

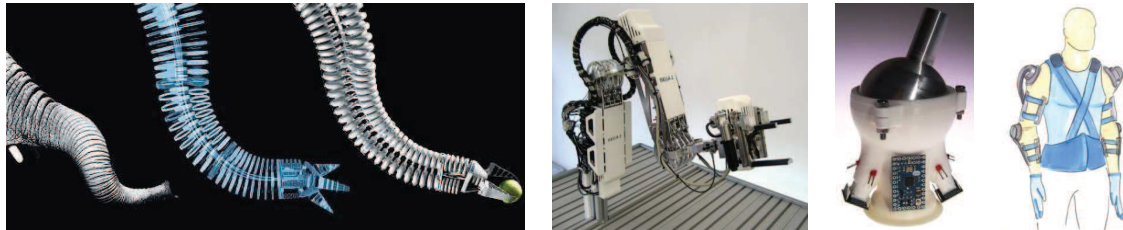
## **Muscoskeletal robots and wearable devices on the basis of cable-driven actuators**



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# Musculoskeletal robots and wearable devices on the basis of cable-driven actuators

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## Outline

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- Motivation for alternative designs for robot manipulation
- Alternative transmission designs: from DoHelix via ISELLA to Myorobotics
- The Myorobotics Tool-Kit and product visions
- Wearable cable driven robots
- Current R&D at Fraunhofer IPA
- Conclusion

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# Robots today: main configurations and properties

Criterion	Industrial robots					Arm modules	Advanced small robots	
Kinematics	SCARA	Gantry		Articulate robot arm		Joint modules	Light-weight arm	Safe robot
Pay load [kg]	<10	<50	<500	<10	<200	~5 for typical 6DOF config.	7	4
Degrees of freedom, DOF	4-5	3-6		5-6	6	Scalable, typic. 2-7 DOF	7	6
Repeatability [mm]	0,01	0,1	0,3	0,02	0,05	0,1 in typic. 6DOF config.	0,05	0,05
Sensor guidance	✓	✓		✓			✓	
Reach; workspace radius [m]	<1	variable		2,5	>3	1,5 in typic. 6 DOF config.	1,2	0,8
Unit cost[T€]	25	50	100	30	60	5/DOF	100	50
Example	Adept Cobra 800	Reis RL		ABB IRB140		Schunk ERB 0 Powerball	KUKA LBR4+	KUKA KR5Si



Source: EFFIROB Study 2011 (IPA)

Data and cost are taken from available material (2011) and may not correspond to depicted product examples.

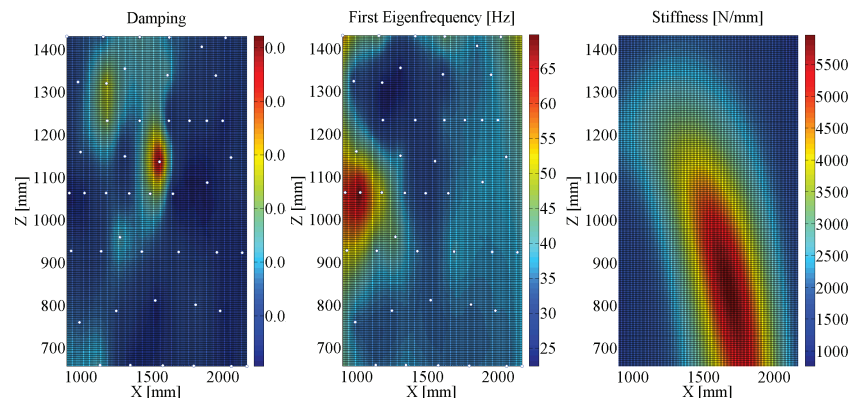
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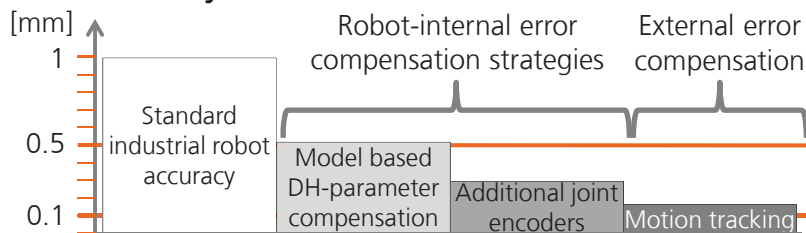
## Robot dynamics and accuracy

- Robot **dynamics** in Cartesian space:
- damping (KR60)
  - first eigen-frequency
  - stiffness (KR125)



Measured in typical plane of robot's workspace measured from its first axis (source ISG Stuttgart).

