AGING – AFFECTING SAFETY, RELIABILITY AND PERFORMANCE OF STATIONARY BATTERY STORAGE



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International Battery Seminar 30th of July 2020

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AGENDA

- Introduction to battery research, development and services at Fraunhofer ISE
- Considered market segments of stationary battery storage
 - Residential PV battery systems
 - > District storage systems
- Key factors for storage product and project evaluation
 - > Test results of market available residential PV storage systems
 - > Extensive study of a district battery storage
- Conclusions



Department Electrical Energy Storage Overview – Research, Development and Services

Battery Cell Technology materials, architecture, production



- Development and characterization of materials and battery cells
- Development of process technologies
- Aqueous systems for stationary energy storage
- Lithium ion battery cells
- Solid state battery cells
- Technical and economical analysis
- Life cycle analysis

Battery Engineering from cells to systems



- Cell formation
- Cell and system characterization
- Ageing and performance scrutiny
- System design and engineering
- Thermal management
- Battery management
- Algorithms for state estimation and life time prediction
- Optimized charging and operating control strategies

Applied Storage Systems system design, integration and quality assurance



- Realization of lighthouse projects
- Business case development
- Consulting during complete life cycle of storage projects
- System modelling, analysis and optimized system design
- Simulation based storage sizing
- Energy management systems
- Technical due diligence: Site inspection, testing and monitoring

TestLab Batteries electrical, thermal, mechanical testing



- Ageing: calendric and cyclic
- Safety: components and systems including functional safety
- Reliability: consideration of operating conditions and system behavior with aged components
- Performance: efficiency and effectiveness
- End-of-line quality control for cell production



Market segments of stationary battery storage





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Market segments of stationary battery storage **Residential PV battery systems**





Market segments of stationary battery storage Residential PV battery systems – Market development in Germany

Estimated number of newly installed Home PV-battery systems in Germany



Source: GTAI, 2019.

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Market segments of stationary battery storage

District battery storage – Example: Solar settlement "Am Umstädter Bruch"



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Key factors for storage product and project evaluation





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Aging of lithium-ion cells Examples of market available products (residential PV storage systems)

Cyclic aging – Capacity fade



SOC=5-80%, T=35°C, Ich=0,75C, Idch=0,75C

Source: Final report project "SafetyFirst".

EFC



Aging of lithium-ion cells **Examples of market available products (residential PV storage systems)**

Cyclic aging – Increase of inner resistance

Pulse test: $10 \sec @ SOC = 50\%$



SOC=5-80%, T=35°C, Ich=0,75C, Idch=0,75C

Source: Final report project "SafetyFirst".

EFC



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Aging of lithium-ion cells **Examples of market available products (residential PV storage systems)**

Calendric aging



Source: Final report project "SafetyFirst".



Key factors for storage product and project evaluation Safety VDE AR 2510-50

Example VDE application rule VDE AR 2510-50:

Stationary energy storage systems with lithium batteries – Safety requirements





Key factors for storage product and project evaluation Reliability – Example battery storage with aged battery modules

Battery storage product 1

- Little loss of capacity after 1400 cycles
- Loss of efficiency after 1400 cycles negligible
- Almost homogeneous aging behavior



Source: Final report project "SafetyFirst".



Key factors for storage product and project evaluation Reliability – Example battery storage with aged battery modules

Battery storage product 2

- Huge loss of capacity after 1400 cycles
- Huge loss of efficiency after 1400 cycles
- Inhomogeneous aging behavior



\rightarrow Question of reliability:
Can the cooling system cope with
the increasing heat generation of
aged battery modules ???

Source: Final report project "SafetyFirst".

	400 cycles	1400 cycles	400 cycles 1	400 cycles	
Number of cycles		400	1400	400	1400
		Module 1	Module 1	Module 2	Module 2
E_in [kWh]		1.97	1.88	2.08	1.81
E_out [kWh]		1.87	1.57	1.90	1.50
Efficiency		94.86%	83.71%	91.64%	82.63%
Capacity loss			15.99%		21.25%
Efficiency			11.15%		9.01%



Key factors for storage product and project evaluation Performance – Efficiencies: Examples of PV home storage systems





Source: Final report

project "SafetyFirst".

Key factors for storage product and project evaluation **Performance – Efficiencies: Examples of PV home storage systems**

System efficiency tests at beginning and end of the project (after 3 years)

- PV system: 3.5 kWp
- Annual consumption: 4200 kWh



Source: Final report project "SafetyFirst".

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Key factors for storage product and project evaluation Performance – Effectiveness: Examples of PV home storage systems

Settling time tests at beginning and end of the project (after 3 years)

 \rightarrow Settling times have an impact on self-sufficiency rates



Source: Final report project "SafetyFirst".

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Key factors for storage product and project evaluation Performance – Effectiveness: Examples of PV home storage systems

Degradation of battery capacities \rightarrow Reduction of self-sufficiency over time



Source: Final report project "SafetyFirst".



Key factors for storage product and project evaluation **Performance – Example of a district battery storage**

Optimization criteria: Minimization of grid dependency – Physically not only accumulated







Key factors for storage product and project evaluation **Performance – Efficiency: Example of a district battery storage**

Results of measurement campaign

System concept of district power supply

DSO Boarder of property LSO PV system 142 kWp Current sensor Loads CHP unit 6 -12 kW AC-ID4 Heat pump 25, 35 and 45 kW_{el} Battery storage 120 kW / 150 kWh



Analysis of battery storage operation



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Key factors for storage product and project evaluation Performance – Effectiveness: Example of a district battery storage

Accumulated annual electrical energy quantities



Reasons for differences:

- ➢ Problems with air conditioning → To high temperatures in operation room → Shut-down of CHP unit and battery inverter
- Necessary maintenance interval of CHP unit in winter (!)
- End-users do not behave 100 % as predicted (!)



Key factors for storage product and project evaluation **Performance – Effectiveness: Example of a district battery storage**

Simulation based analyses



System concept of district power supply





Conclusions

Large-scale integration of fluctuating renewable energies in power supply systems require storage

- > Technically \rightarrow Reliability of power supply
- \blacktriangleright Economically \rightarrow Business models in post feed-in tariff times
- → Accelerated market growth for battery storage expected !
- → But: Lack of long-term experiences with new battery technologies !
- Aging has a strong influence on key factors for storage product and project evaluation
 - Safety: Component and system level as well as functional safety
 - Reliability: Component and system level as well as consideration of operating conditions
 - Performance: System efficiency as well as system effectiveness
- Appropriate quality assurance measures are key for risk mitigation



Thanks for your attention !!!



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