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# Self-healing polymers based on novel biomimetic materials

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FONA Conference 2008 – Session B4  
Sustainable Technologies – Solutions for Industry  
24.09.2008, Berlin

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# Outline



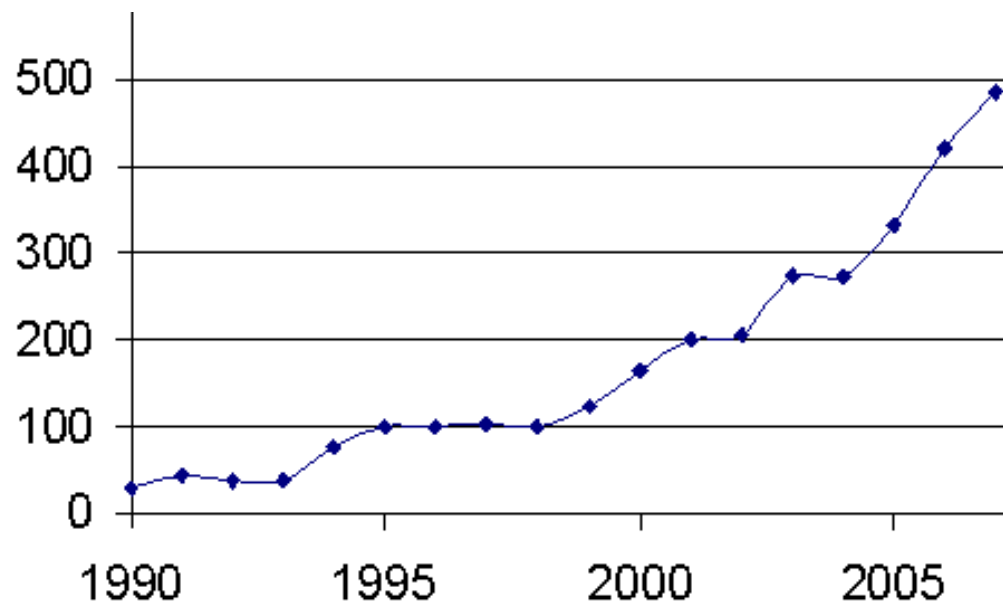
## Self-healing polymers based on novel biomimetic materials

- Self-healing materials – State of the art
- Project OSIRIS – aim, idea and approach
- Sustainability aspects concerning the OSIRIS project
- Conclusion & Outlook

# Self-healing materials – State of the art

## Publications & Patents

SciFinder, Literature research: »self-healing OR self-repairing«



Recent revue:

Wu, D.Y., Meure, S., Salomon, D.  
*Self-healing polymeric materials –  
A review of recent developments*  
Prog. Polym. Sci., 33 (5) 2008, 479-522

# Self-healing materials – State of the art

## Institution

University of Illinois  
University of Bristol  
MPI Düsseldorf  
MPI Potsdam  
  
TU Delft, DCMat:  
  
Fraunhofer UMSICHT  
University of Freiburg  
CNRS-ESPCI, Paris

## Research subject

Microcapsules for polymeric materials  
Hollow fiber composites  
Anti-corrosion coatings  
Self-healing cellulosic fibers, anti-corrosion coatings  
  
Bacterial crack-healing (concrete), self-healing conducting polymers  
Sealing materials based on hydrogels  
Biomimetic self-healing pneumatic structures  
Self-healing rubber

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# Project OSIRIS (Start: 01.06.08)