### Motion **accuracy**



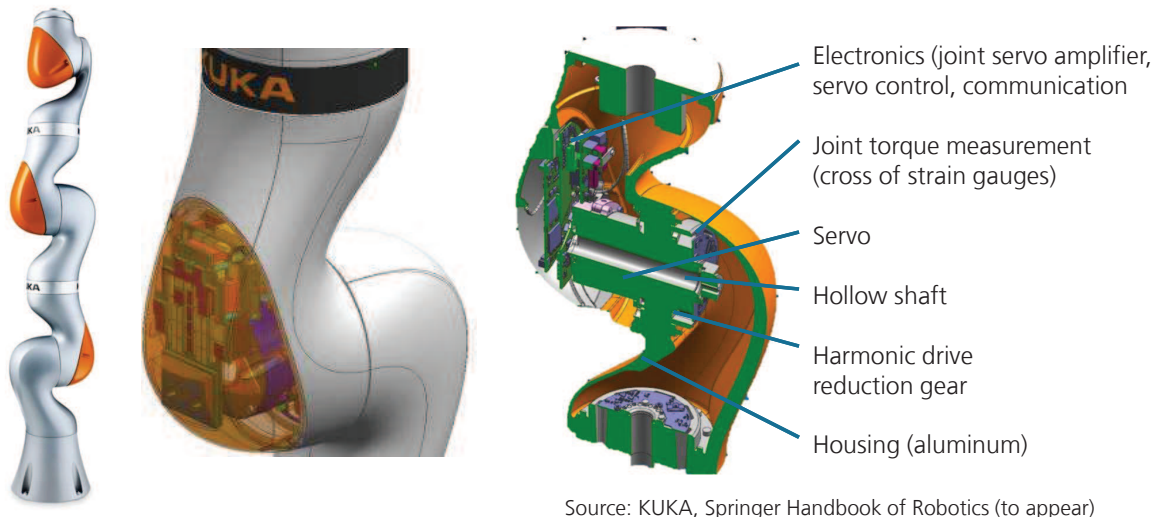
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## Major cost item: transmission module

Example: 7-axis KUKA iiwa, programmable compliance arm



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## Motivation for alternative designs for manipulators

### Pull:

- Modularity for customizable kinematic designs
- Softness/compliance and intrinsic safety
- Cost

### Push:

- New materials, manufacturing processes
- Application niches with need for new solutions.

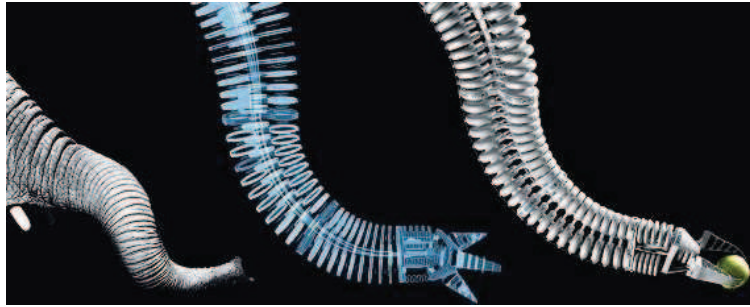
→ Need for alternative kinematic and transmission designs for manipulators

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## Example bionic handling assistant: Integration of structure, actuation, and manufacturing



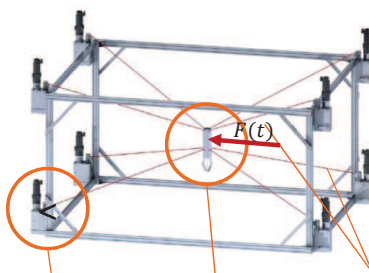
Source: Fraunhofer, Festo, mdr

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## Example cable driven parallel robots: Modularity, dynamics and low-cost



winch    end-effector    cable

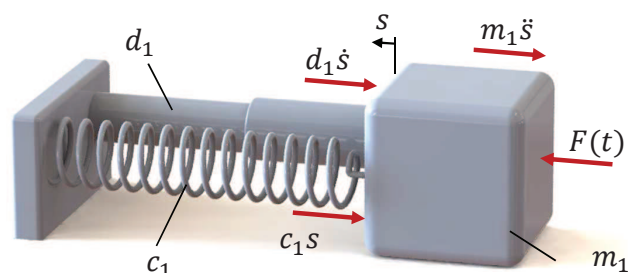


Hybrid position-force control:

