



Pedicle screw concept with shape memory components for improved bone anchorage, BIOSPINE 2015

M. Leimert, Ch. Rotsch, M. Werner
Interdisziplinäres Wirbelsäulenzentrum Klinikum Hohwald
Chefarzt: Dr. med. J. Seifert
Fraunhofer IWU Dresden
Leiter: Prof. Dr.-Ing. Welf-Guntram Drossel, Prof. Dr.-Ing. Dirk
Landgrebe, Prof. Dr.-Ing. Matthias Putz
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Motivation, Medical Background

Statistic

- **Degenerative disease of the cervical spine**

Majority of patients > 65 years

- **Demographic aging:**

- Germany 2005 *: > 65 years: 16 Mio.
- Prognosis 2030 *: > 65 years: 22 Mio.
(about 40 percent more than in 2005)

** (Angaben Statistische Bundesamt Wiesbaden, 2007)*

Motivation, Medical Background

State of the art

- Use of screws with larger cross-section
 - Problems:
 - Long-term stability in degenerative disease is not ensured
 - Further erosion of the damaged bone
- Use of bone cement (PMMA)
 - Problems:
 - Monomer of PMMA (MMA): toxic unless polymerized
 - High polymerization temperature → tissue necrosis possible
 - At explantation: spacious destruction of the bone

Motivation, Medical Background

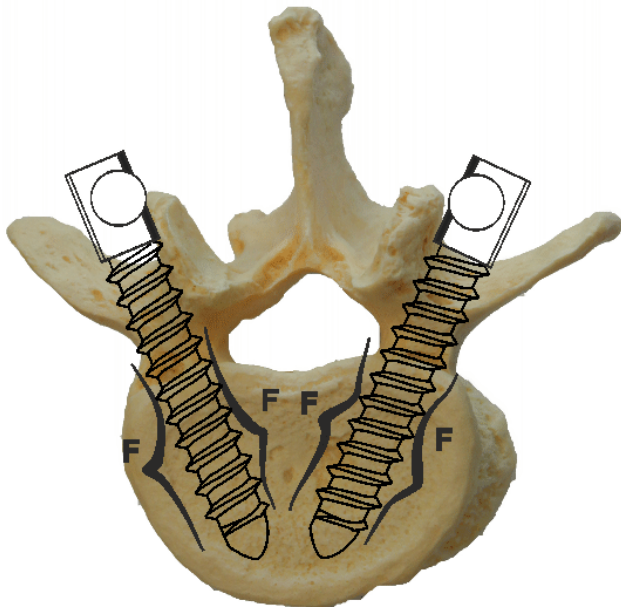
Problems from the perspective of the surgeon (spinal surgery in general):

- High expectations regarding the patient's **functional outcome**, nonunion, cage dislocations, adjacent segment degeneration, implant failure or malpositioning such as persistent complaints after successful osseous restoration of the fused segment
- Limited selection of implants
(Side effects trough compromise: mobility restrictions, **loosening of the implant**)
- **Revision rate between 10 - 20% (McAfee et al., Cinotti et al.)**
- Objectives: „...improved preoperative planning, Less stress on the faciet joints, **improved revision capability** ...“ (C. Hopf, Abteilung für Wirbelsäulenchirurgie, Kinder, Rheuma- und onkologische Orthopädie , Lubinus Clinicum)

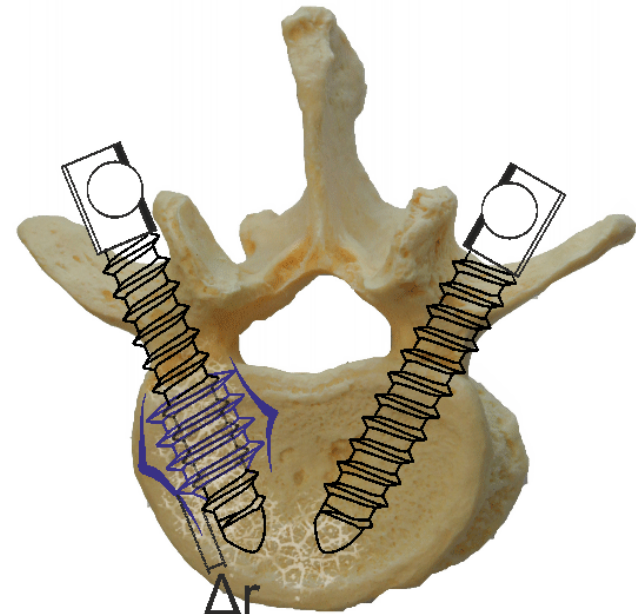
Objectives

- Improved anchorage of the pedicle screw in the bony surface by force and tight fit
- For use in degenerative (e.g. osteoporotic) bone or damaged bone after revision