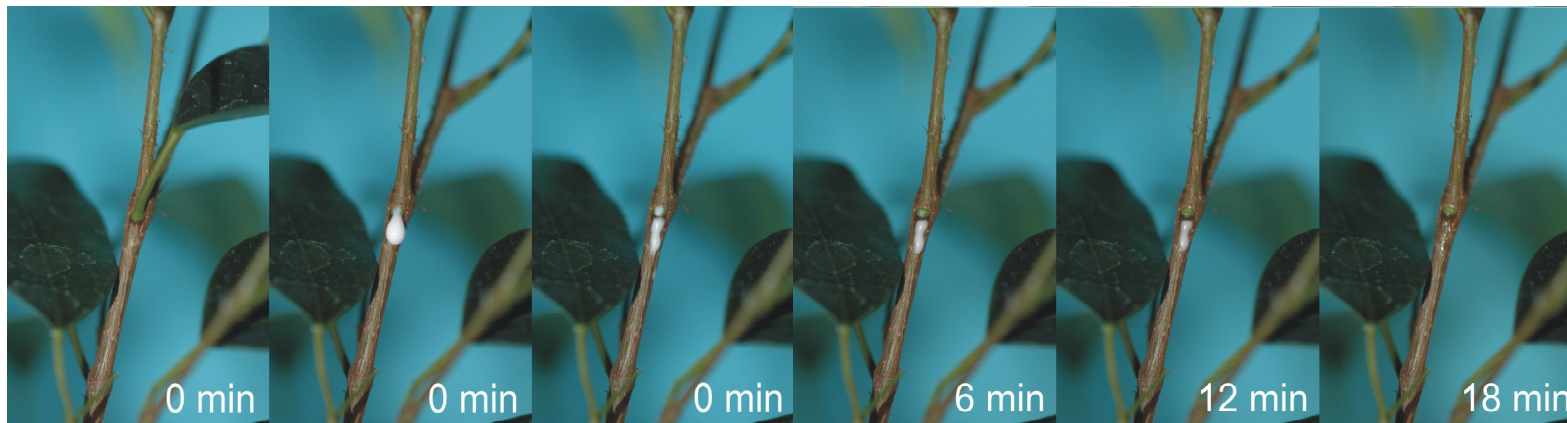
## Motivation

- Increasing usage of polymers in applications with high mechanical stress
- Cases of breakdown of devices before reaching their limit loads
- Recent solution: preventive substitution after predetermined service life or number of cycles; acceptance of failures
- Abrupt failures are mainly caused by growing micro-cracks

# Project OSIRIS

## Idea

- Healing of micro-cracks before reaching critical dimensions
- Autonomous repairing process without external stimulus
- Biomimetic approach: self-healing botanical models



Source:  
Prof. T. Speck,  
University of Freiburg

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# Project OSIRIS

## Approach

- Botanical secretions/reservoirs (biomimetic model)
- Analysis and evaluation of botanical self-healing mechanisms
- Analogy observation regarding
  - Chemistry, physics of compounds/compound interaction
  - Geometry/ structural design
  - Fluid mechanics
  - Efficiency of the healing process
- Transfer to technical systems
- Simulation of micro-crack generation and propagation in the self-healing composite and in the reference material

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# Project OSIRIS

## Approach – Botanical secretions

- Promising model compounds: resins and latices (e.g. caoutchouc, gutta-percha, ...)

Resin: gum arabic



Latex: caoutchouc



Source:  
Prof. T. Speck,  
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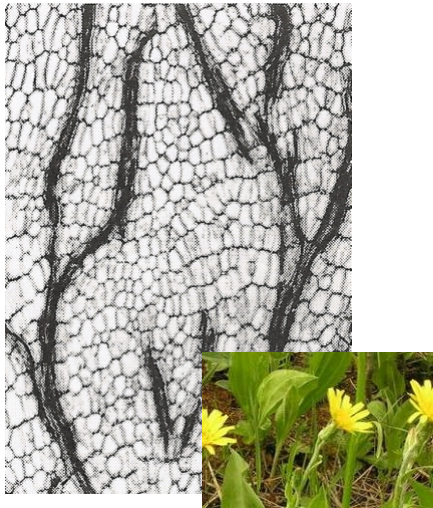


# Project OSIRIS

## Approach – Botanical reservoirs

- Model reservoir/transport systems: capsules and micro-tubes

Micro-tubes  
(scorzonera)



Spherical reservoir  
(mimosa)



Source: Prof. T. Speck,  
University of Freiburg

- Chemical, structural design of the reservoirs
- Chemistry, rheology & adhesive properties of the secretions
- Activation and mechanism of fluid transport into (micro-)cracks
- Structure, mechanical properties and durability of the finished crack healing process

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# Project OSIRIS

## Approach – Healing mechanism of natural latex

- Rubber particles and hevein vacuoles are present in natural latex
- Hurting the plant results in bursting of these vacuoles (pressure differences)
- Free hevein molecules interact with glycosilated binding sites of rubber particles, building a three-dimensional network
- This bridging reaction leads to the coagulation of latex