- Simulation of spring-mass-damper system
- Admittance control law

$$\ddot{s} = \frac{1}{m_1} (F(t) - d_1 \dot{s} - c_1 s)$$

- Force  $F(t)$  measured by cable force sensors



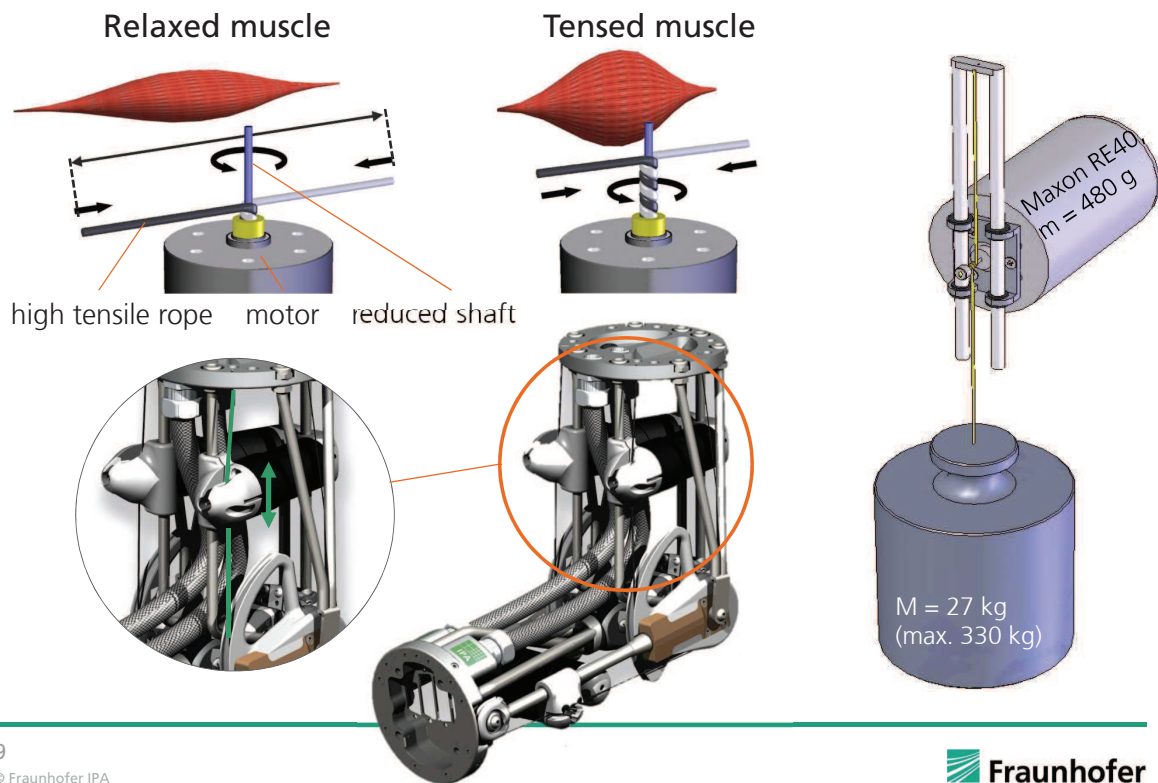
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## Cable driven serial joints: The Do-Helix principle

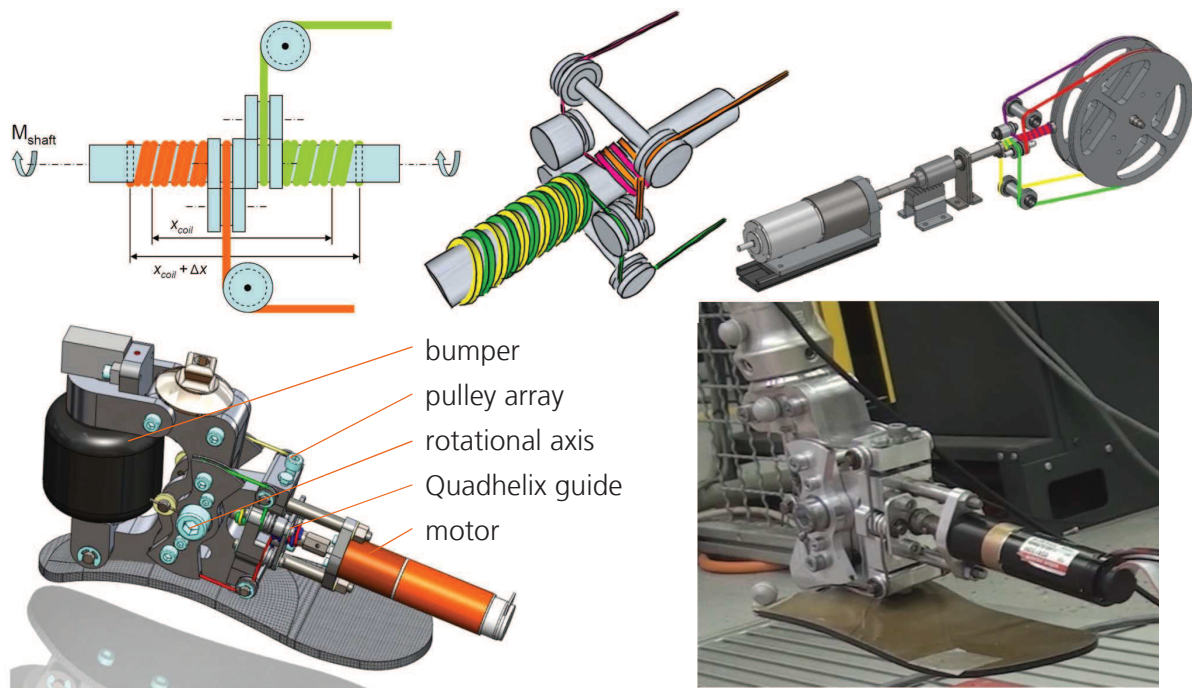


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## From Do-Helix via Quadhelix to Isella



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## ISELLA: full scale robot arm

### Improvements

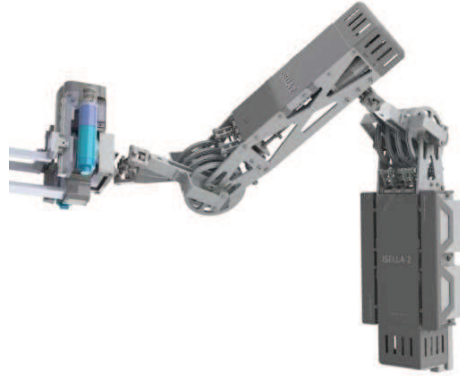
- Use of QuadHelix-Drives
- Dead load to payload 1:1
- Load-designed components