Force fit



Tight fit

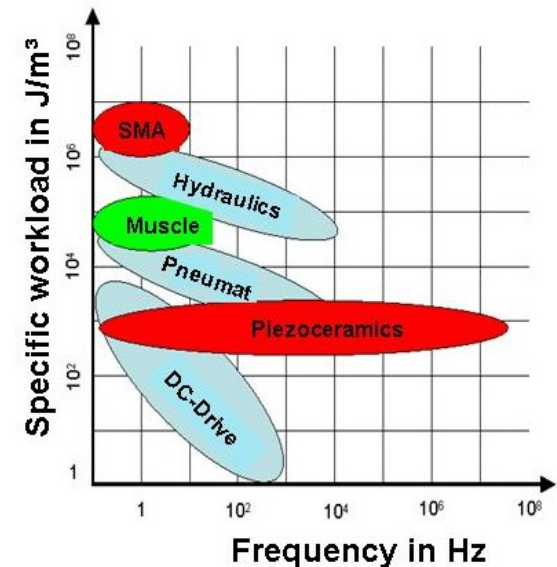


Idea

- Integration of actuators
- Conception of a pedicle screw with active components bases on **shape memory alloys (SMA)**

Benefit of SMA:

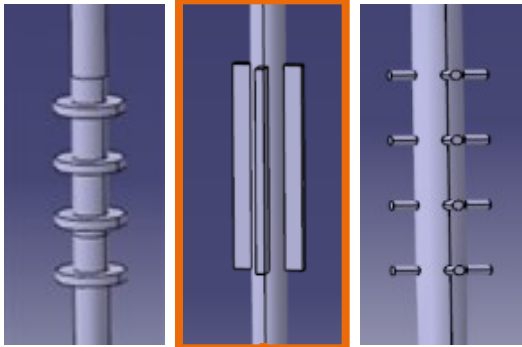
- Specific workload and active behaviour is comparable to the natural muscle
- Materials are biocompatible
- Additional coating possible
- Super elastic and shape memory effect



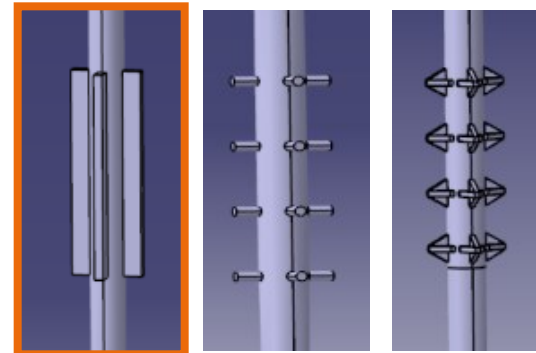
Studies on the optimal actuator geometry

- 15 geometries tested mechanically

Favorites pull-out test



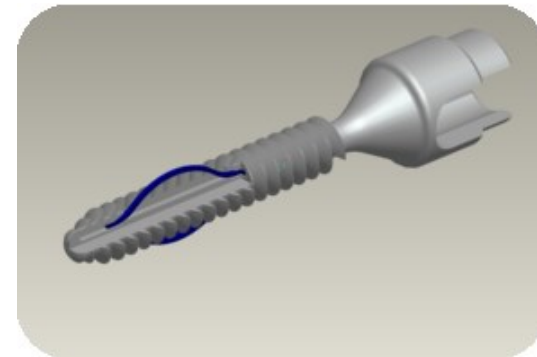
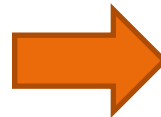
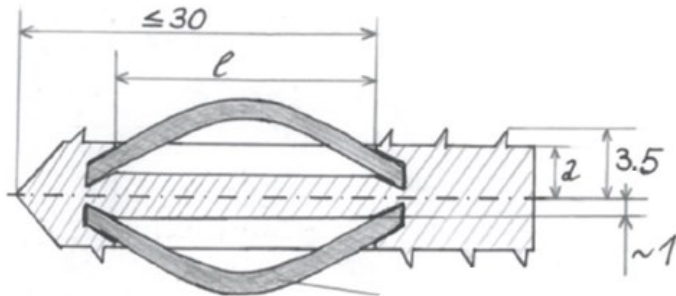
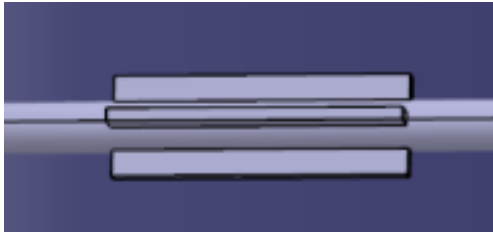
Favorites torsion test



