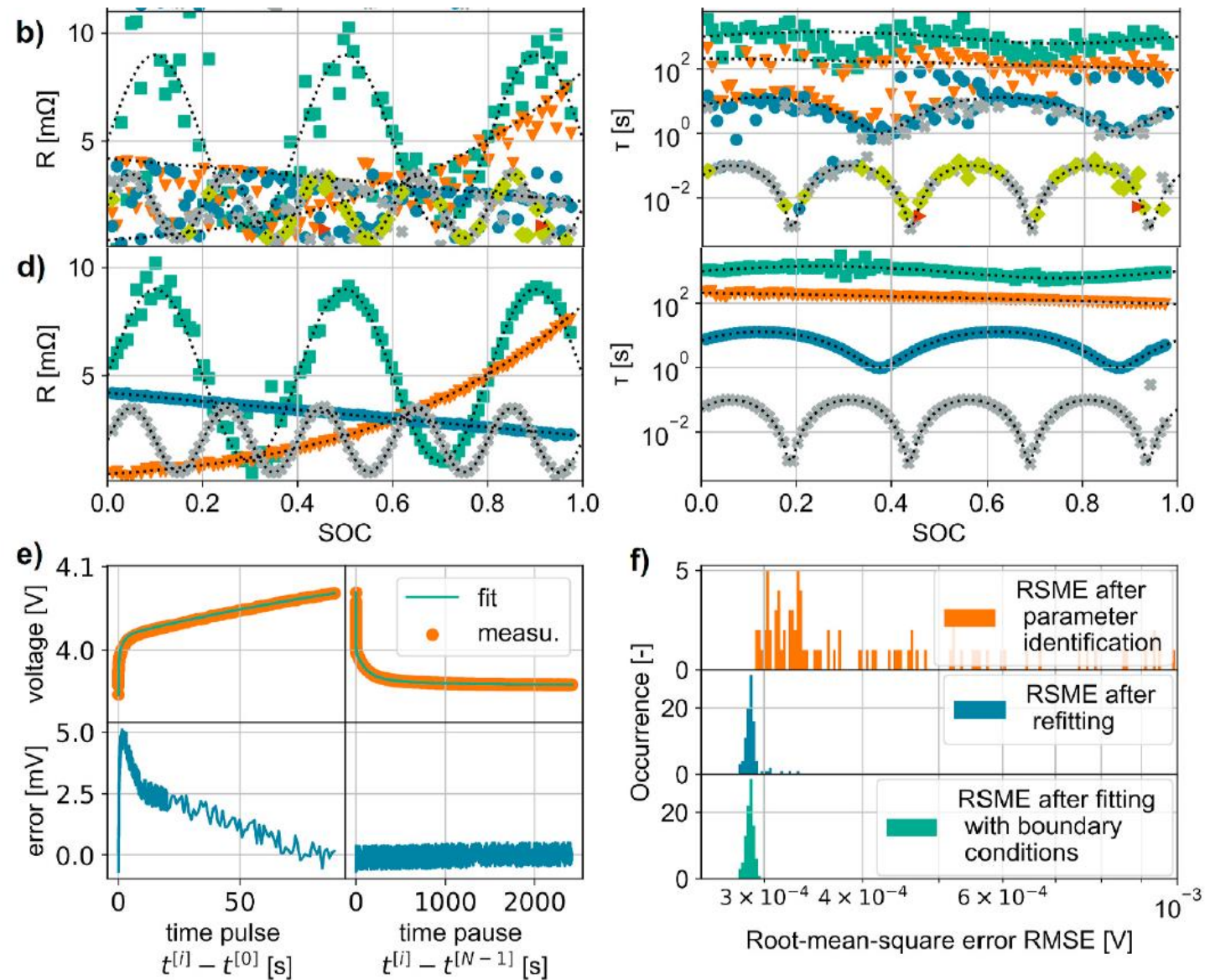
Can a pulse test be as meaningful as EIS?



# Subsequent pulse fitting

## Verification with synthetic data

- Calculate the voltage with known parameter
- Use the algorithm on the data
- Compare, verify



# Subsequent pulse fitting

## Results for a battery cell