### Advantages

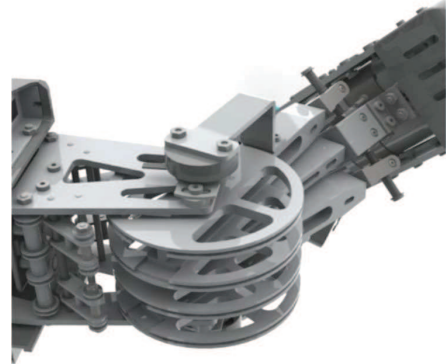
- Only 1 drive per degree of freedom
- 4 DoF arm with 4 motors
- 3 DoF gripper with 3 motors



2 DoF Module



2 modules with gripper – front view



2 DoF rotation axis - detailed view

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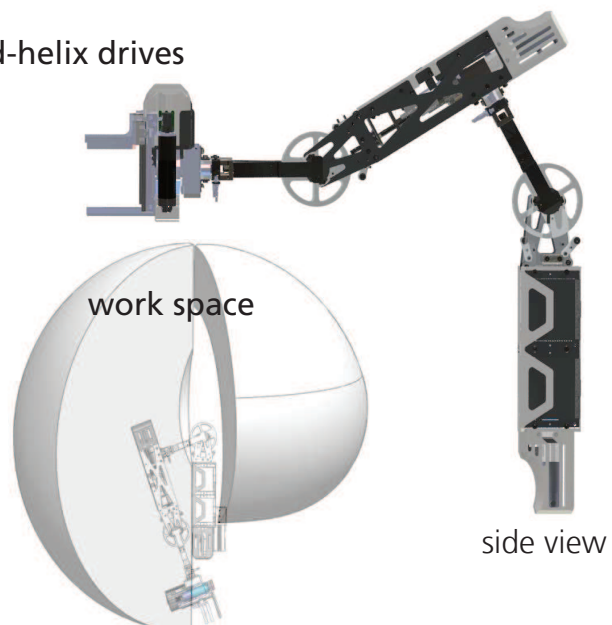
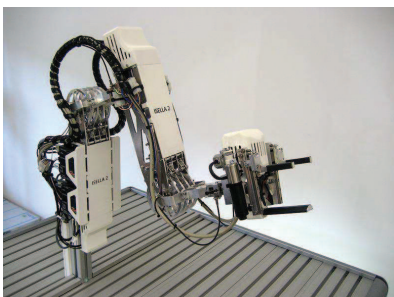
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## ISELLA: full scale robot arm

### Next generation of ISELLA with quad-helix drives

1 drive per degree of freedom  
 4 Drives → 4 DoF  
 Weight arm: ~ 8,5 kg  
 Weight gripper: ~ 2,5 kg  
 Payload: ~9 kg  
 Realized: Full arm including gripper



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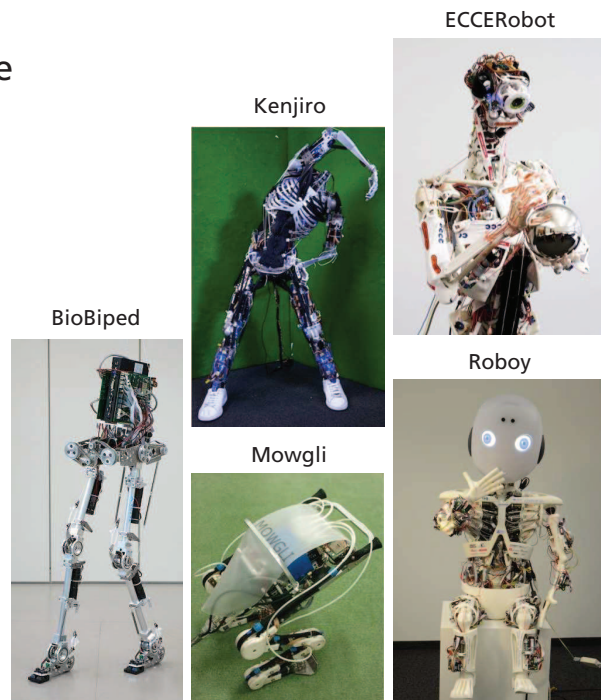
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# Challenges

## ■ Complex hardware and software

## ■ Custom-made, hardly available



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# The Myorobotics project

## ■ Complex hardware and software

- modular hardware
- modular communication infrastructure
- user-friendly software suite

## ■ Custom-made, hardly available

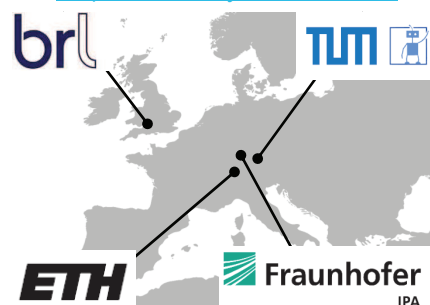
- rapid prototyping
- cost-efficient production
- open-source