Structure along the screw axis

Design and construction

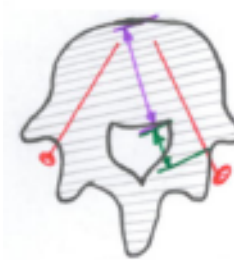
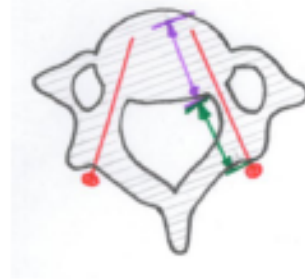
Favored geometry



Position of the pedicle screw

Thoracic and Lumbar

Cervical

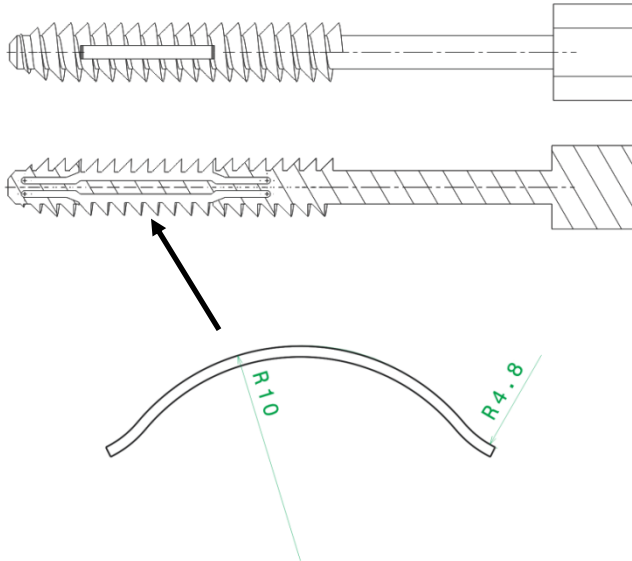


- Pedicle screw
- Area with SMA
- Area without SMA



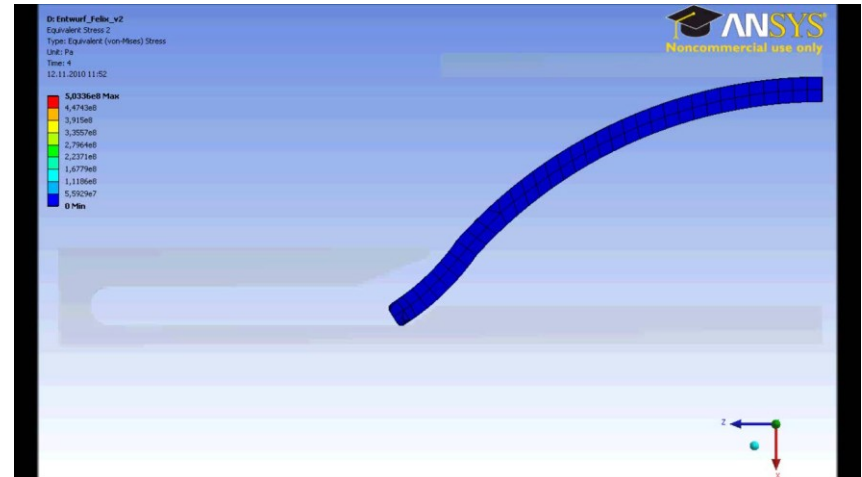
Design and construction

CAD



- Core-Ø: 4 mm
- Thread height: 1,5 mm
- Thread length: 40

FEM



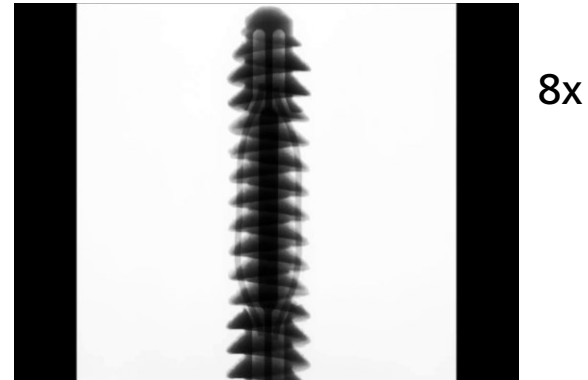
FEM compression test
(von Mises equivalent test in Pa)