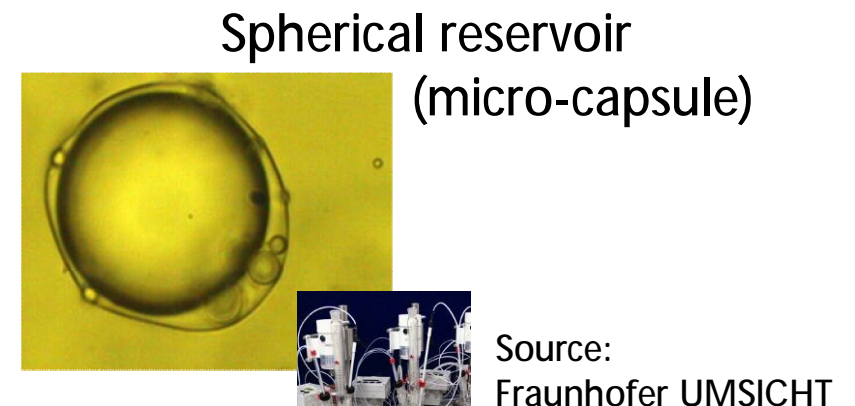
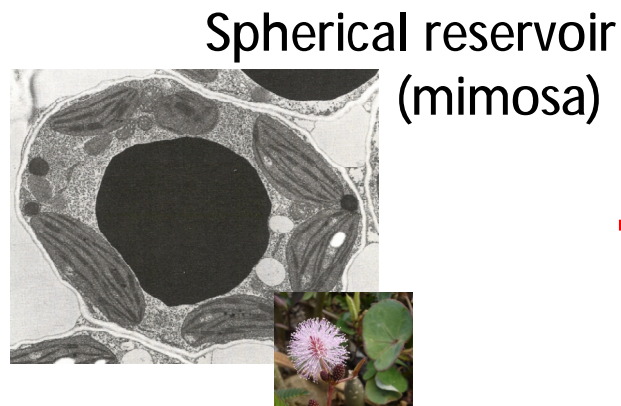
## Transfer options

- Using pressure differences as self-healing stimulus (internal stimulus)
- Using capsulated mini-emulsions as self-healing components

# Project OSIRIS

## Approach – Transfer options

- Construction of reservoirs/ transport systems on the basis of synthetic micro-capsules (e.g. MF-resin and polyurea), phase separation (solid emulsions) or micro-tubes (glass capillaries)
- Self-healing system based on e.g. polycations + nanoclays, living polymers + monomers or monomers + catalysts



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# Project OSIRIS

## Approach – Application transfer

- Polymeric matrix: types of rubber (e.g. NBR, EPDM, TPE)
- Implementation of self-healing components into the different matrices
- Comparison reference material vs. self-healing polymer, analysis of function and efficiency of self-healing

Demonstrators based on rubbers: sealing, gaiter, flexible elements,...



# Project OSIRIS

## Sustainability aspects

- Assessment on the basis of accepted sustainability rules
- Evaluation of the projects impact on different dimensions
- Comparison to alternative approaches and technologies
- Definition of relevant indicators

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# SYSTEM OF SUSTAINIBILITY RULES (translated according to Kopfmüller et al., 2001)

## Essential Rules and their Classification

Securing of human existence	Preservation of the social productivity potential	Preservation of the development potential and of the prospective freedom of action
Securing the human health	Sustainable usage of renewable resources	Equal opportunities regarding education, career, information
Ensuring the satisfaction of basic needs (nutrition, education ...)	Sustainable usage of non-renewable resources	Participation in social decision-making processes
Autonomous securing of livelihood	Sustainable usage of the environment as a sink	Preservation of cultural heritage and cultural diversity
Distributive justice regarding options to use the environment	Prevention of unjustifiable technical risks	Preservation of cultural functions of nature
Compensation of extreme differences in income and wealth	Sustainable development of material, human and knowledge resources	Preservation of social resources

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- Increase of service life  
time of rubber-sealing  
- Reduction of losses  
caused by leakage

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Distributive justice regarding options to use the environment	Prevention of unjustifiable technical risks	<div data-bbox="1400 831 2184 1090"> <p>- Reduction of emissions</p> <p>- Decrease of recycling options</p> </div>
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Autonomous securing of livelihood	Sustainable usage of the environment as a sink	<div> <p>- Increase of the service life time of devices</p> <p>- Strengthening biomimetic knowledge</p> </div>
Distributive justice regarding options to use the environment	Prevention of unjustifiable technical risks	
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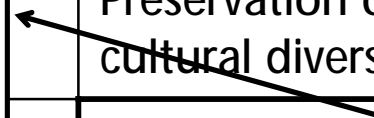


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- Biomimetic approaches as drivers for the preservation of diversity; esteeming nature's teaching character



# Conclusion & Outlook

## Self-healing materials

- Emerging field of R&D with a variety of approaches and applications
- The OSIRIS project aims at biomimetic self-healing polymers using botanical models
- The impact of the project will be evaluated concerning sustainability aspects

## Further challenge

- Creating materials with renewable, continuously working self-healing components

# THANKS....

...for funding: BMBF

...for paying attention: You

[www.bionische-innovationen.de/projekte.html](http://www.bionische-innovationen.de/projekte.html)

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