## MYOROBOTICS

Framework for musculoskeletal robot development



EU FP7 Project – 4 Partners,  
<http://www.myorobotics.eu/>

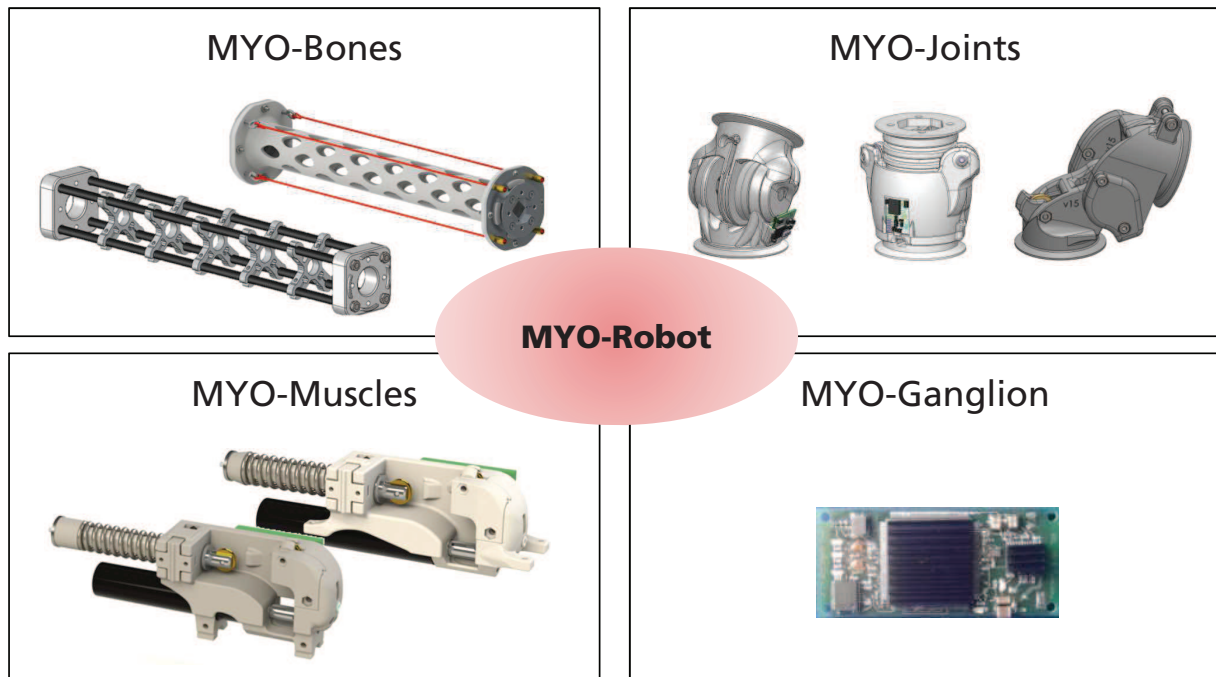


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## Design Primitive Library (DPL)



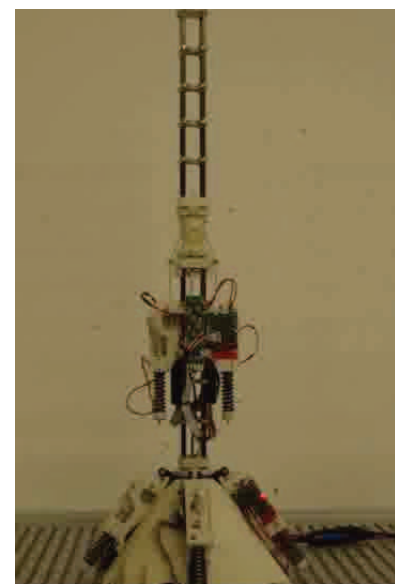
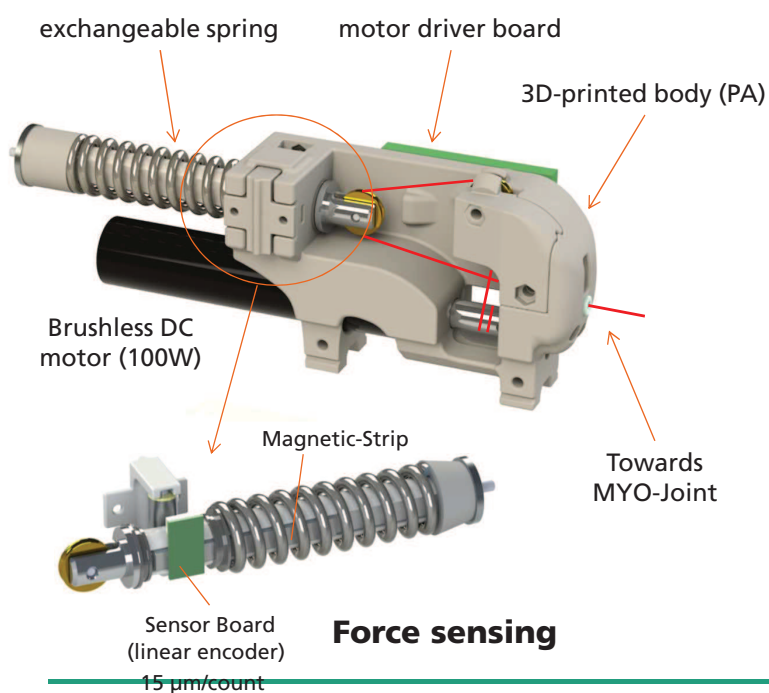
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## DPL – MYO-Muscle