Design and construction

Functional Model



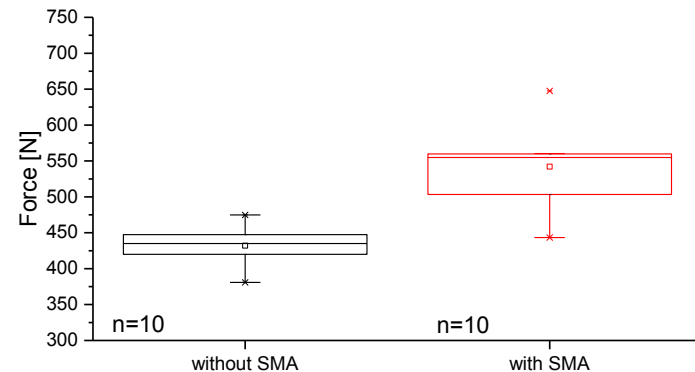
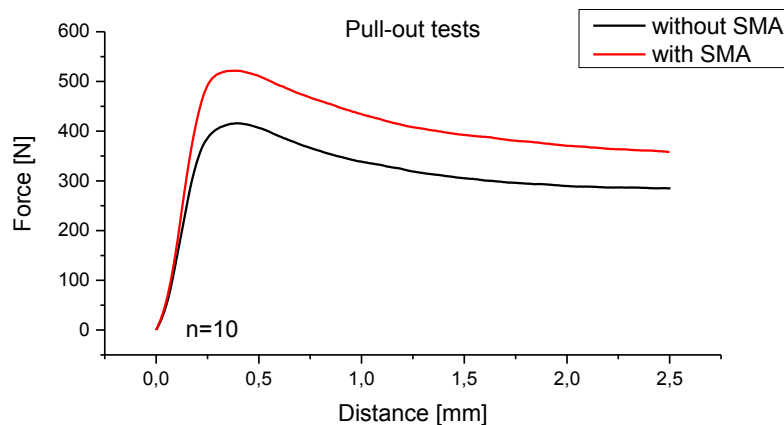
Activation under X-Ray



- Manufactured by laser beam melting

Pull-out tests in homogeneous bone substitute material

- Test according to ASTM F1839 (Standard Specification for Rigid Polyurethane Foam for Use as a Standard Material for Testing Orthopaedic Devices and Instruments)
- Frozen screw is screwed in a bone substitute (Sawbones®)
- Pull-out tests



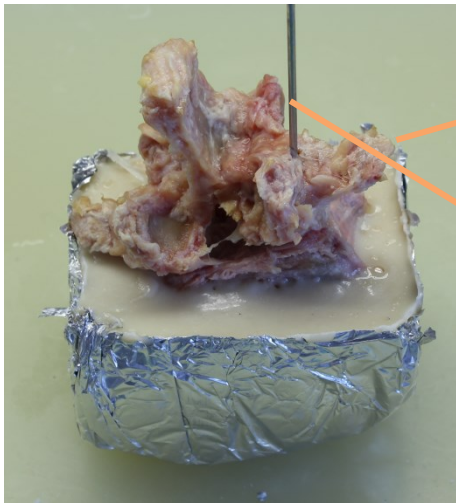
Average pull-out force:

■ Without SMA: 442 N (± 29 N)

■ With SMA: 542 N (± 53 N)

Pull-out tests on human specimen

- One spine, 4 cervical, 11 thoracic and 5 lumbal vertebrae
Σ 20 vertebrae
- left / right randomized



