# SIMULATION-ASSISTED APPROACHES TOWARDS OPTIMIZING EAP APPLICATIONS

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## Why use simulation? 4 main reasons for going virtual

- Simple and fast investigation of the influence of different material and design parameters on actuator performance
- No need for manufacturing multiple prototypes
- No need to conduct costly and time-consuming test series
- Easy prediction of actuator system performance

#### Main goal:

To be able to predict the actuation performance of various [pipette-] geometries in order to optimize shapes for individual applications and enhance the actuation mechanism through mechanical leverage effects.



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## Part 1 BASICS

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#### Motion principle of EAP-Actuators How they work





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## Actuation principles in CNT-EAPs Combination of different effects

- 1. Effect: Electrostatic repulsion
- 2. C-C bond elongation
- 3. Effect: Ion-Intercalation





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#### How is simulation for EAPs done at Fraunhofer IPA? "Parameter matching technique"

Transfer existing measurement data about voltage/displacement and force relationships of CNT actuators into a set of virtual material parameters usable for simulation environments.

- Step1: Get mechanical material parameters from experimental tests
- Step 2: Obtain basic performance characteristics from tests with small actuator samples
- Step 3: Match force-displacement characteristic for different voltages with a virtual thermal load applied to all parts of the simulation assembly.
- Step 4: adjust CTE values for EAP electrodes until the virtual performance matches the experimental tests







CTE = Coefficient of Thermal Expansion



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# Part 2 APPLICATION EXAMPLE

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## **Compilation of past and current prototypes**





# CAD model of VERSION 4

(subject to change)





#### Features:

- Detachable pipette tip
- Integrated electronic control circuit
- Simple & automated manufacturing & assembly of parts
- Simple scalability
- Pure PCB technology with SMDs

## Example for meaningful usage of simulation Investigation of actuator shape and configuration design



#### Prediction of membrane displacement FEM-Simulation of different configurations





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## Prediction of membrane displacement FEM-Simulation of full-shape round actuator





## Prediction of membrane displacement Strain inside the glue tape





## Prediction of membrane displacement displacement of "special shape" actuator configuration





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#### Prediction of membrane displacement Results for different shapes and configurations





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#### Prediction of membrane displacement Results for different shapes and configurations



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#### **Component view of potential VERSION 4**







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## Membrane displacement

#### **Actual measurement results from prototypes**

#### Full cover actuator on rubber membrane

- Max. displacement: 0,25mm (pp)
- Volume increase: ~43mm<sup>3</sup>



#### ~ 2 x better than pipette V1

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#### Cross shape actuator on rubber membrane

- Max. displacement: **0,40mm** (pp)
- Volume increase: ~ 85mm<sup>3</sup>



#### ~ 4 x better than pipette V1



#### Summary The three main statements

Simulation of EAP applications saves time and cost (fewer tests, less prototypes)
-> more than 200 configurations have been simulated -> effective cost savings

Parameter matching technique works within a broad range of EAP applications

-> improved models consider *back-relaxation effects* and *transmission line effects* 

Qualitative and (more and more) quantitative predictions of the performance of EAP application can be achieved -> build-up of simulation know-how and data