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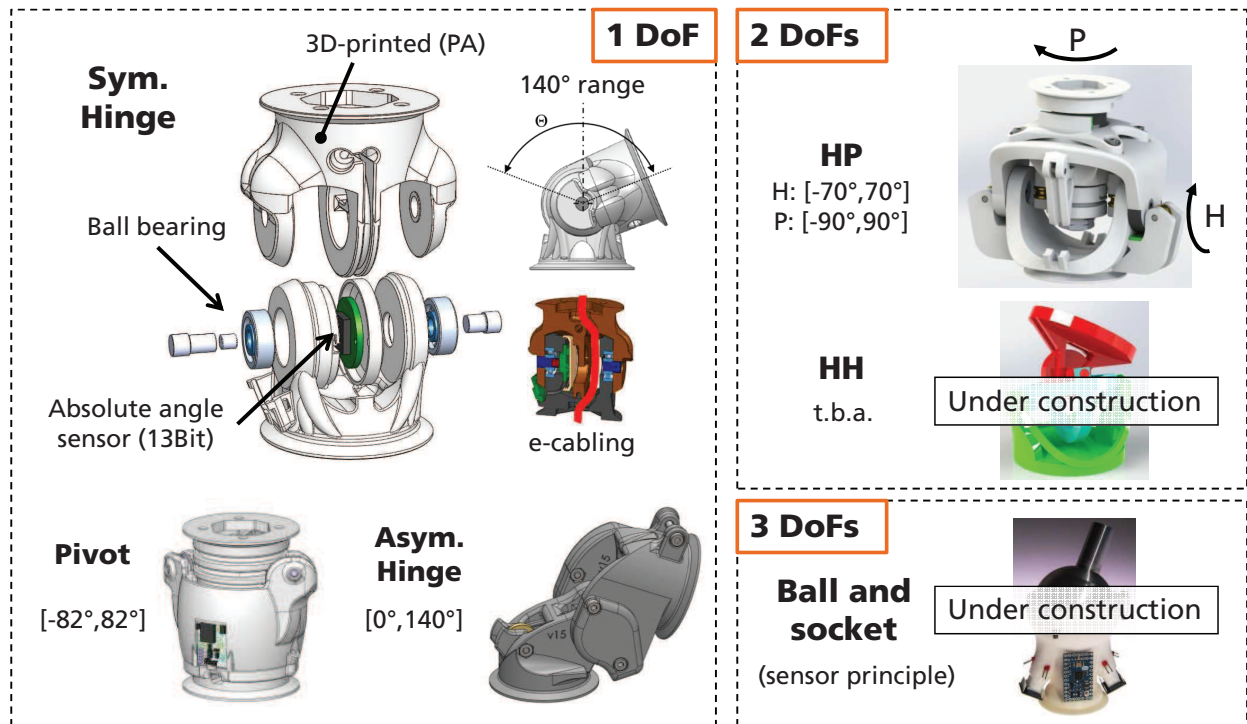
Compliance with  
fixed motor positions

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## DPL – MYO-Joints



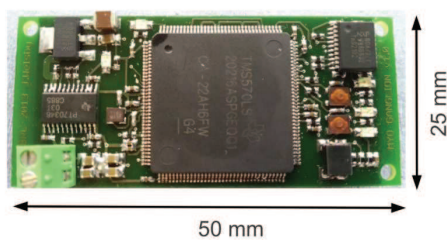
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## DPL – MYO-Ganglion

brl



### Local processing and communication unit

- 32-bit floating point controller
- 140MHz clock
- FlexRay, CAN, SPI

■ Communications:	SPI	2 Mbit/s	motor drivers
	CAN	1 Mbits/s	sensors
	FlexRay	10 Mbits/s	MYO-Ganglion, Computer

■ Control modes: (work in progress)	muscle:	position, drive current, force
	joint:	torque, position, velocity

+ local control loops (such as reflexes)