1. Alignment and embedding of the vertebra and a threaded sleeve in polyurethane composite

2. Marking the target position of the screw via Kirschner wire

3. Freezing of the vertebra for transport

Pull-out tests on human specimen



4. Drill out the hole to 4 mm

5. Integration of a cooled screw with or without SMA



6. X-ray control of the screw position

Pull-out tests on human specimen



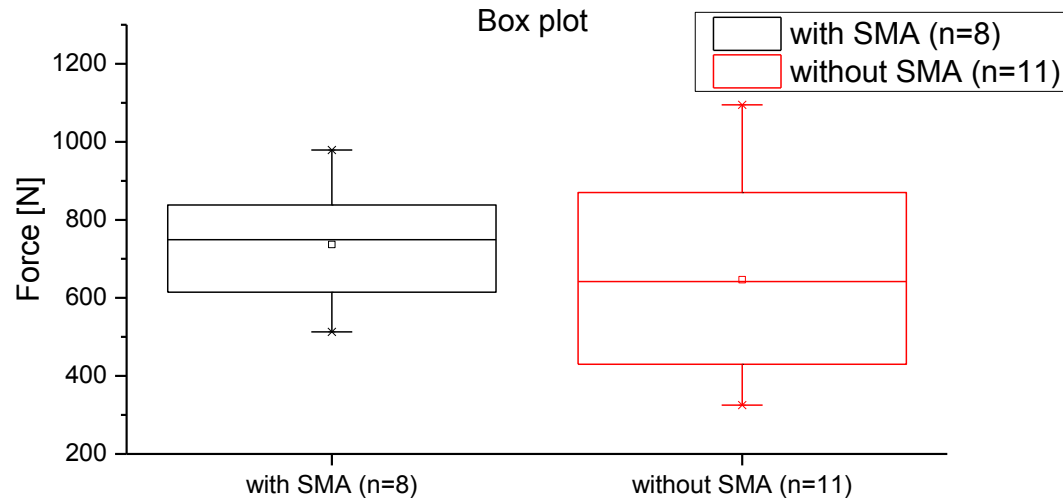
7. Positioning in the testing machine

8. Warm up on 36 °C



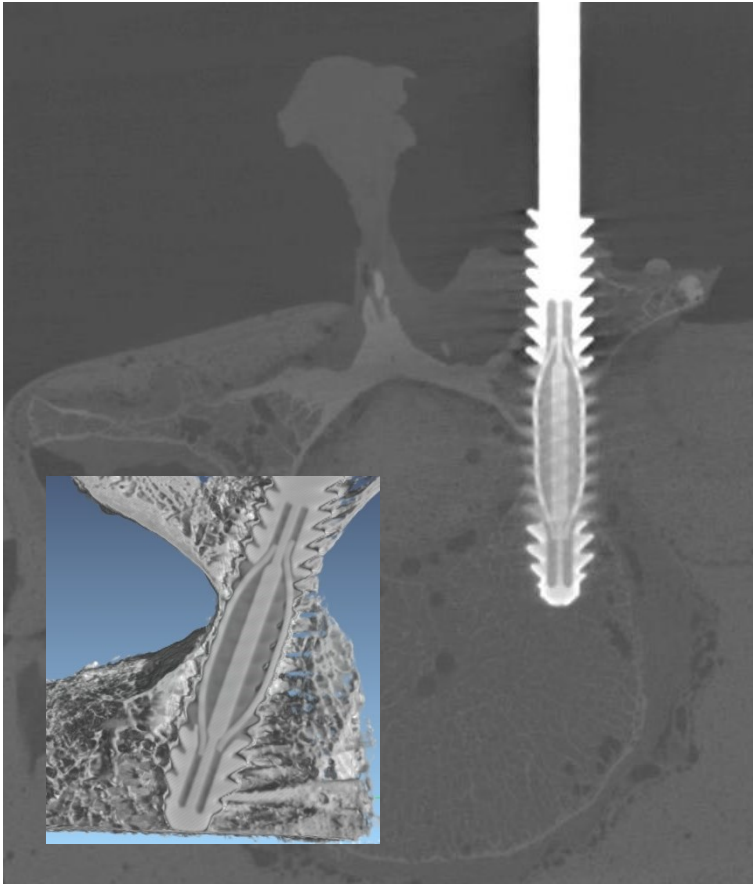
9. Pull-out test (0.1 mm/s)

Results



- One cervical vertebra was excluded (destruction of the pedicle during the screwing)
- The Average pull-out force is 646 N for the screw without SMA and 737 N with SMA ($\Delta 14\%$)
- Spread of values is reduced

Additional work - μ CT



- μ CT-Investigation after integration of the pedicle screw
- Functional verification of force and tight fit
- Evaluation of the bone-implant interface

Summary and Outlook

- 25 % increase in average pull-out force with SMA in bone substitute
- 14 % increase in average pull-out force with SMA in human specimen
- Only primary stability was tested
- No osteoporotic bone or revision case
- Handling during in-vitro test was positive (placing time , warming, etc.)
- Surface structuring
 - Increasing of the pull-out force
- Further studies in specimen from different body donors
 - Increasing the validity of the results