Picture courtesy of BRL

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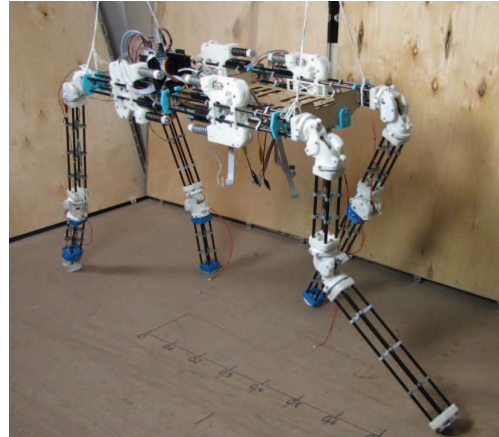
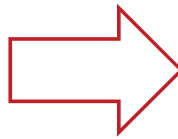
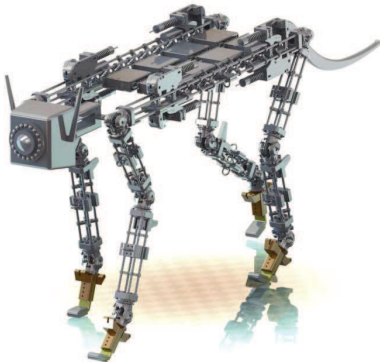
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## DPL – Integration and demonstrators



First small series of hardware  
(status mid-March 2014)



Both pictures courtesy of ETH

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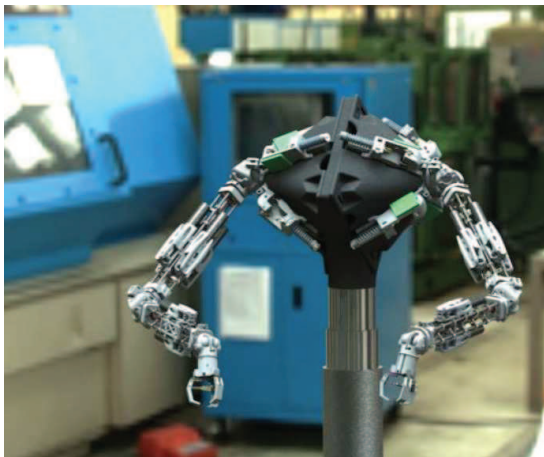
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## Product visions

**Compliance**  
(safety, energy efficiency)

**Versatility**  
(customization/reconfiguration)

**Cost-effectiveness**  
(initial & recommission)



**Robot assistant**



**Wearable devices**

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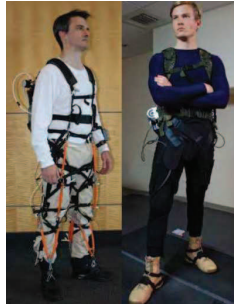


## Examples of Wearable Robots (based on cables)

**Muscle Suit**  
(Koba Lab)



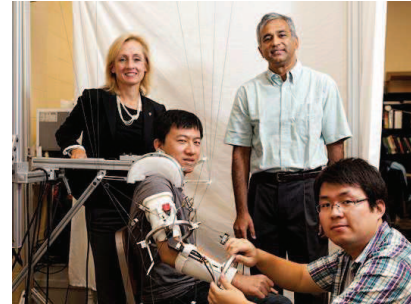
**Soft Exosuit**  
(Harvard Biodesign Laboratory)



**Ergoskeleton**  
(Strong Arm Vest)



**Cable-Driven Exoskeleton**  
(University of Delaware)

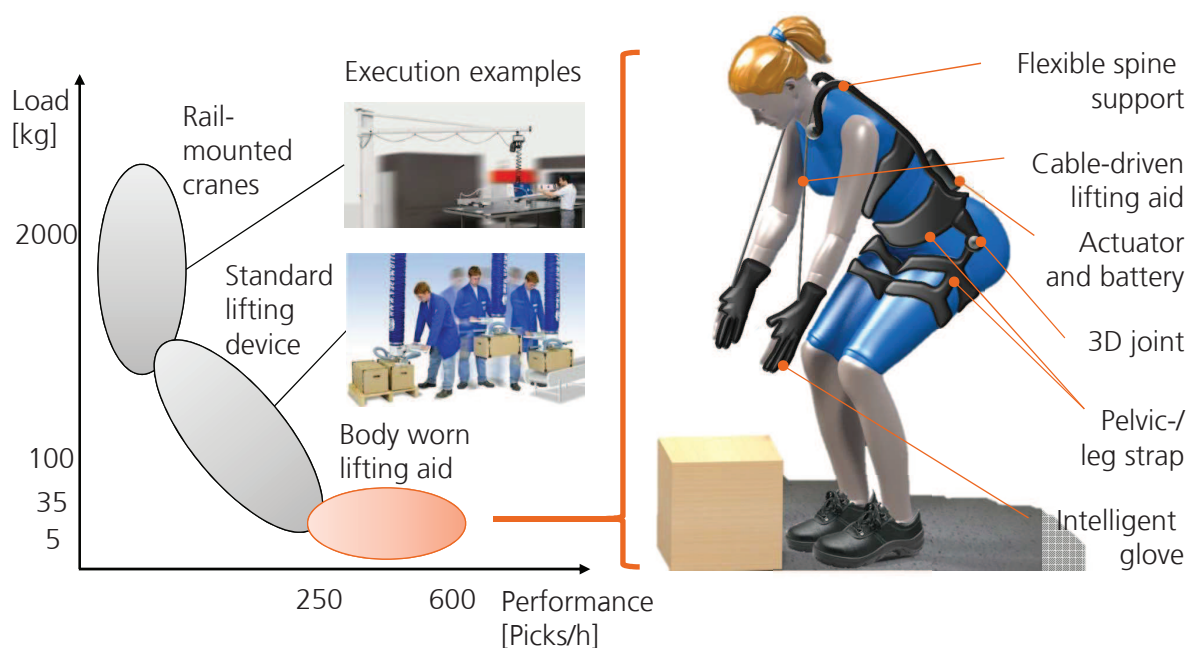


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## Requirements and structure of body worn lifting aid



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## Transition to expand lifting aid



### Requirements

- Support for overhead work
- Body-fitting structure with minimal interfering geometry
- Flexible force assistance where cable can only provide forces in one direction

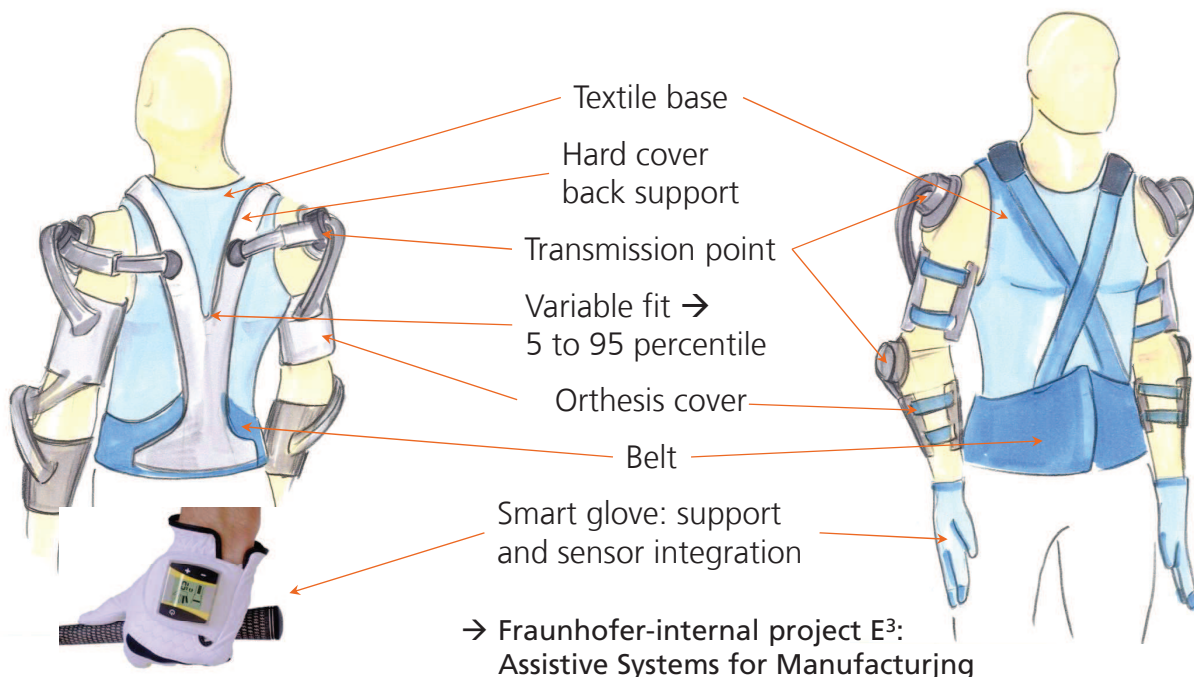


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## Current development at IPA: Body worn lifting aid



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# Cable-driven exoskeleton

## ■ Advantages of cable-driven actuators:

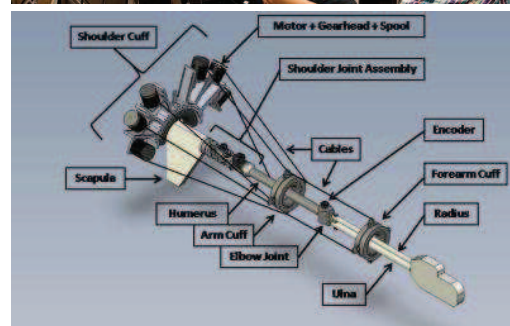
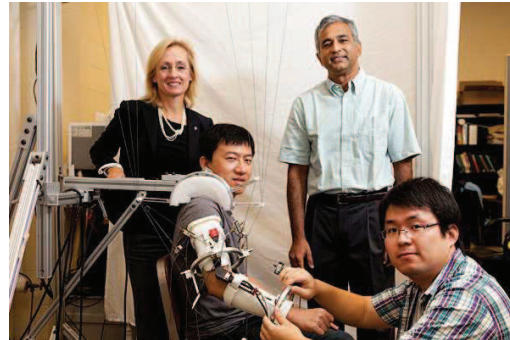
- Light-weight force transmission
- Adaptable (modular, scalable etc.)
- Motor can be placed close to the human body

## ■ Disadvantages:

- Unilateral force transmission
- Cable wear, especially dynamic load due bending at pulley

## ■ Trends:

- Cable-actuators, textiles as alternatives to stiff, robot-resembling exoskeletons



# FIRST INTERNATIONAL SYMPOSIUM ON »SOFT ROBOTICS« IN GERMANY

Fraunhofer IPA Symposium F 291  
23-24 June 2014  
Stuttgart